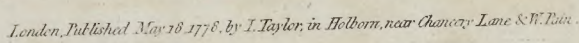
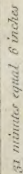
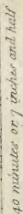


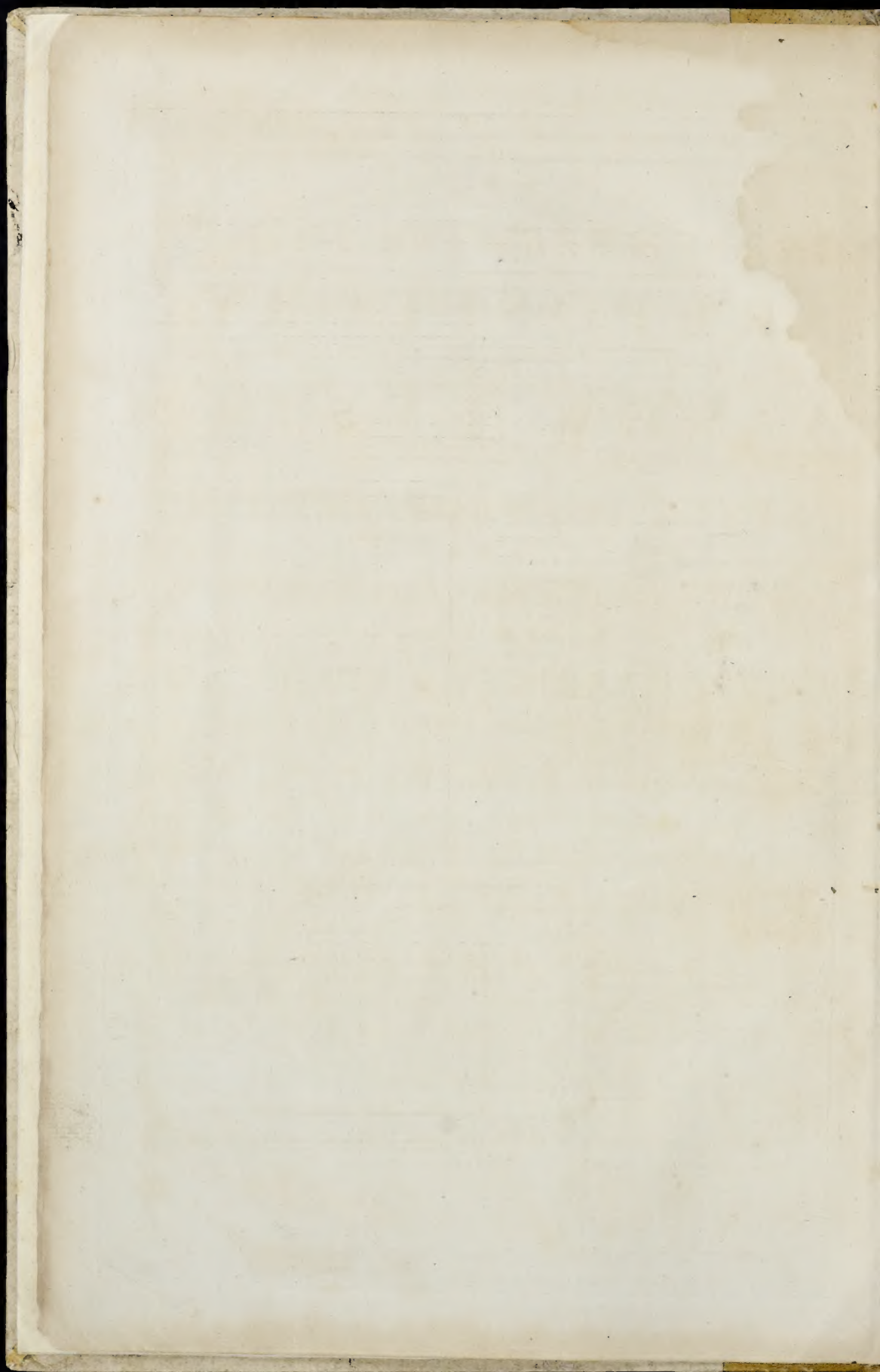






40 minutes or 7 inches and half







T H E  
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L I N E S A N D P R O P O R T I O N S

F O R  
Doors, Windows, Chimnies, Cornices & Mouldings,  
For Finishing of Rooms, &c. &c.

A GREAT VARIETY OF STAIR-CASES,  
On a Plan entirely New, and easy to be understood.

Circular Circular Soffits, flewing and winding,  
in straight and circular Walls, Groins, Angle Brackets, circular  
and elliptical Sky-Lights; and the Method of Squaring and Pre-  
paring their circular Bars, Shop Fronts, &c.

---

*By W. P A I N, Joiner.*

---

ENGRAVED ON SIXTY-NINE COPPER-PLATES.

---

L O N D O N:  
PRINTED FOR THE AUTHOR;  
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MDCCLXXVIII.

THE  
CARPENTERS AND JOINERS  
REPOSITORY

A NEW SYSTEM

OF LINES AND PROPORTIONS

DOORS, WINDOWS, CHIMNEYS, GORGEES & MOULDINGS

IN PRACTICE OF HOUSES, &c.

A GREAT VARIETY OF STAIR-CASES

ON A PLAN ENTIRELY NEW, AND EASY TO BE UNDERSTOOD

Circular, Circular, Scalloped, Flaring and winding

in height and circular walls, Elliptical, Angular, circular

and elliptical, and the plan of the staircase, and the

plan of the circular, and the plan of the

BY P. V. M. FOWLER

ENGRAVED BY SIXTY-NINE ARTISTS

LONDON

A. TAYLOR & SONS

PRINTED BY A. TAYLOR & SONS

IN ST. PAULS CHURCH-YARD



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BY having the Magnitude of a Room, to know what Light is sufficient for the same, with the Proportions suitable thereto,

## R U L E

Let the Dimensions of the Room be given, viz. the Length, Breadth and Height. Multiply the Length and Breadth of the Room together, and that Product by the Height; the Square Root of which is the Quantity of Light required.

E X A M P L E.

Suppose a Room be 24 Feet long, 16 Feet broad, and 14 Feet high, how much Light will be proper? The Length and Breadth multiplied together is 384 Feet, and that Sum multiplied by the Height (14 Feet), is 5376 Feet, whose Square Root is 73 Feet 3 Inches, which is the Light required; so if you divide the Square Root 73 by 3, the Quotient will be 24 Feet 5 Inches; therefore the Room will have three Windows, each Window containing 24 Feet 5 Inches; each of which will be 7 Feet high, and 3 Feet 6 Inches wide.

Again, Suppose a Room be 36 Feet by 24 Feet, and the Height 17 Feet; these multiplied together make 864 Feet, which Product, multiplied by the Height 17, is 14688, whose Square Root is 157; therefore that Room will have four Windows, each containing 39 Feet 3 Inches; each Window will be 9 Feet 3 Inches high, and 4 Feet 3 Inches wide.

*N. B. This Rule is universal for all Rooms whatever.*







( To face P L A T E I. )

**P**LATE I. is a Design for a Door-way. The Width of Doors are from 2 Feet 10 Inches to 4 Feet wide, according as the Building will admit. The Width of the Architrave to Doors may be one seventh or one eighth Part of the Width of the Door; that is, divide the Width of the Door into seven Parts and give one to the Architrave, or into eight Parts and give one to the Architrave; then divide that seventh or eighth Part into as many Parts as figured to the Architrave you make use of, and dispose them Parts to the Faces and Mouldings as they are figured on the Plate in Height and Projection. The Pilasters and Trusses on each Side are in Width two thirds of the Architrave's Width. The Height and Projection of the Trusses are figured on the Plate. The Height of the Frize to be equal to the Width of the Architrave. The Height of Cornices to Doors equal to Width of Architrave, and that Height to be divided into as many Parts as figured to the Cornices you intend to make use of, and them Parts given to the Mouldings in Height and Projection as figured on the Cornices.

*Note.* If single Mouldings are used to Doors and Windows in Stead of single or double face Architrave (such as in PLATE LIV.) full Size, they may be one third of the Architrave Width.

PLATE I. III. and V. are Designs for Doors, whose Width may be from 2 Feet 10 Inches to 4 Feet, and the Height from 6 Feet 6 Inches to 8 Feet high. The Architrave, Frize and Cornices, all take their Measures from the Doors, as above directed. The Dentil is in Width two thirds of the Height. The Space between is one half the Width always.

PLATE X. is a Design for a Door-way with open Pilasters. Each Side the Architrave those Pilasters are in Width one seventh or one eighth Part of the Door. The Frize and Cornice equal to Architrave. Divide the Width of the Pilaster into sixteen Parts, give one and half to the Fillet, one and half to the Moulding, and ten to the Ground for the Ornament; give two of those Parts to the Astragal, that is one and half to the Round and one half to the Fillet. The Height of the Bell of the Cap, from the Astragal to the Abacus, is equal to the Width of Pilaster. The Projection of the Cap is equal to six of those Parts. The Projection of the Base is equal to three and half of those Parts.

PLATE II. IV. and VI. to PLATE XIII. are Designs of Architraves, Frizes and Cornices for Doors, to a large Scale, figured for Practice.

*Note.* Any of the above Cornices may be used to Rooms, Chimnies, &c. by giving them the principal Measures for that Purpose; as for Rooms, divide the Height as figured on the Plates, and so many Feet as the Room is in Height give so many half Inches to the Height of the Cornices, or so many five eighths; which will be, to twelve Feet high, seven Inches and half at five eighths to a Foot, &c. and to Chimnies give the Height of Cornice two thirds or three fourths of the Architrave.





( To face P L A T E I . )

**P**LATE I. is a Design for a Door-way. The Width of Doors are from 2 Feet 10 Inches to 4 Feet wide, according as the Building will admit. The Width of the Architrave to Doors may be one seventh or one eighth Part of the Width of the Door; that is, divide the Width of the Door into seven Parts and give one to the Architrave, or into eight Parts and give one to the Architrave; then divide that seventh or eighth Part into as many Parts as figured to the Architrave you make use of, and dispose them Parts to the Faces and Mouldings as they are figured on the Plate in Height and Projection. The Pilasters and Trusses on each Side are in Width two thirds of the Architrave's Width. The Height and Projection of the Trusses are figured on the Plate. The Height of the Frize to be equal to the Width of the Architrave. The Height of Cornices to Doors equal to Width of Architrave, and that Height to be divided into as many Parts as figured to the Cornices you intend to make use of, and them Parts given to the Mouldings in Height and Projection as figured on the Cornices.

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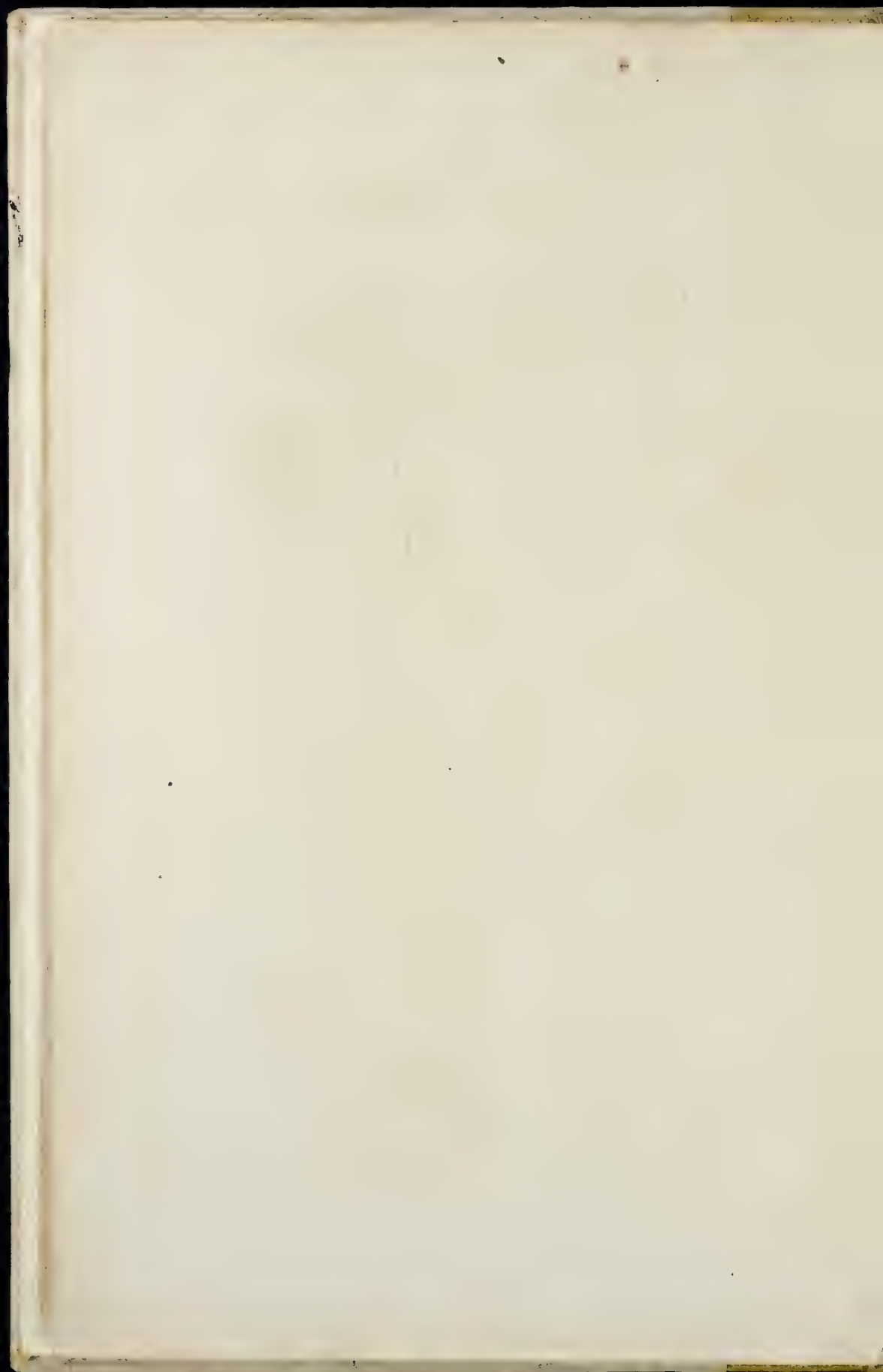
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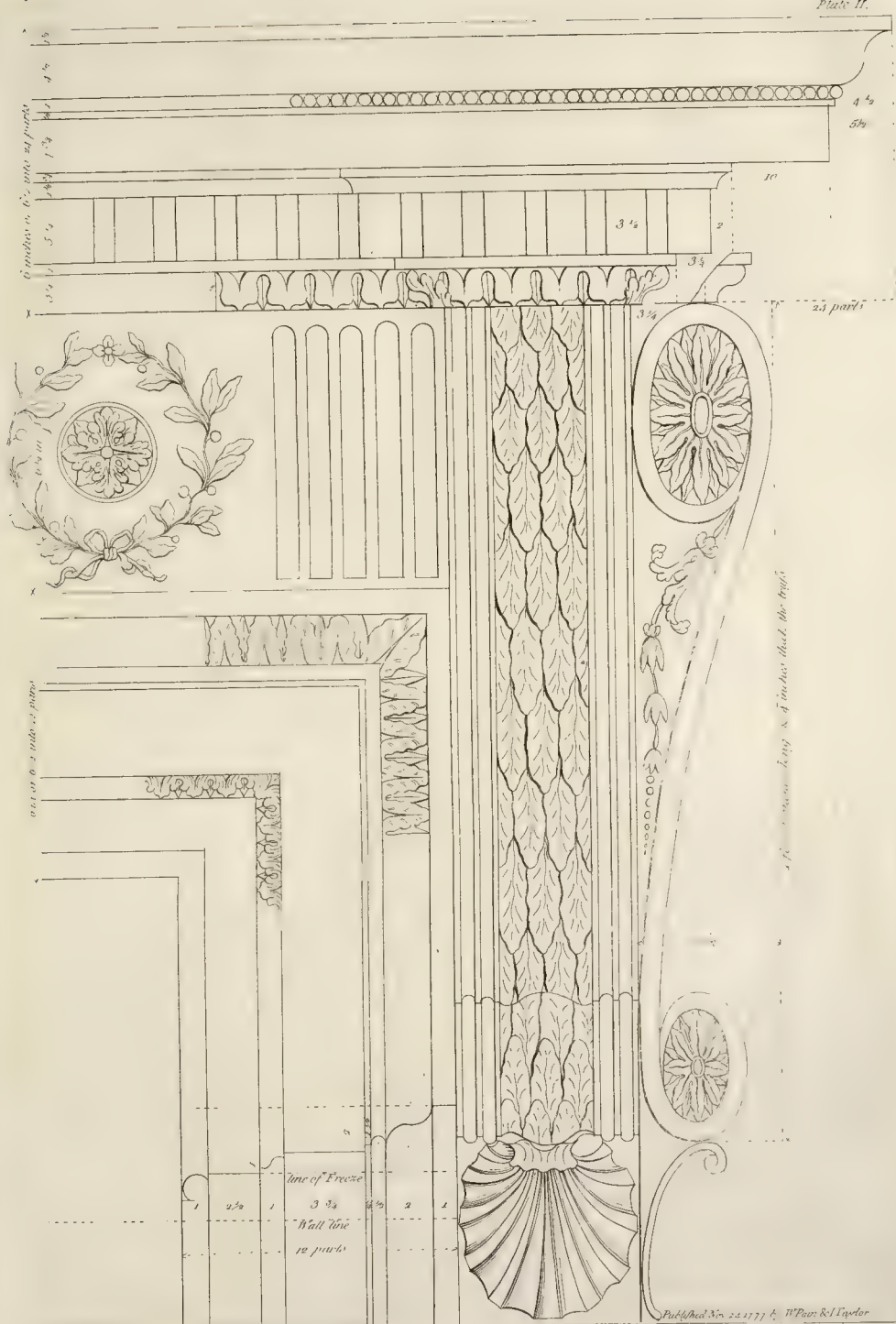
*Note.* Any of the above Cornices may be used to Rooms, Chimnies, &c. by giving them the principal Measures for that Purpose; as for Rooms, divide the Height as figured on the Plates, and so many Feet as the Room is in Height give so many half Inches to the Height of the Cornices, or so many five eighths; which will be, to twelve Feet high, seven Inches and half at five eighths to a Foot, &c. and to Chimnies give the Height of Cornice two thirds or three fourths of the Architrave.

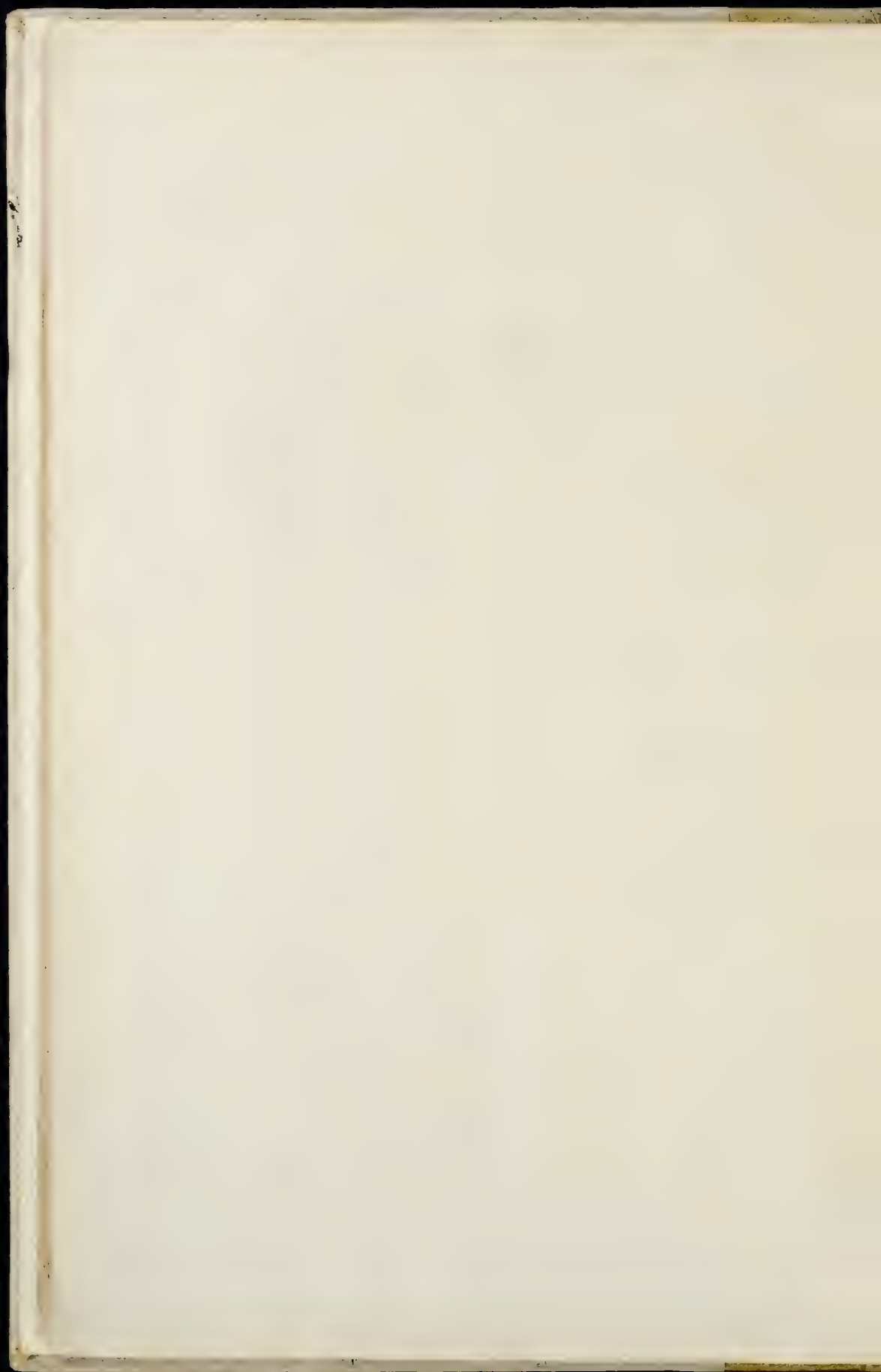






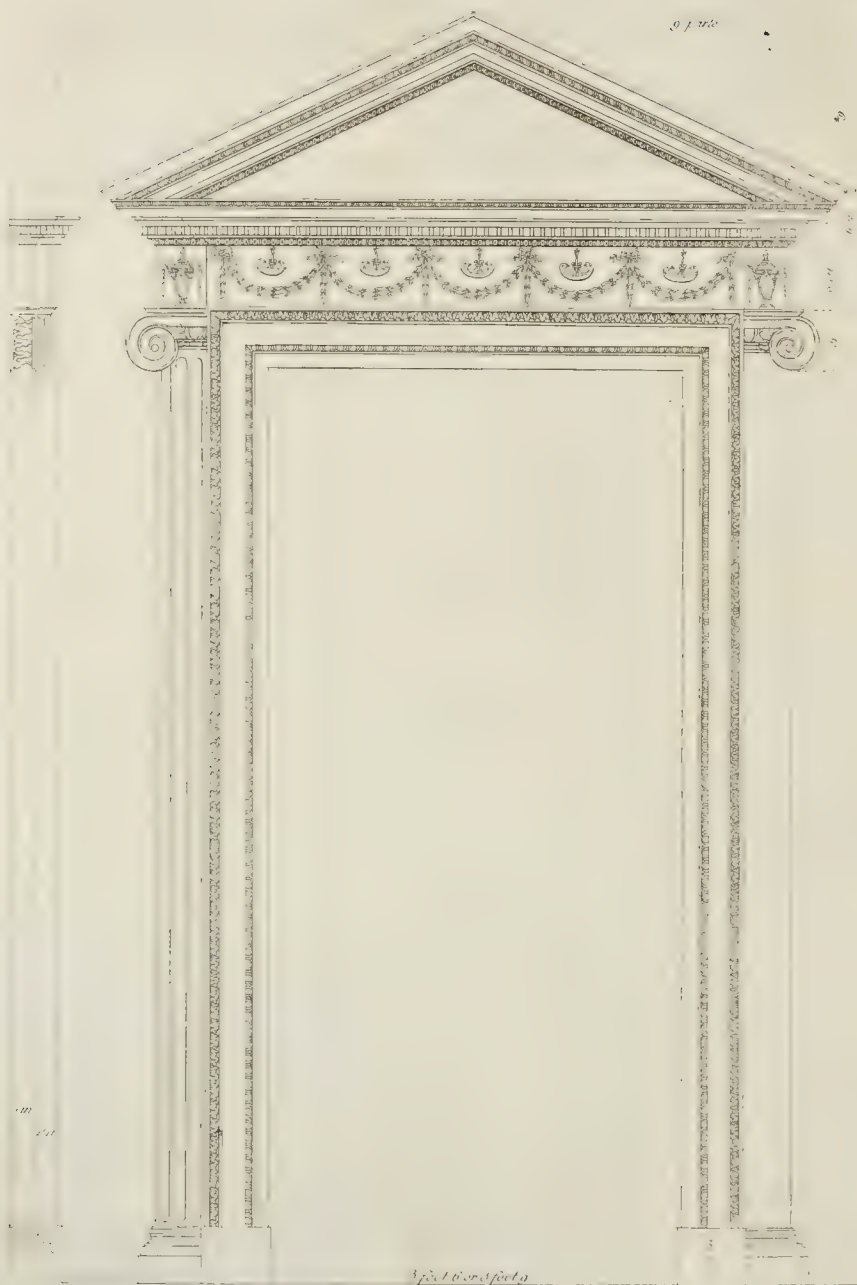




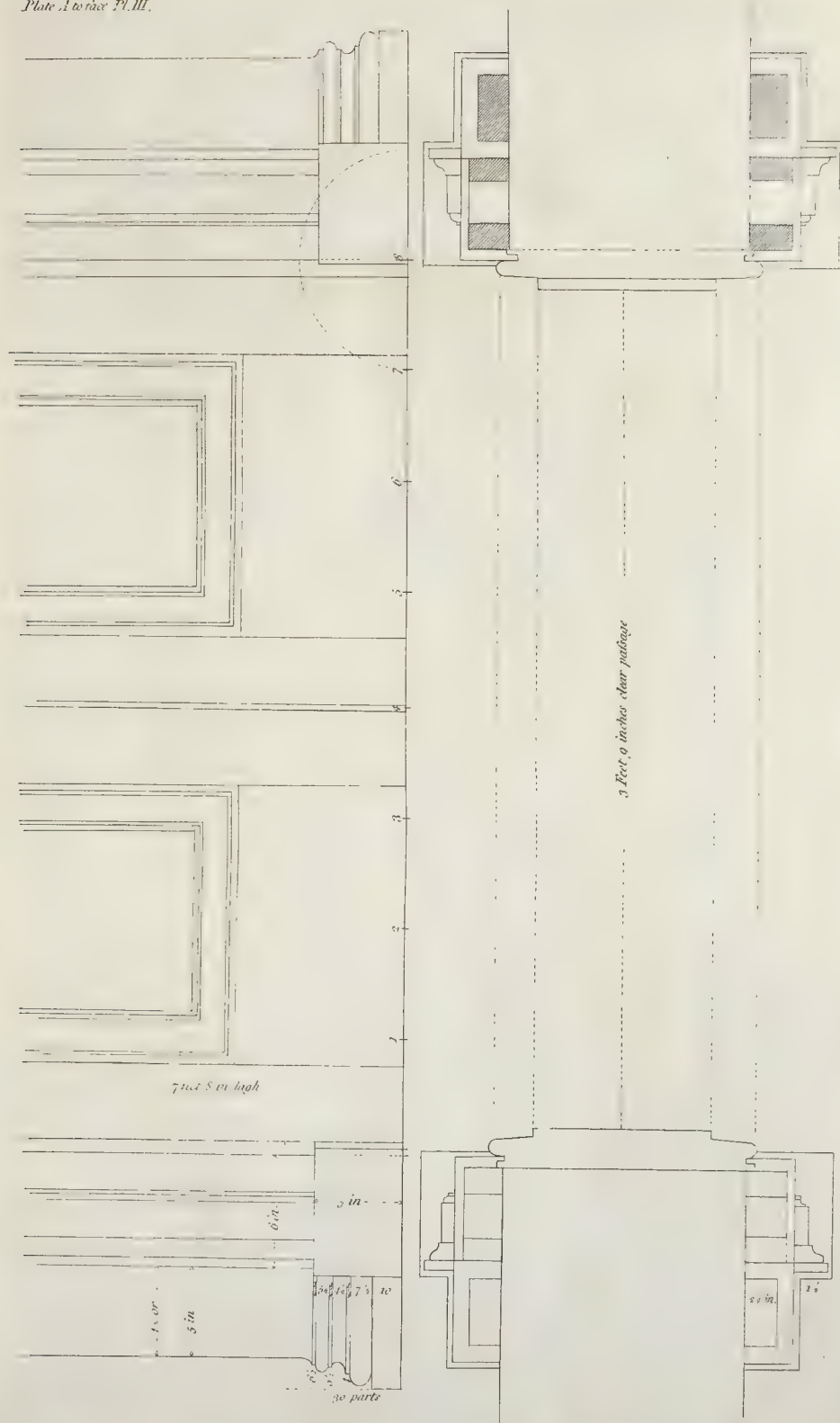


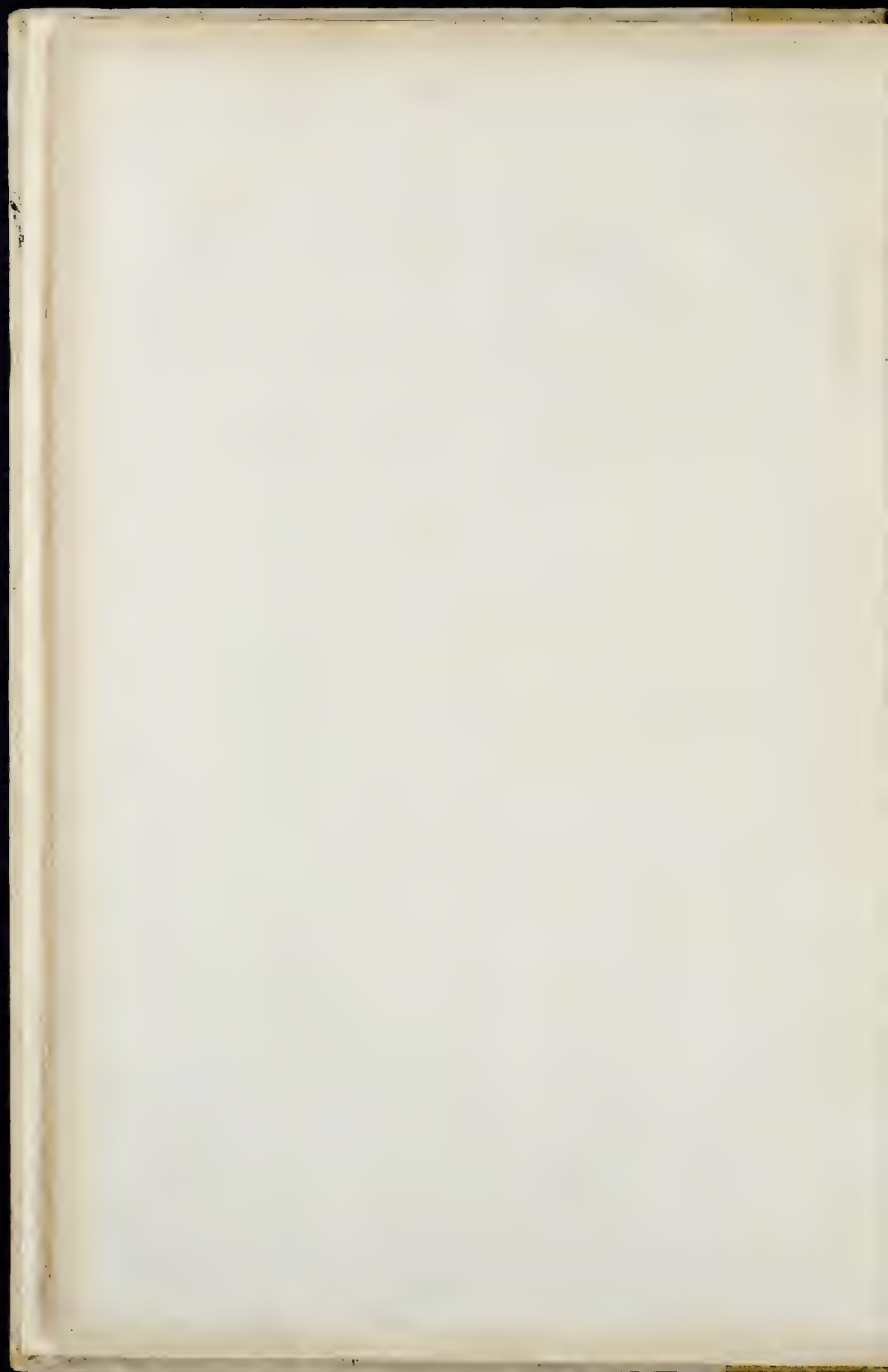






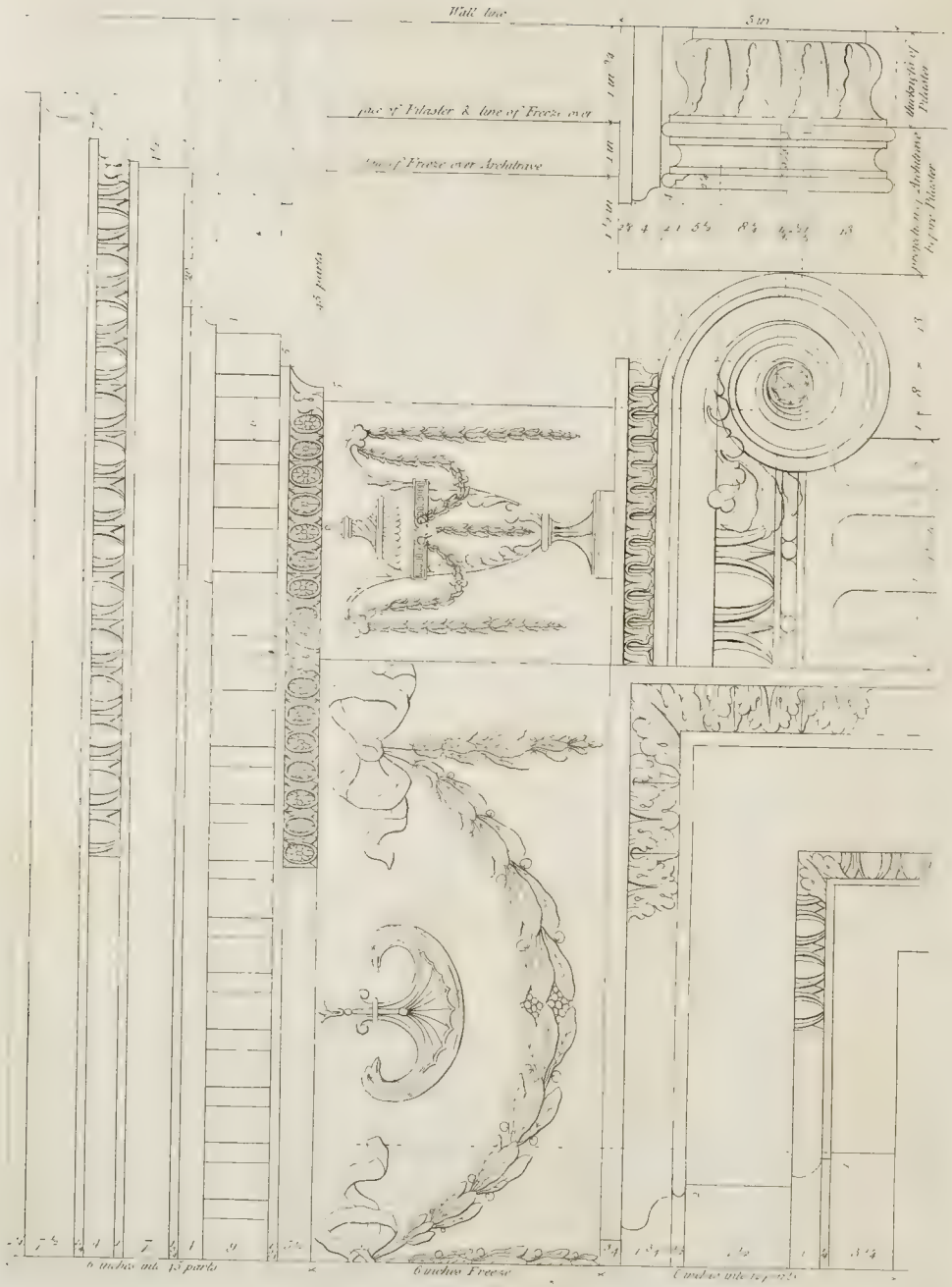










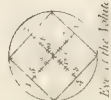


Wall line

Face of Plaster

5 inches

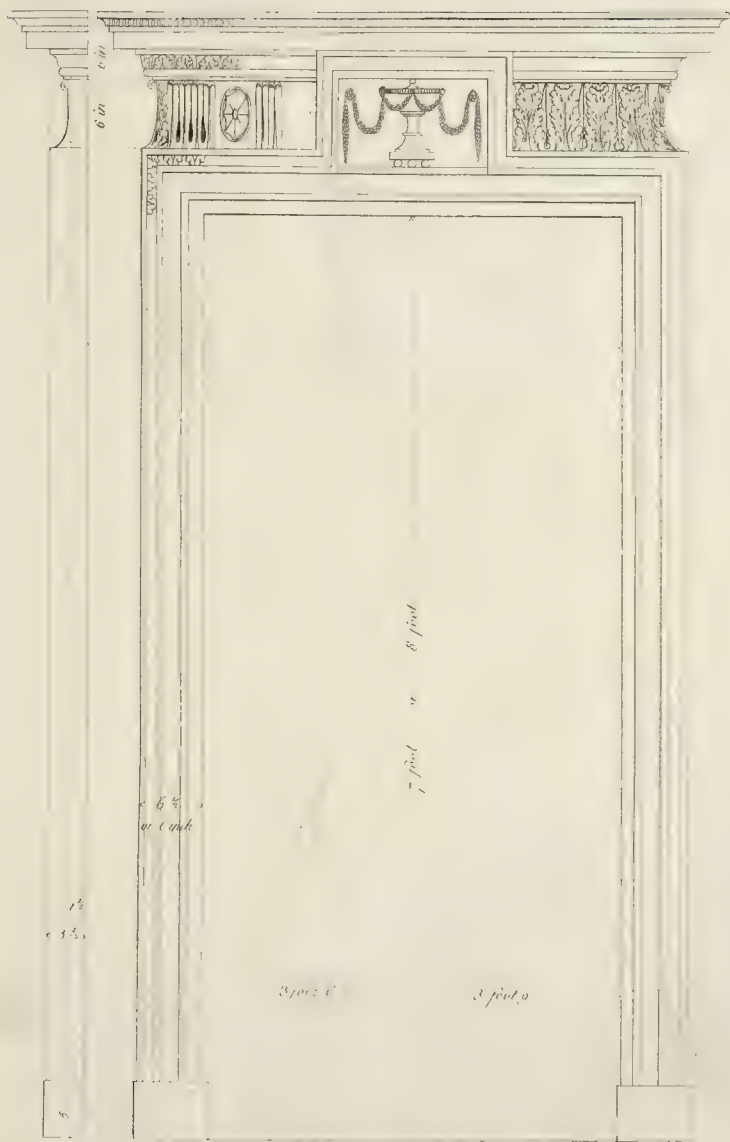
Projection of Architrave



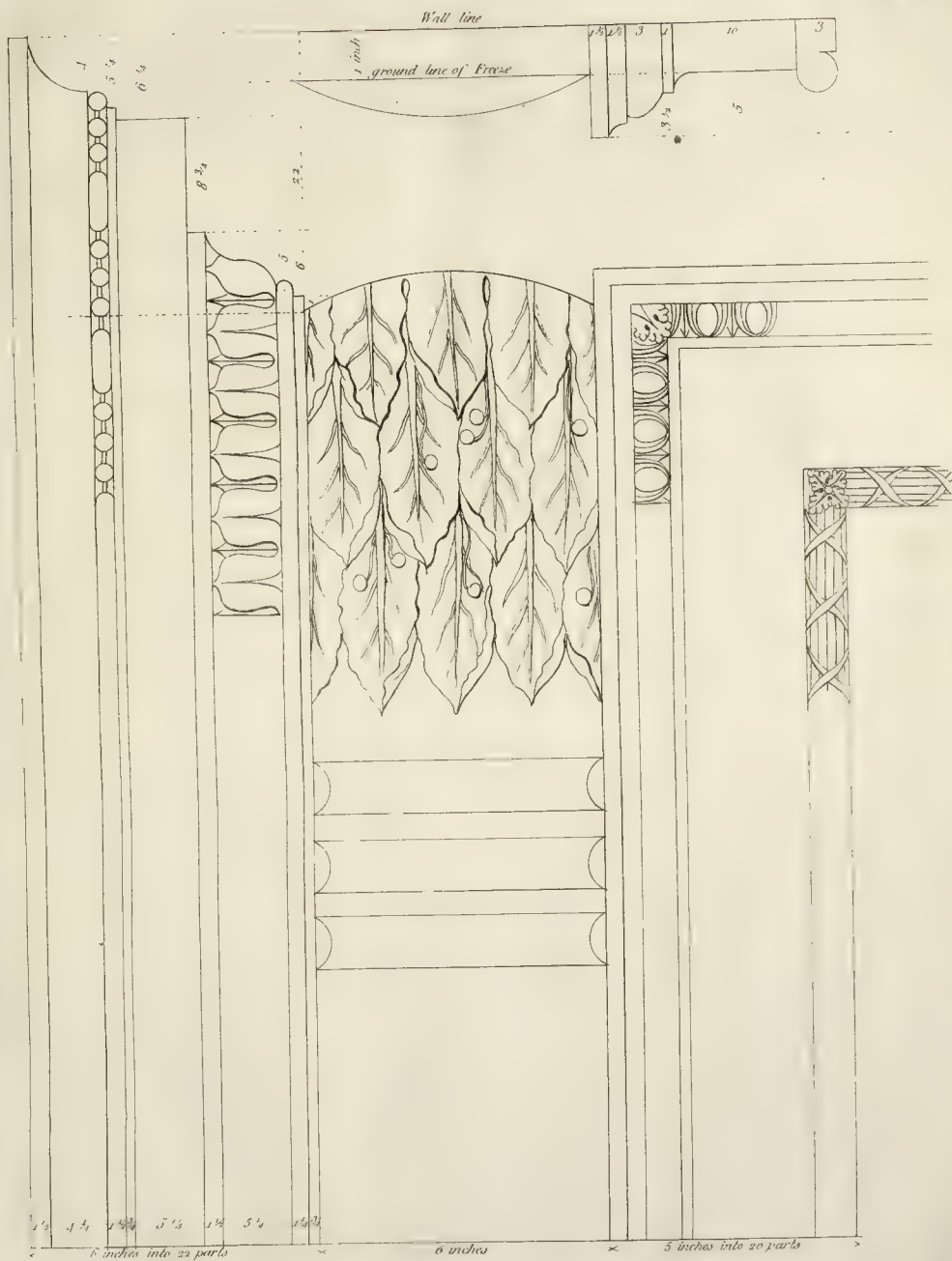
Eye of the Volute



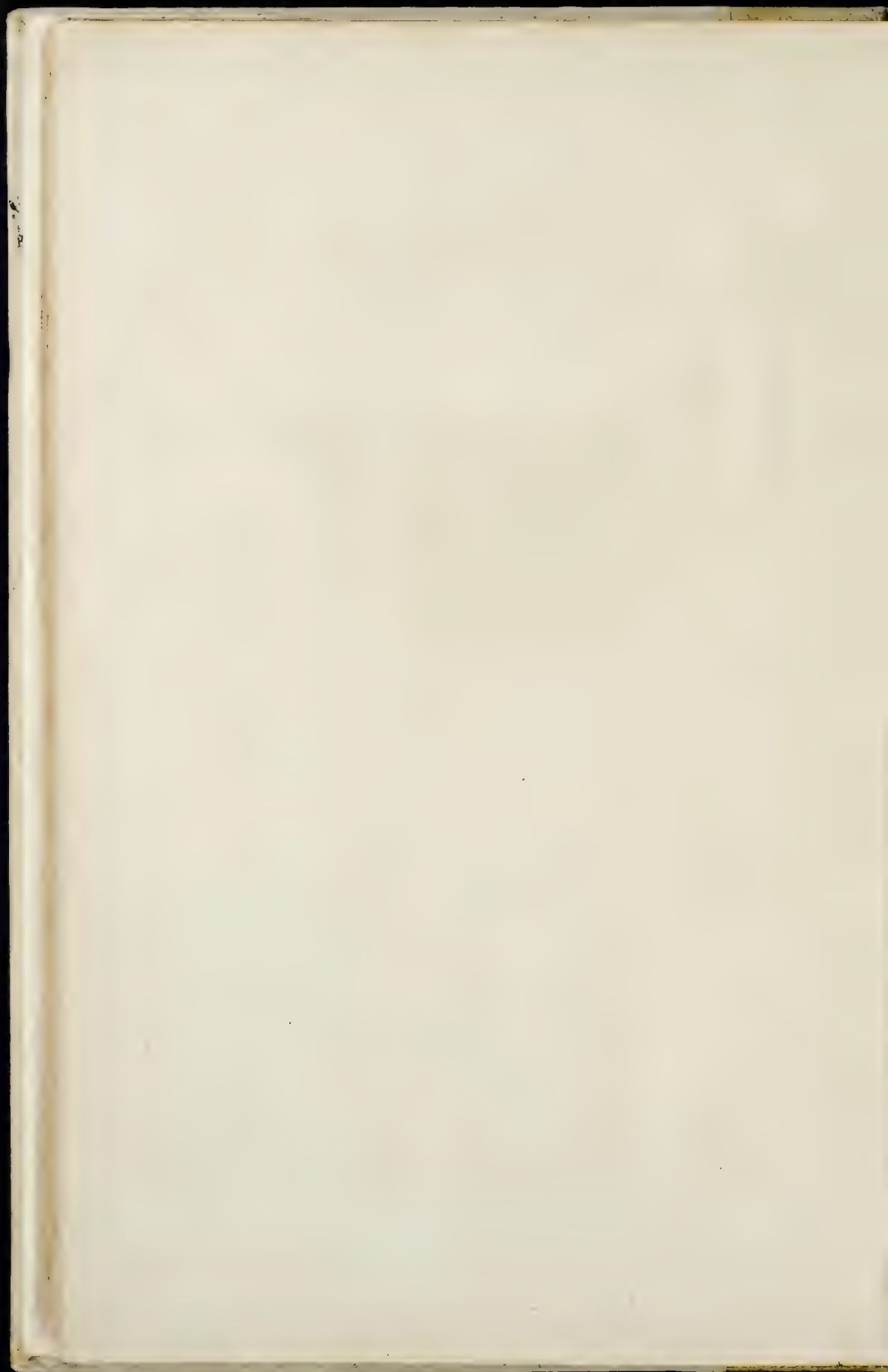


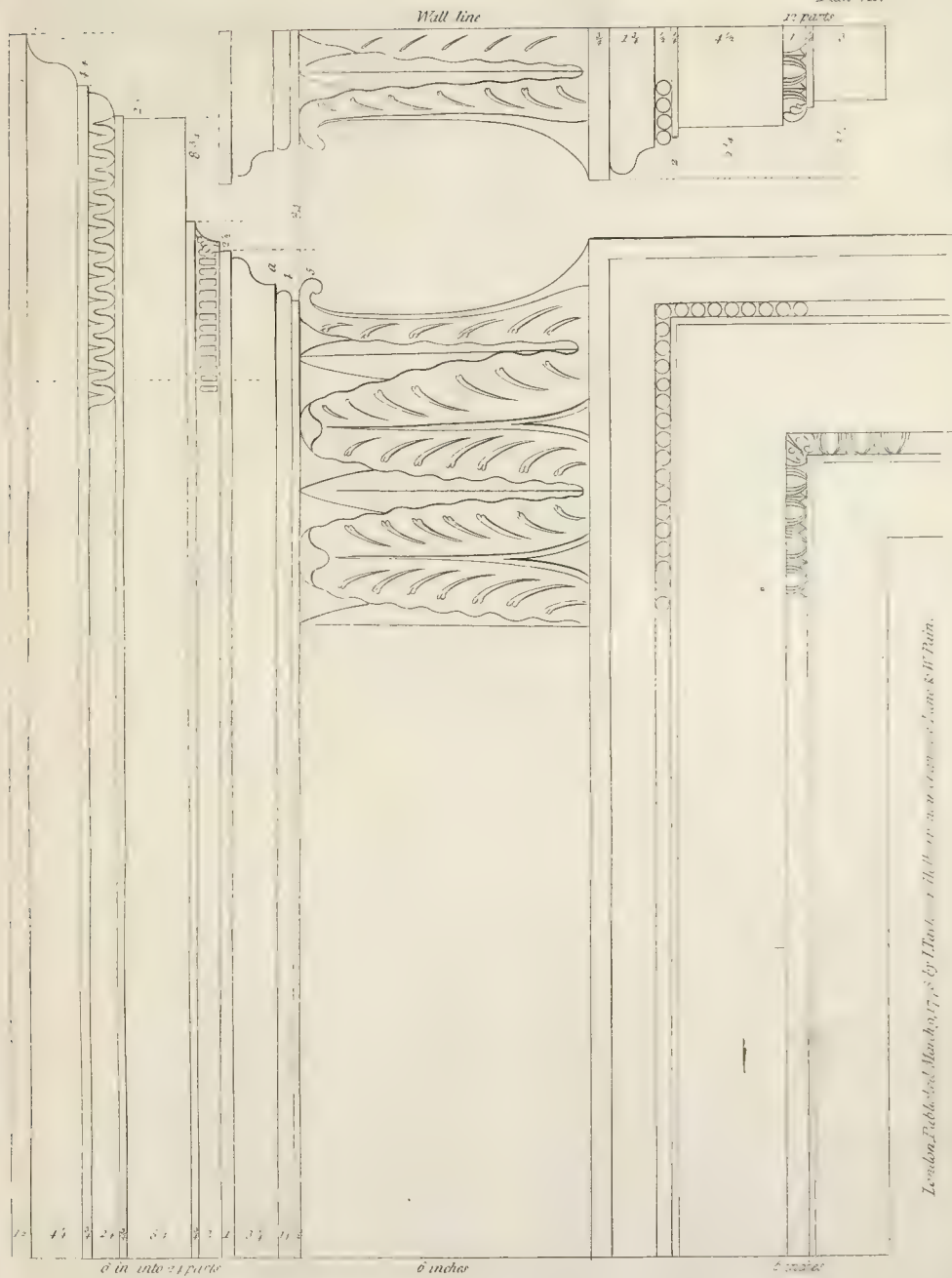












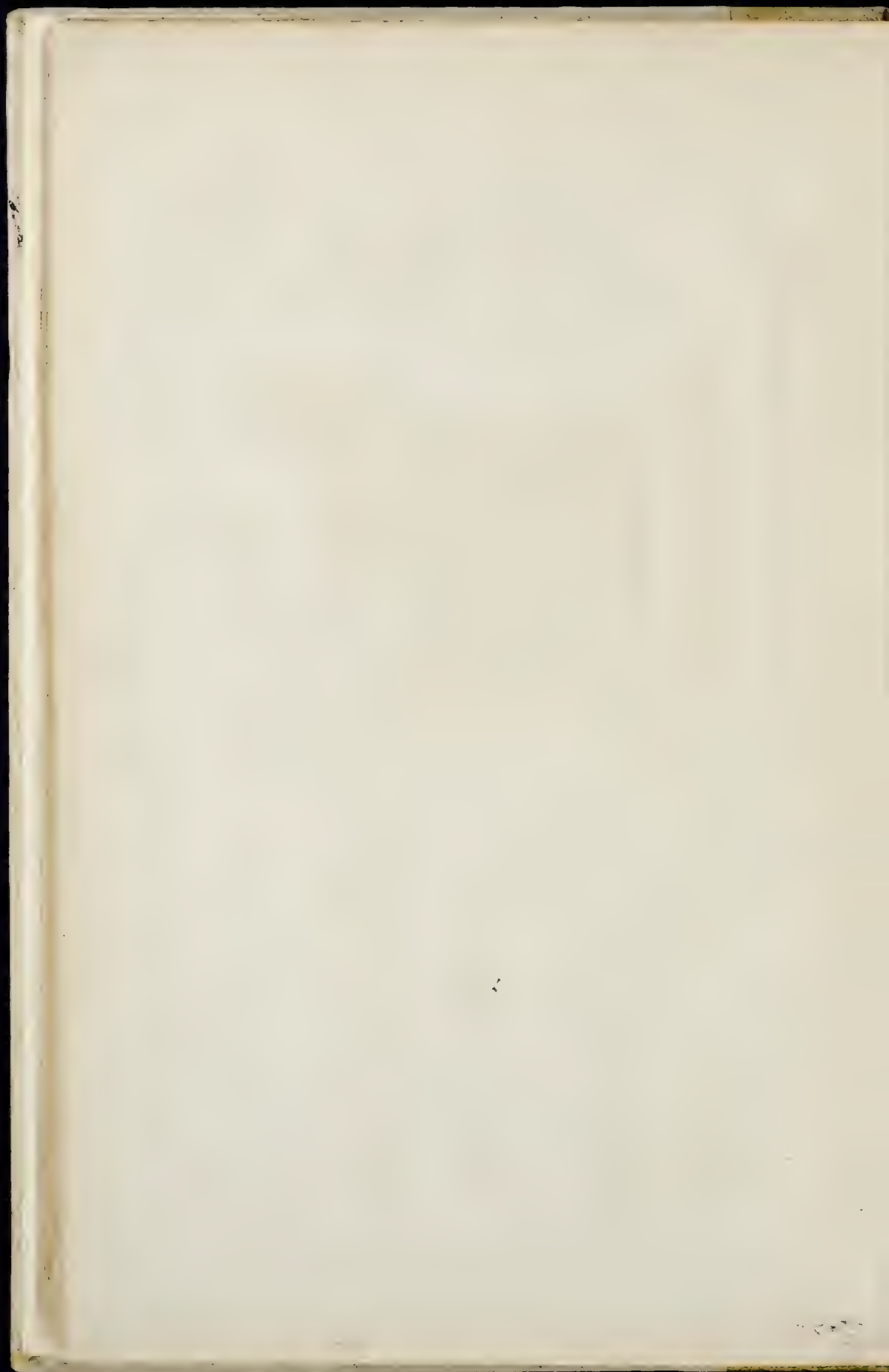
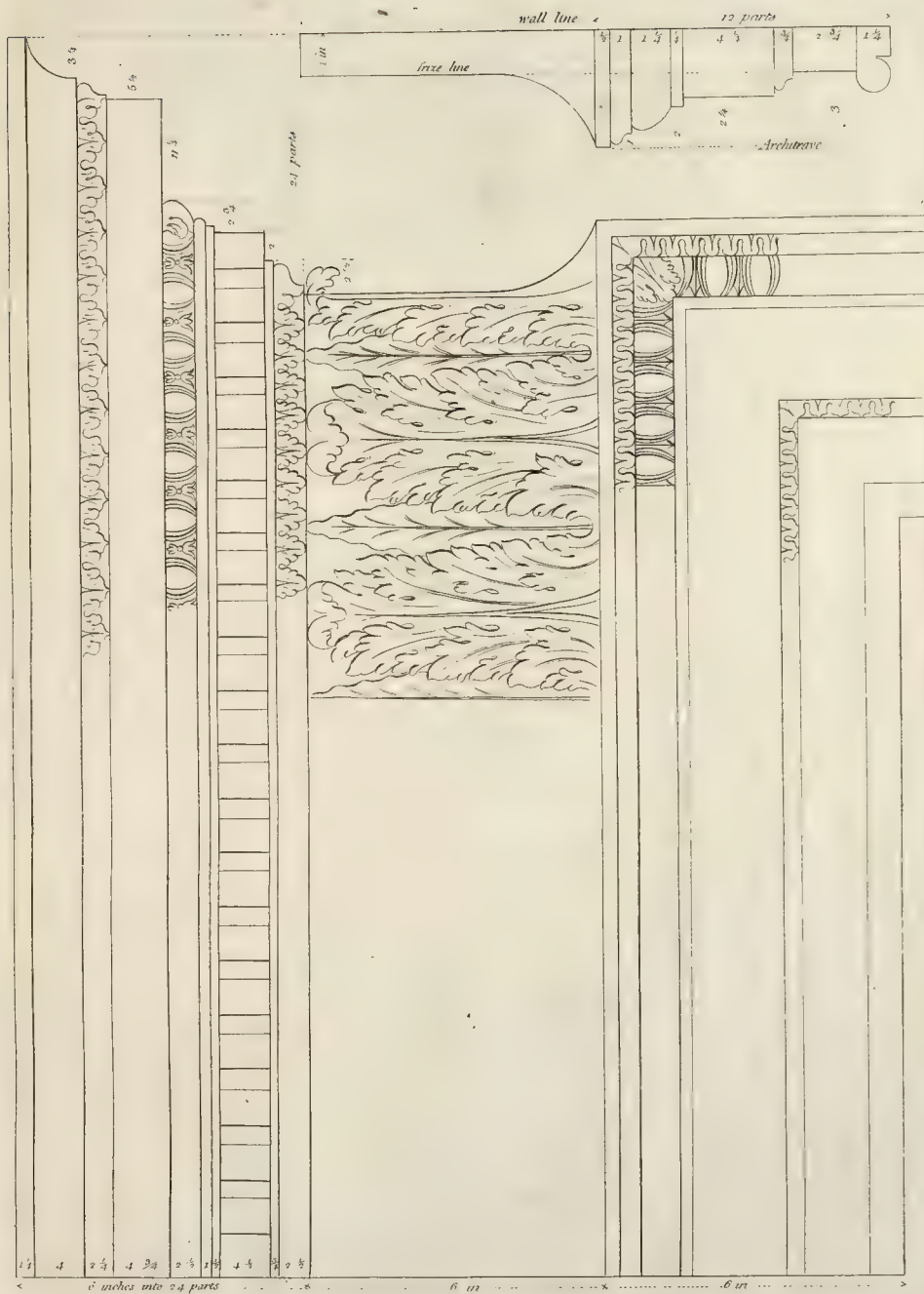


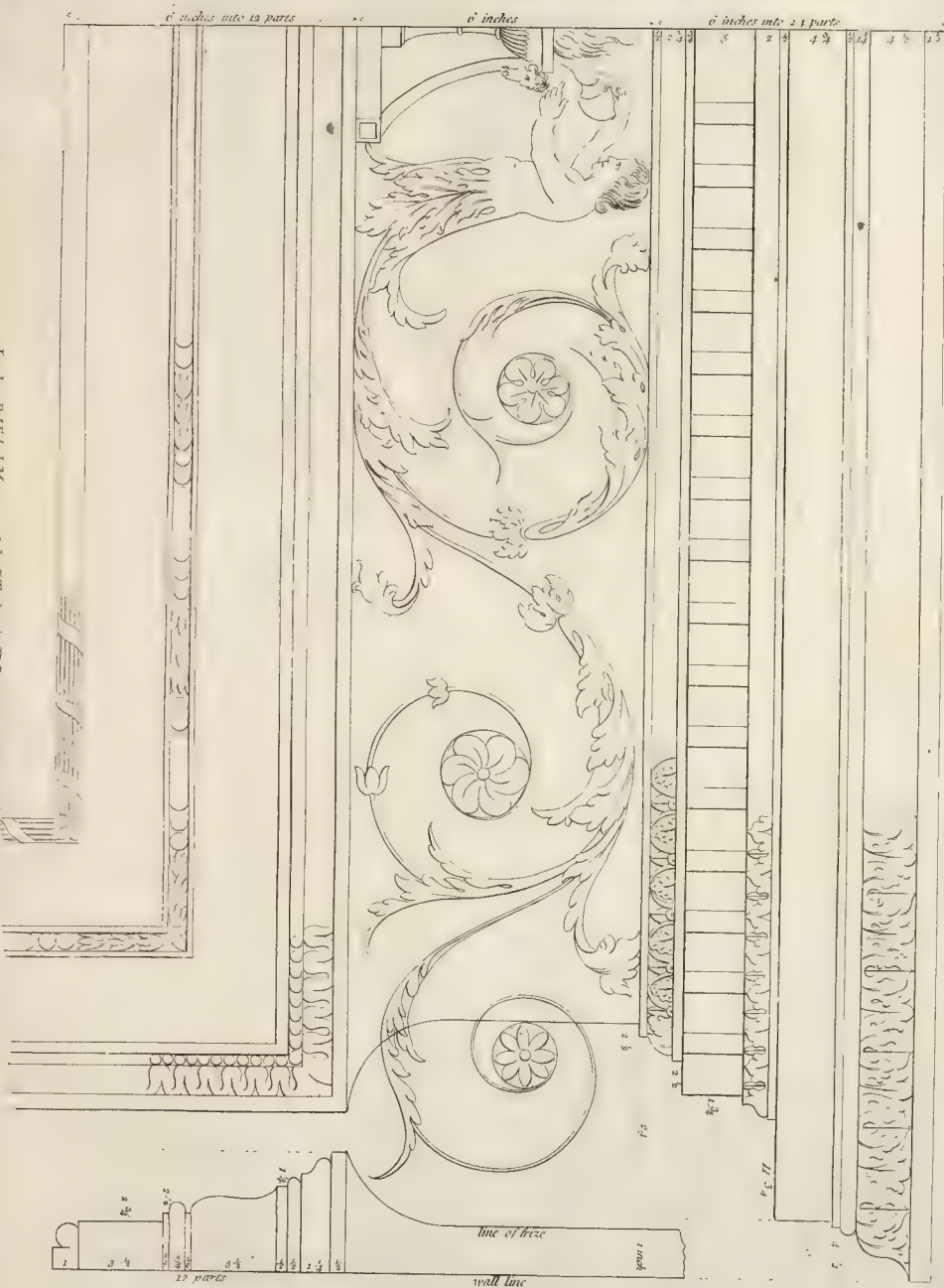


Plate VIII



London. Published March 9. 1778. by T. Taylor, in Fishbone near Chancery Lane & W. Tait.

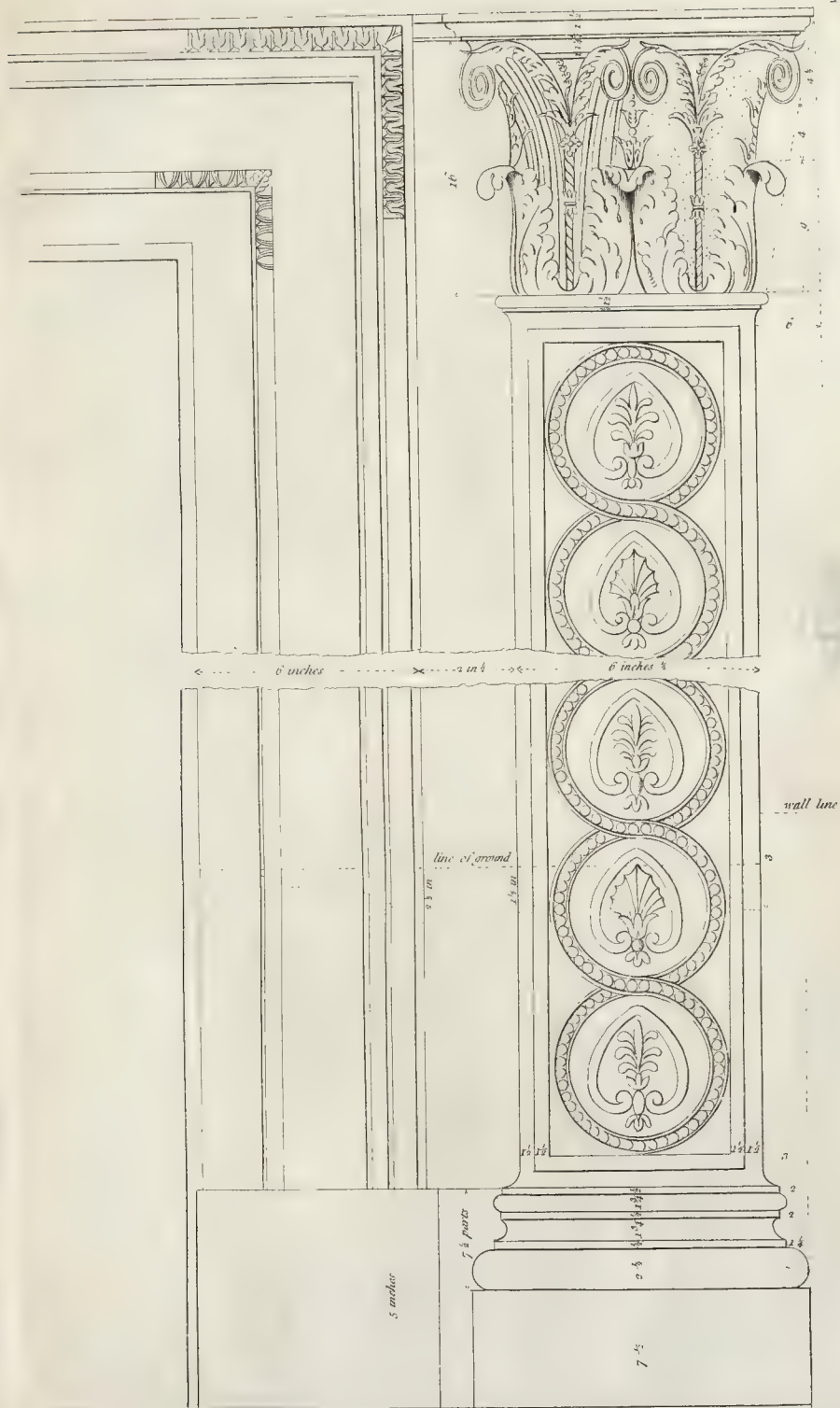


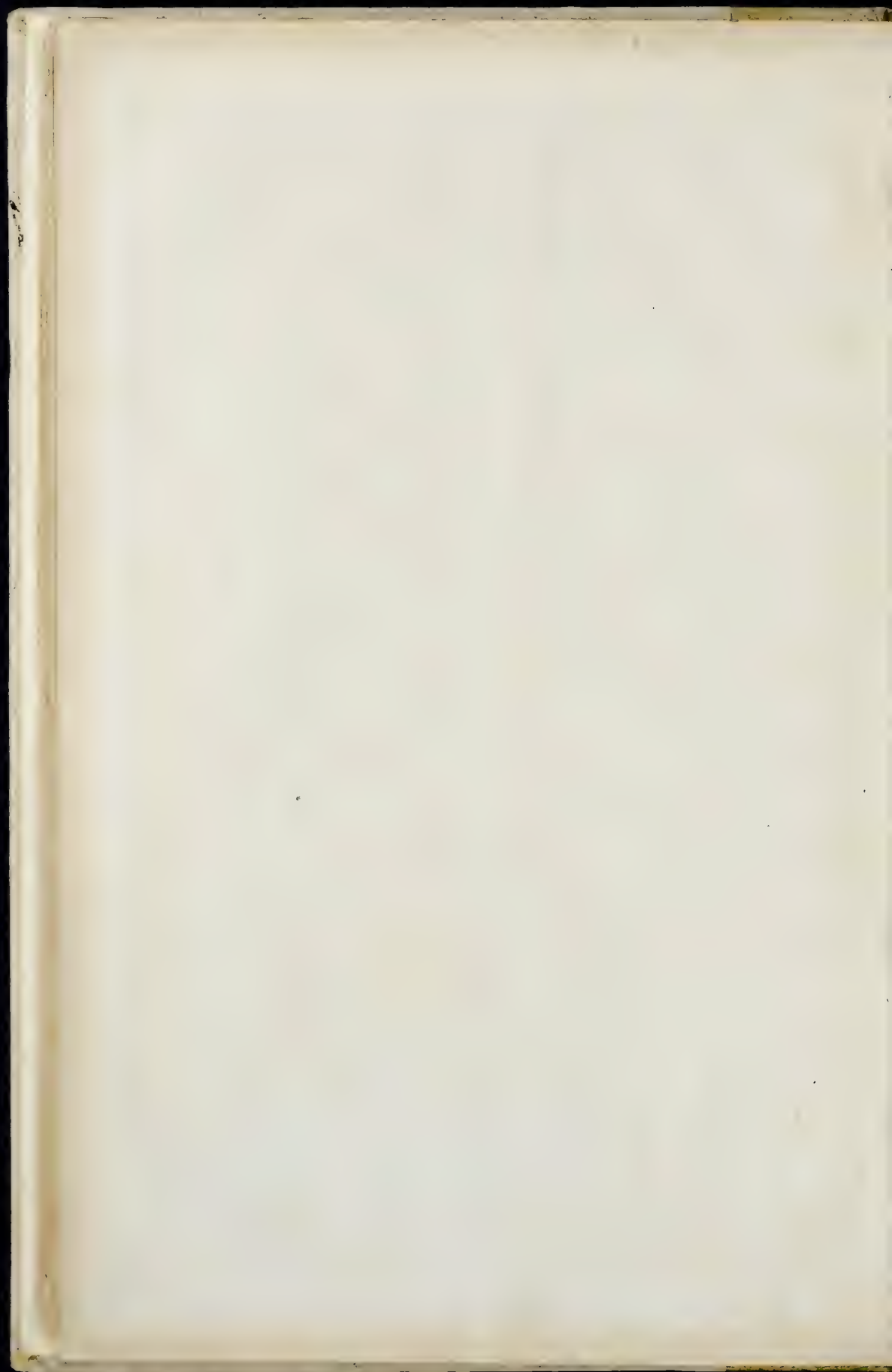


London, Published May 4. 1716, by T. Taylor, in Pall-mall, near Chancery Lane and W. Pinn.









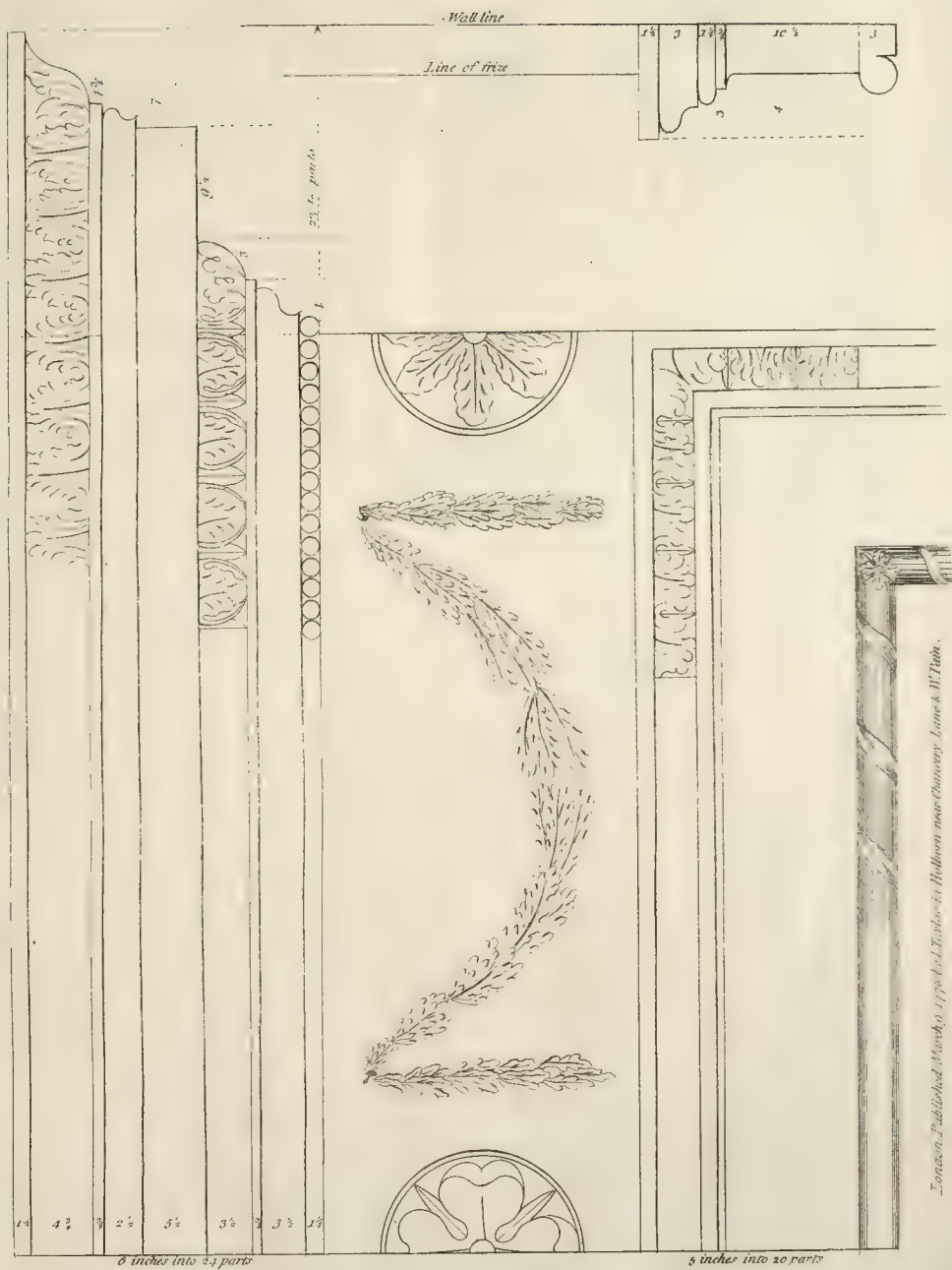
6 inches 4

6 inches into 19 parts



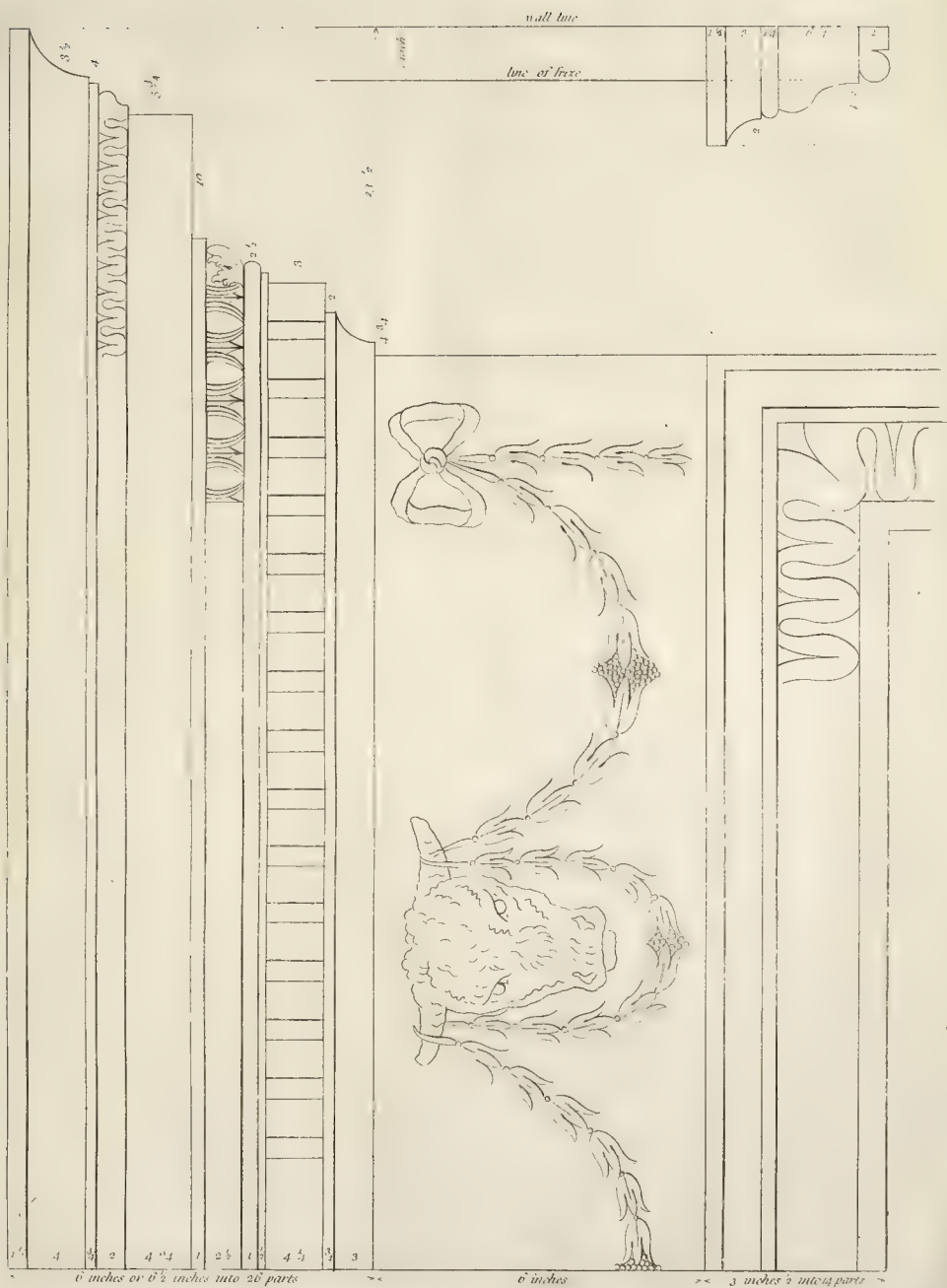






London, Published March 1778 by J. E. & W. T. in the Strand near Chancery Lane & W. T. in the Strand.



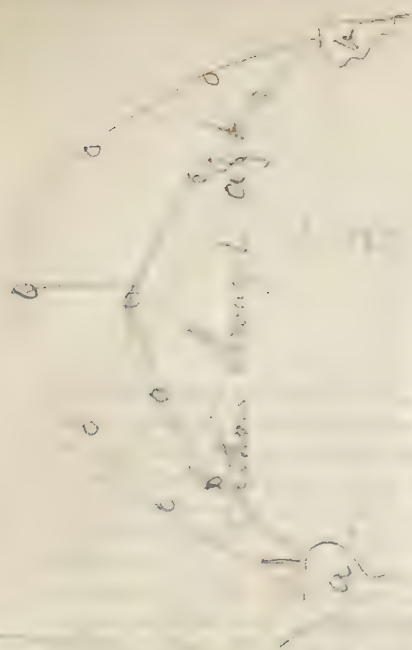






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Handwritten notes in the bottom left corner, possibly including a date or reference number.



( To face P L A T E XIV. )

**T**O proportion Cornices for Rooms or any Place required, so many Feet as the Room is in Height, or the Place where the Cornice is to be used, give as many half Inches to the Height of the Cornice as Feet in the whole Height; and, supposing the Height to be fourteen Feet, the Cornice will be seven Inches. Again, suppose five eighths of an Inch be given to every Foot, the Cornice will then be eight Inches three quarters in Height, and that Height to be divided into as many Parts as in the Cornice you make use of, and them Parts given to the Moulding, as figured in Height and Projection. The Frize may be equal to the Height of the Cornice, except required for any particular Ornament, then it may be one fourth Part more than the Cornice; that is, the Cornice is divided into four Parts, and give five of those Parts to the Frize. The Necking Mould under the Frize, may be one fourth Part of the Frize. The Dentil in Front is two thirds of the Height, and the Interval is one Half of the Width always.

From P L A T E XIV. to XXI. are Cornices for Rooms or any Place required.

*Note.* These Cornices may be used to Door Caps, Chimney Caps, &c. Suppose to Door Caps, Give them equal to the Architrave, as directed in Page 1; if for Chimney Caps, give their Height two thirds or three fourths of the Architrave, and divide that in as many Parts as figured in the Cornices, and give them to the Mouldings in Height and Projection.

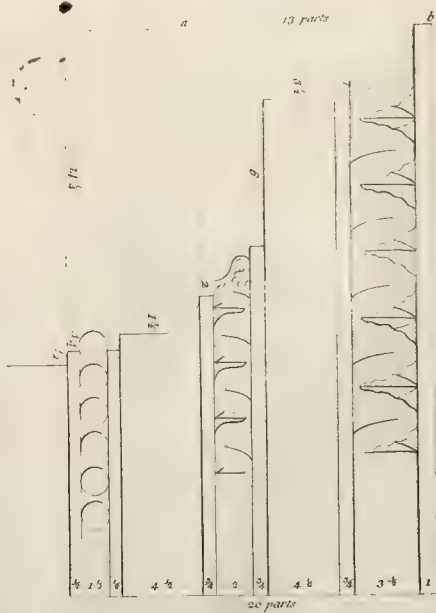
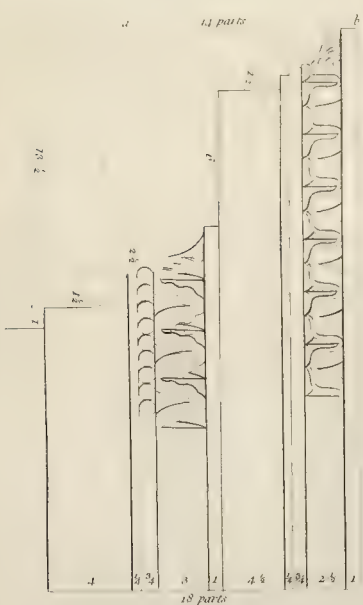
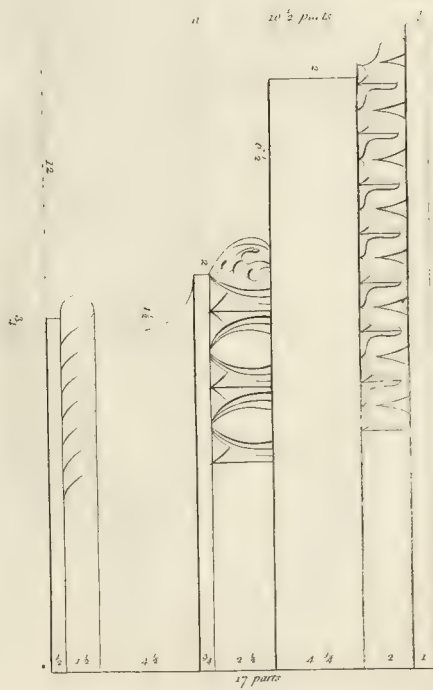
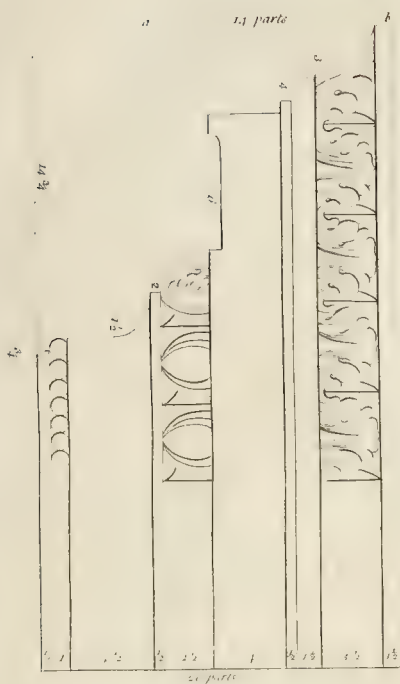
P L A T E XXII. to P L A T E XXVII. Designs for Impost Mouldings at the Springing of Arches, ditto Base and Sur-base, Corners for Door Pannels, Shutters, &c. To proportion Impost for Arches, divide the Height from the Floor to the Spring of the Arch into eighteen Parts, give one of them Parts to the Height of the Impost, including the Necking; which Height is to be divided into as many Parts as figured in the Impost you make Use of, and them Parts given to the Moulding in Height and Projection as they are figured.

P L A T E XXIV. Base and Sur-base for the Pedestal Parts of Rooms. Divide the Height from the Floor to the Top of the Sur-base into eight equal Parts, one of them Parts is the Height of the Sur-base. The Height of the Base Moulding one half of one eighth, or two thirds of one eighth. The Height of the Plinth equal to one eighth and one fourth of one eighth. If the Base Moulding have only two Members, give it one half of one eighth; if larger give two thirds. The Height of Sur-base from 2 Feet 6 Inches to 2 Feet 10 Inches, not more. Divide the Height for the Mouldings as figured, and give the Parts in Height and Projection as figured on the Plate.

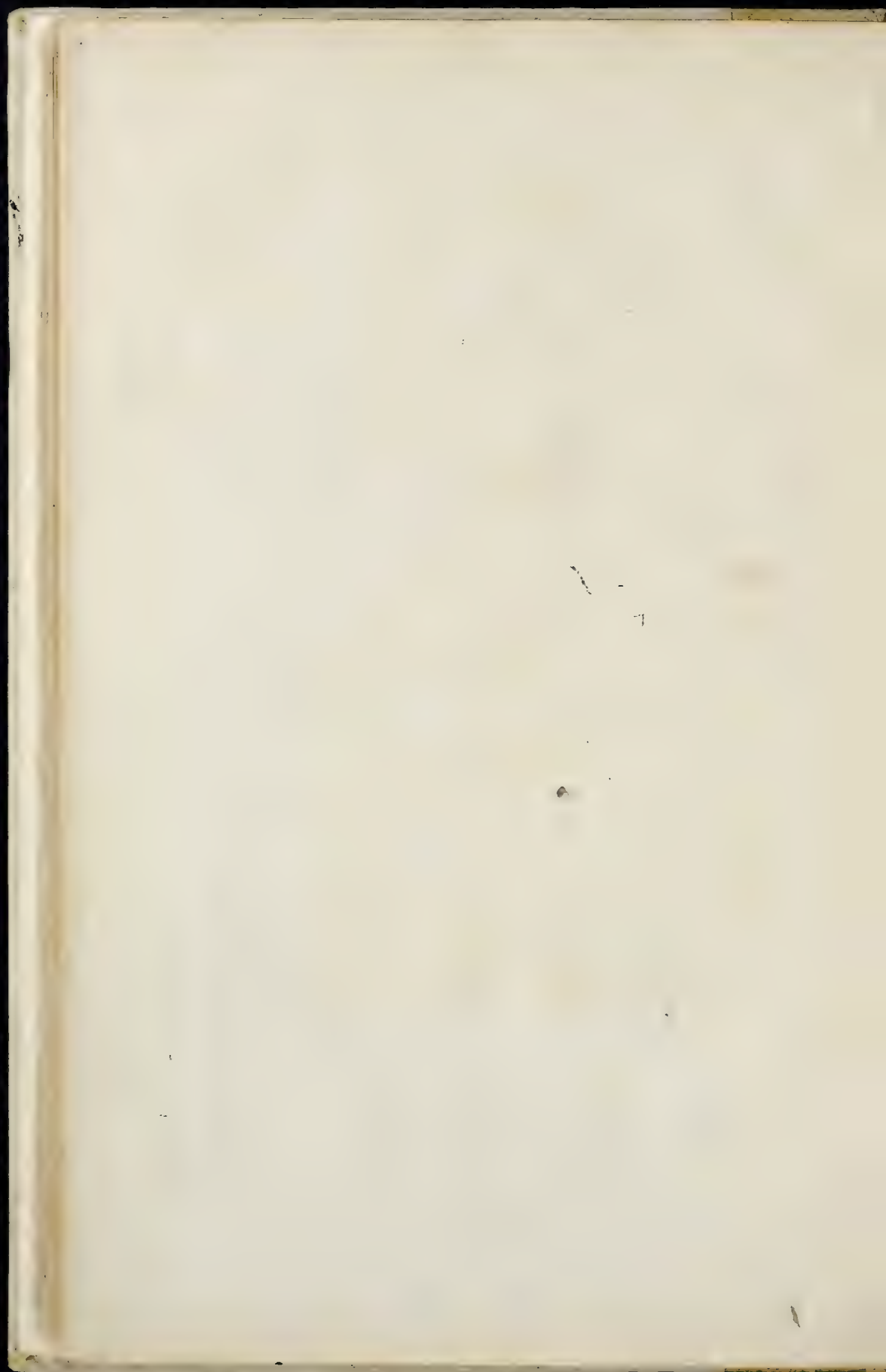
P L A T E XXV. Base and Sur-base, full Size.

P L A T E XXVI. Sur-base and Architrave Mouldings, figured for Practice.

P L A T E XXVII. Corners for Door Pannels, Shutters, &c. full Size.







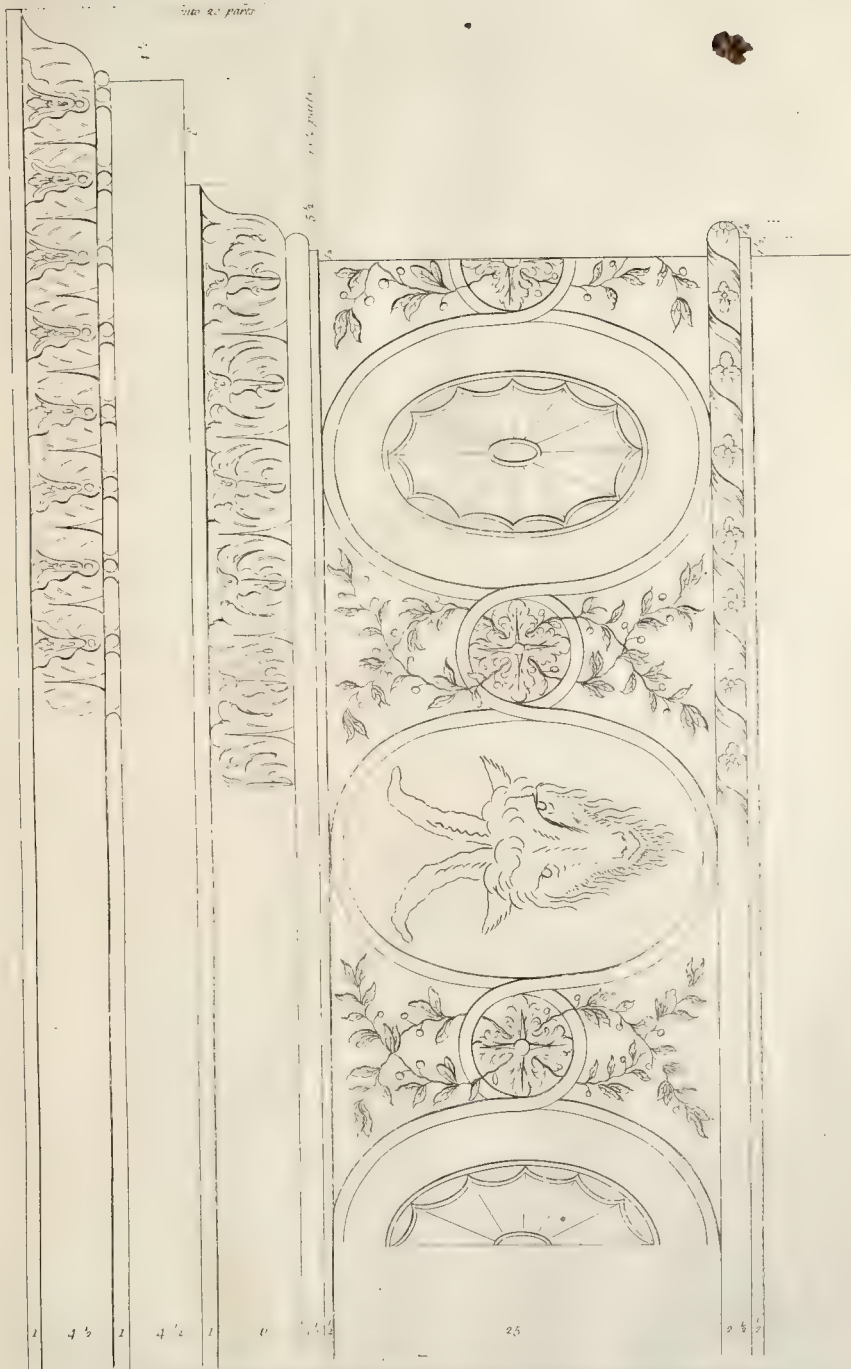




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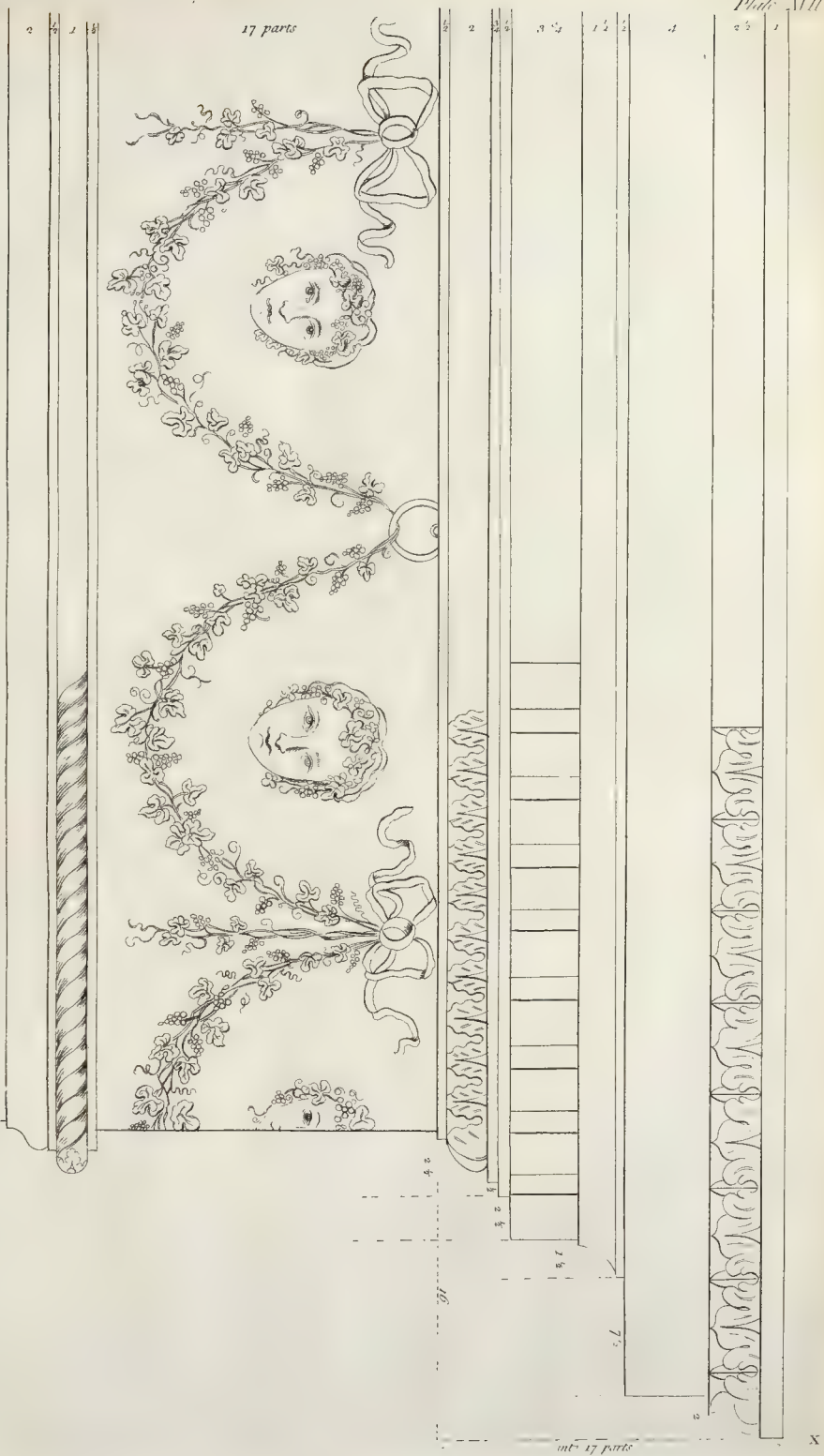


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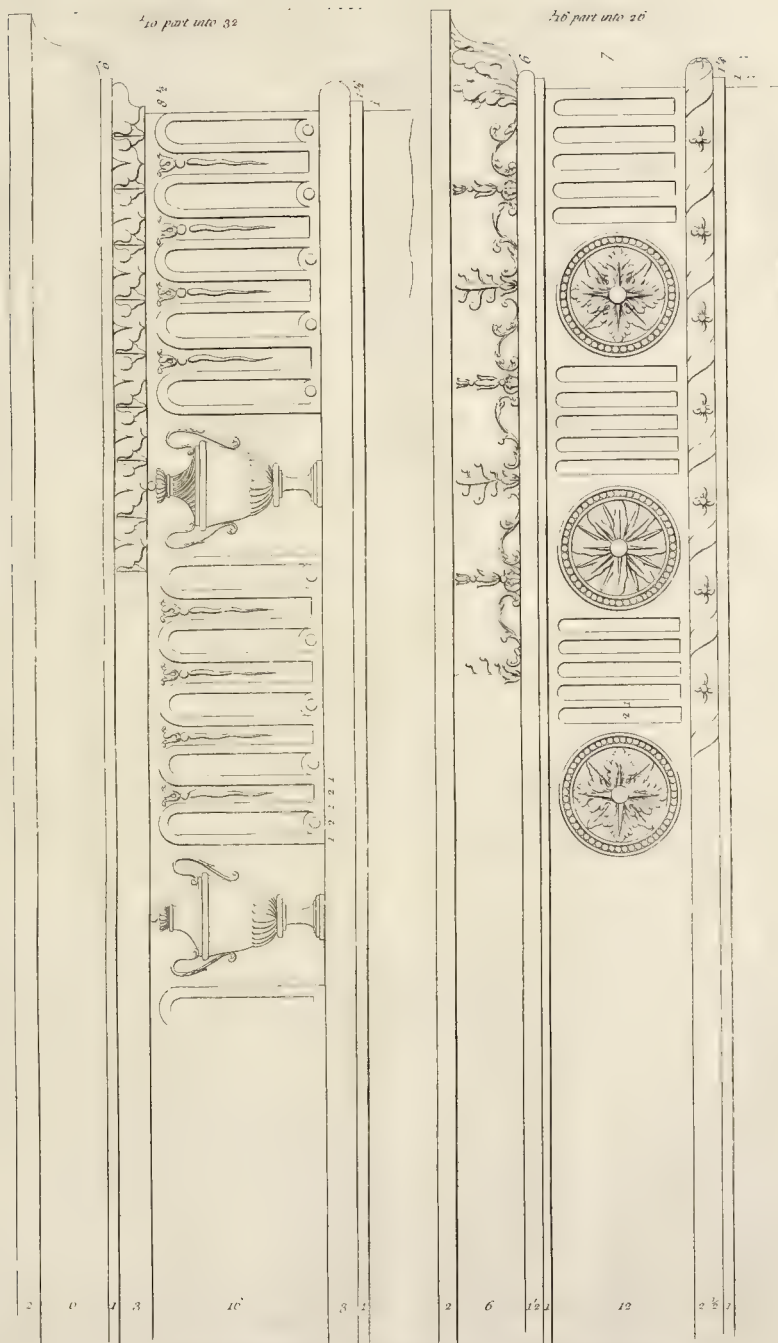
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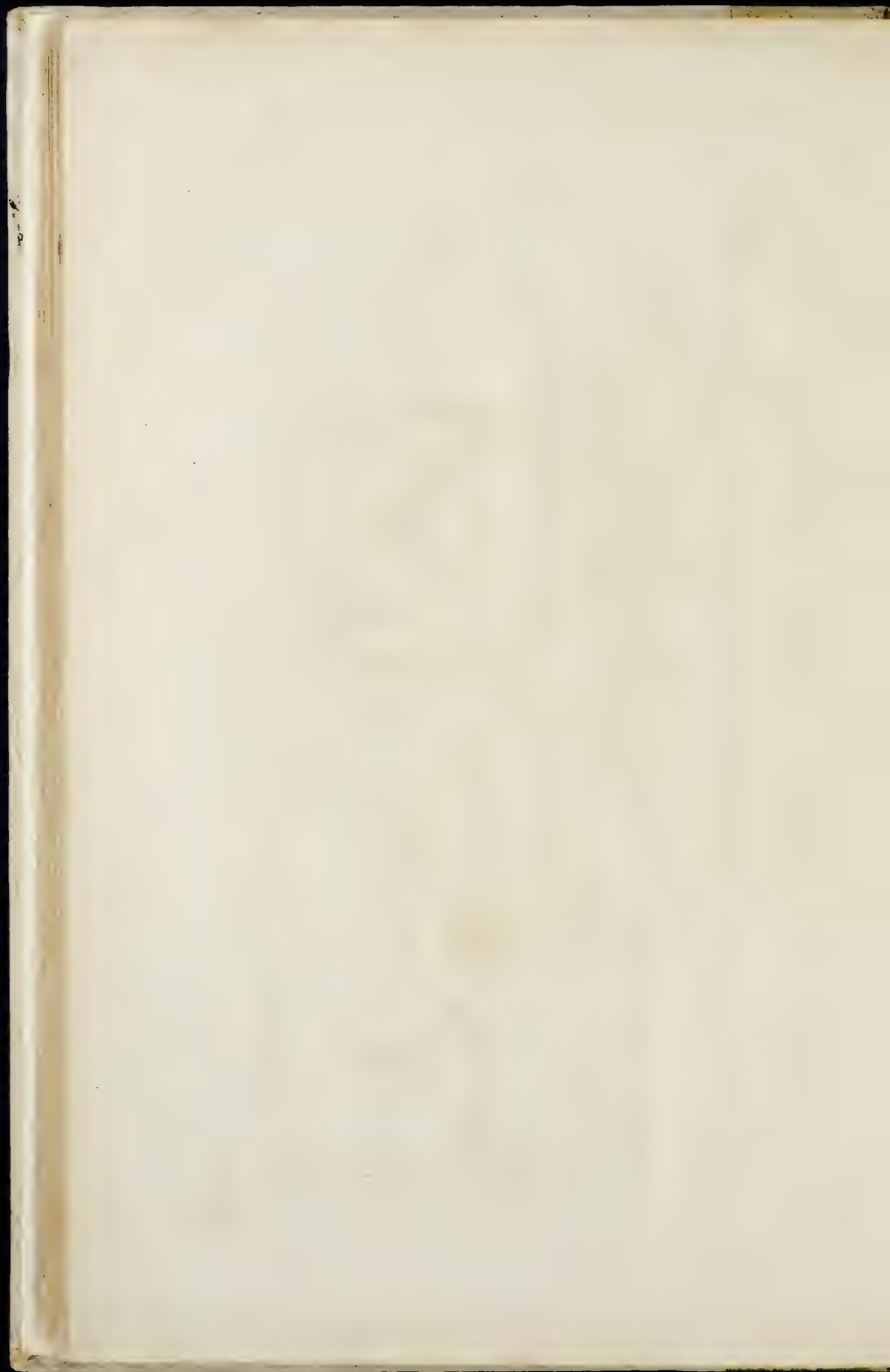


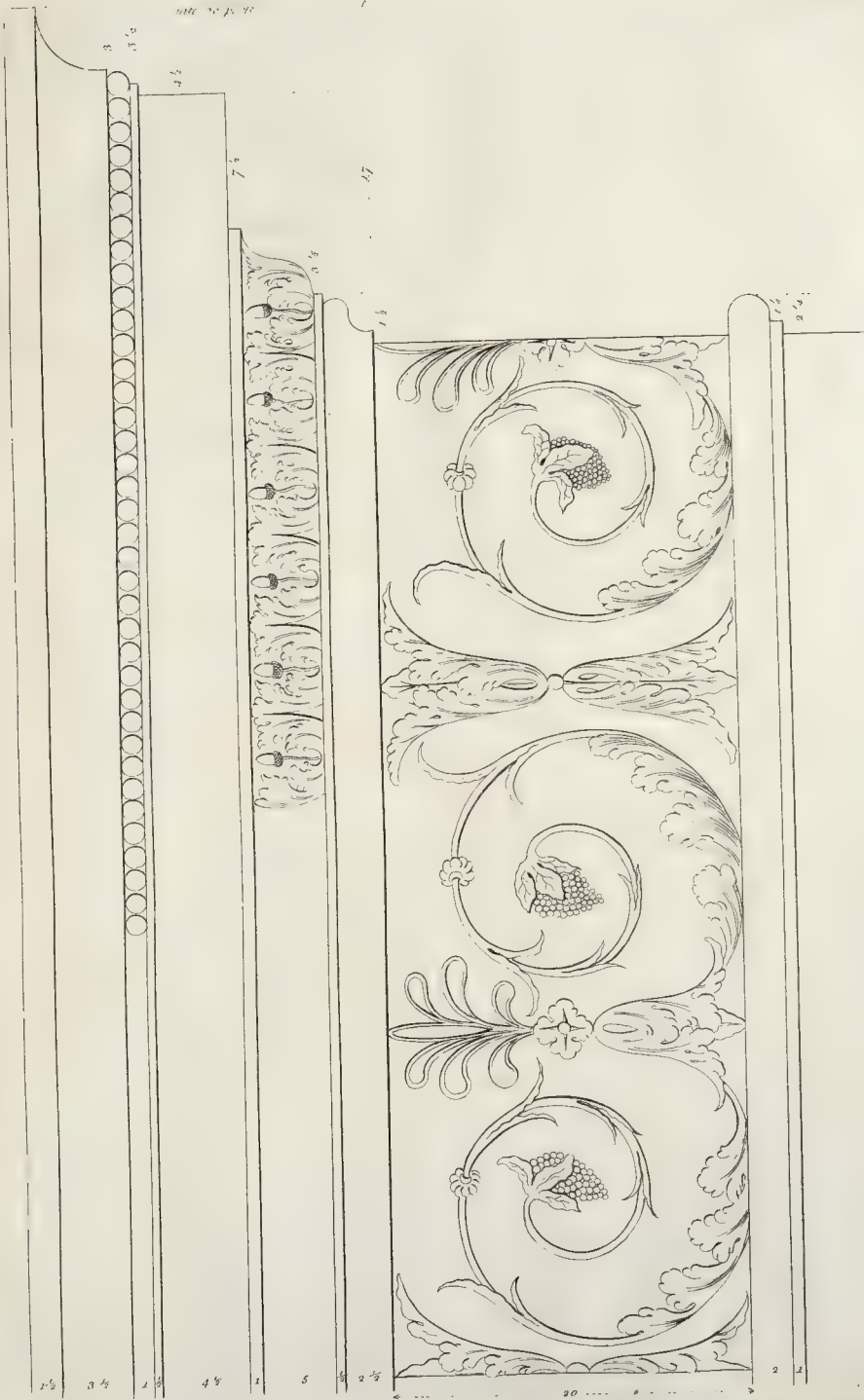






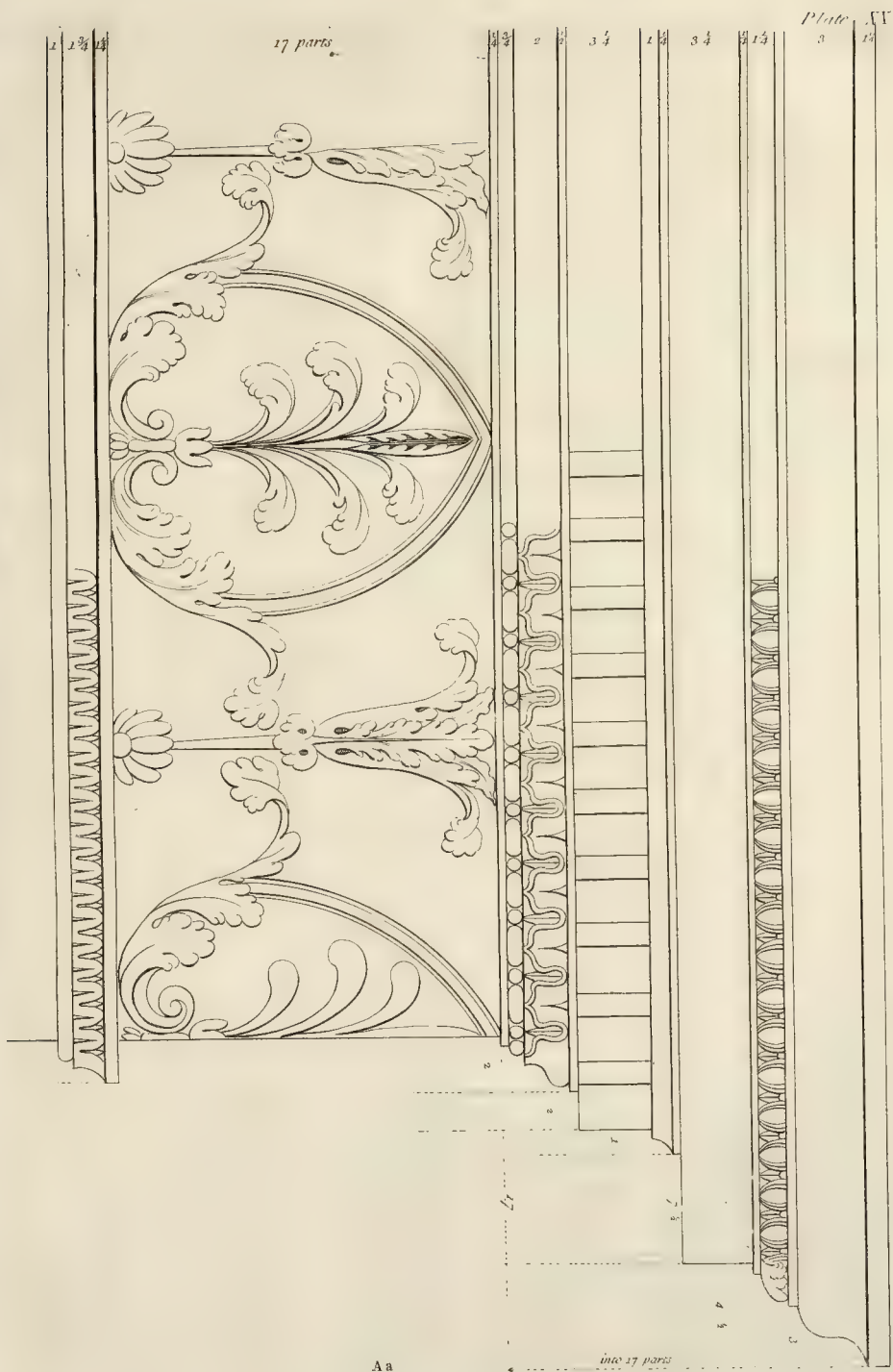






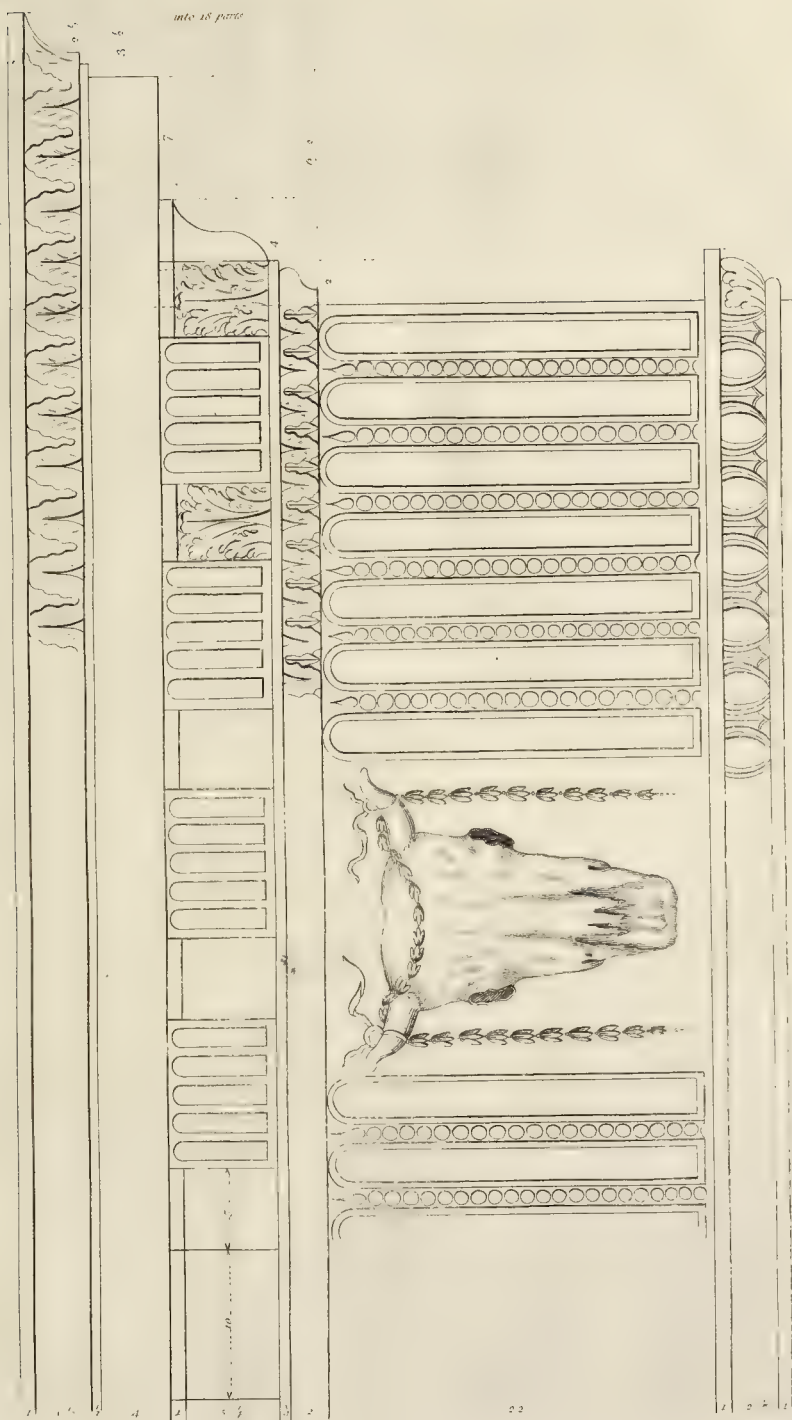
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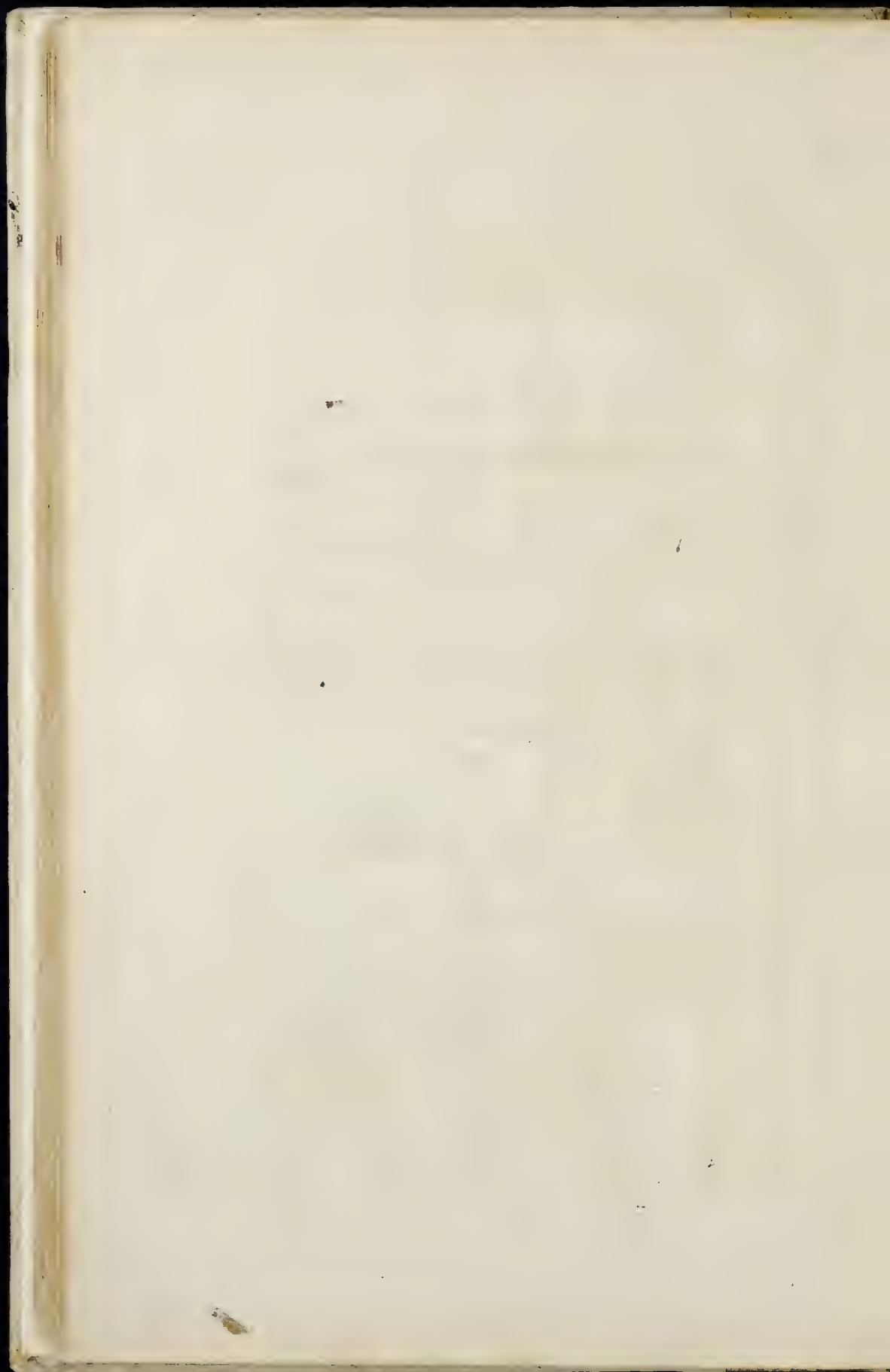


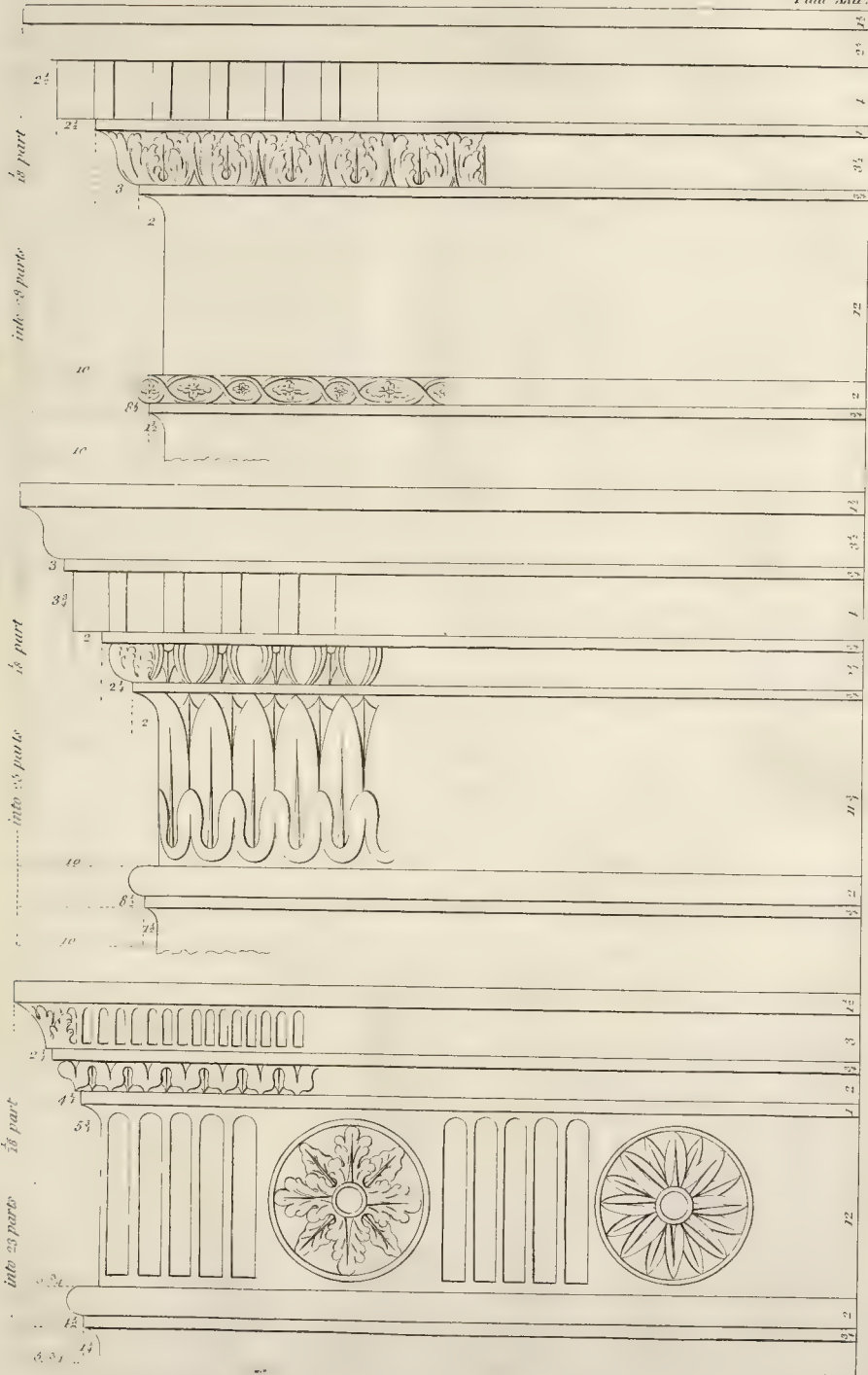




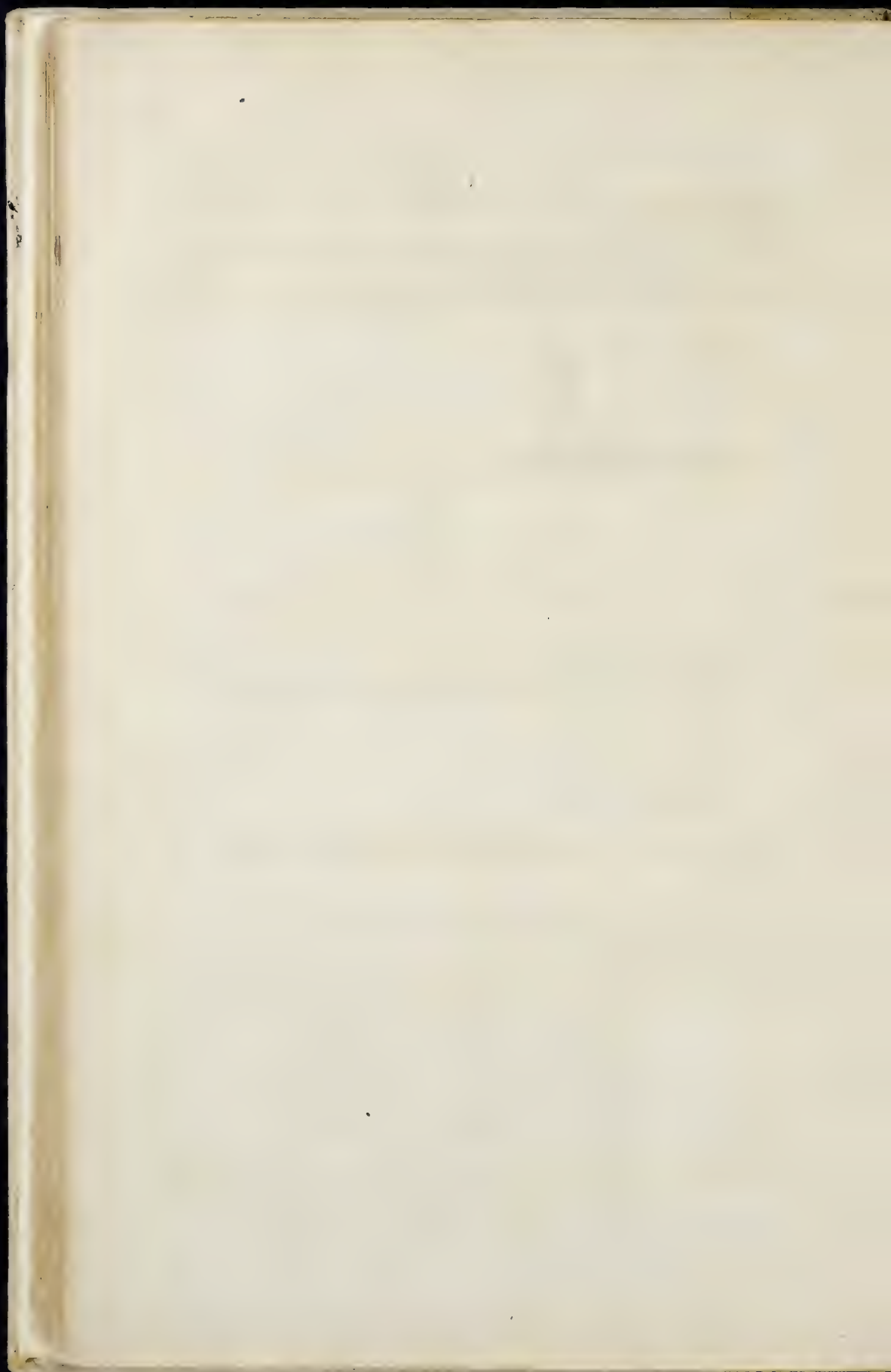


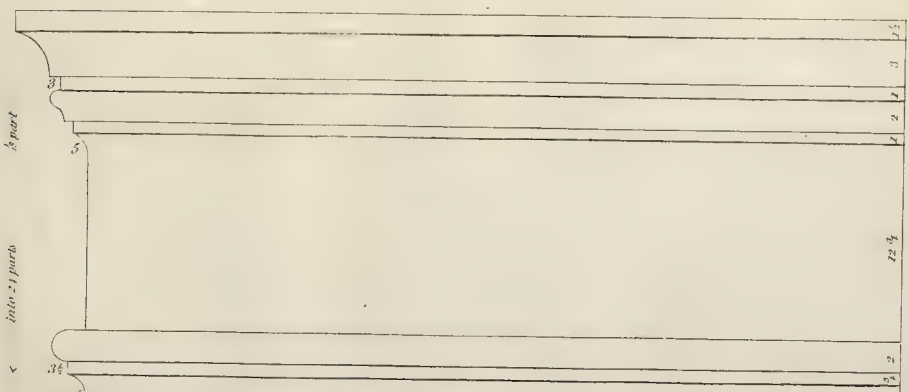
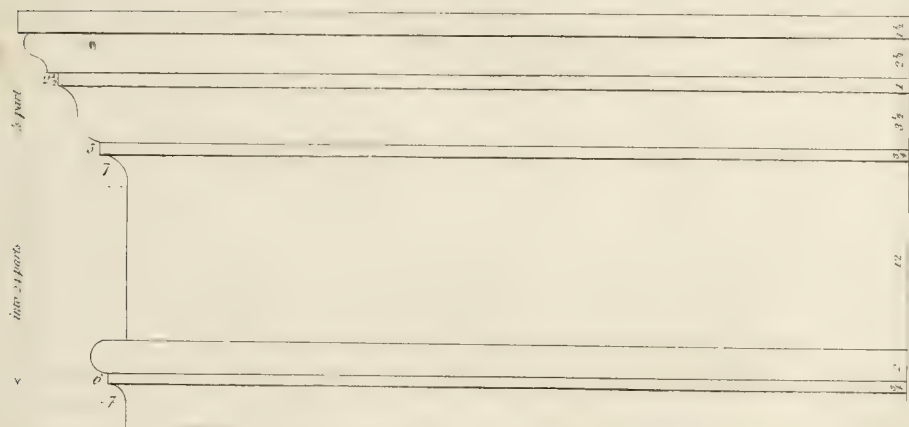
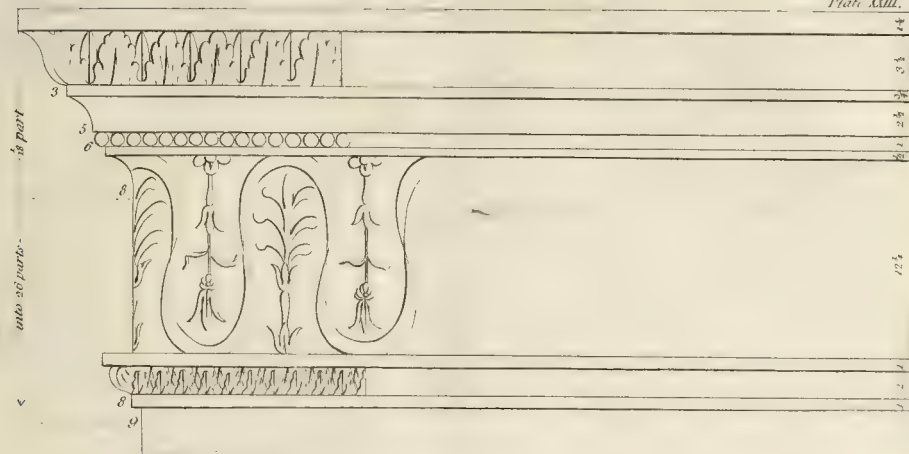
Temple of Apollo, built by the Athenians, near the city of Athens, Greece.

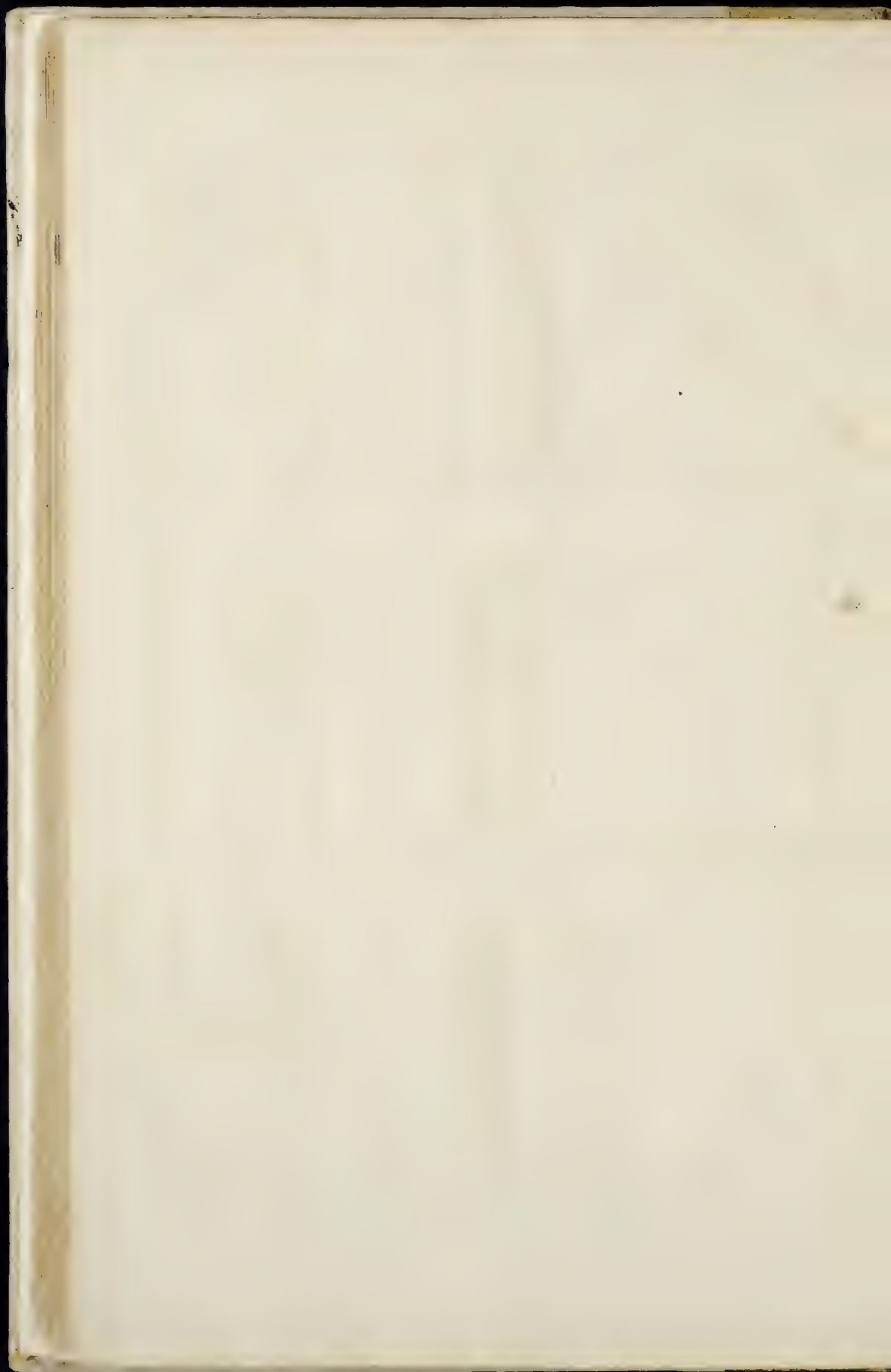


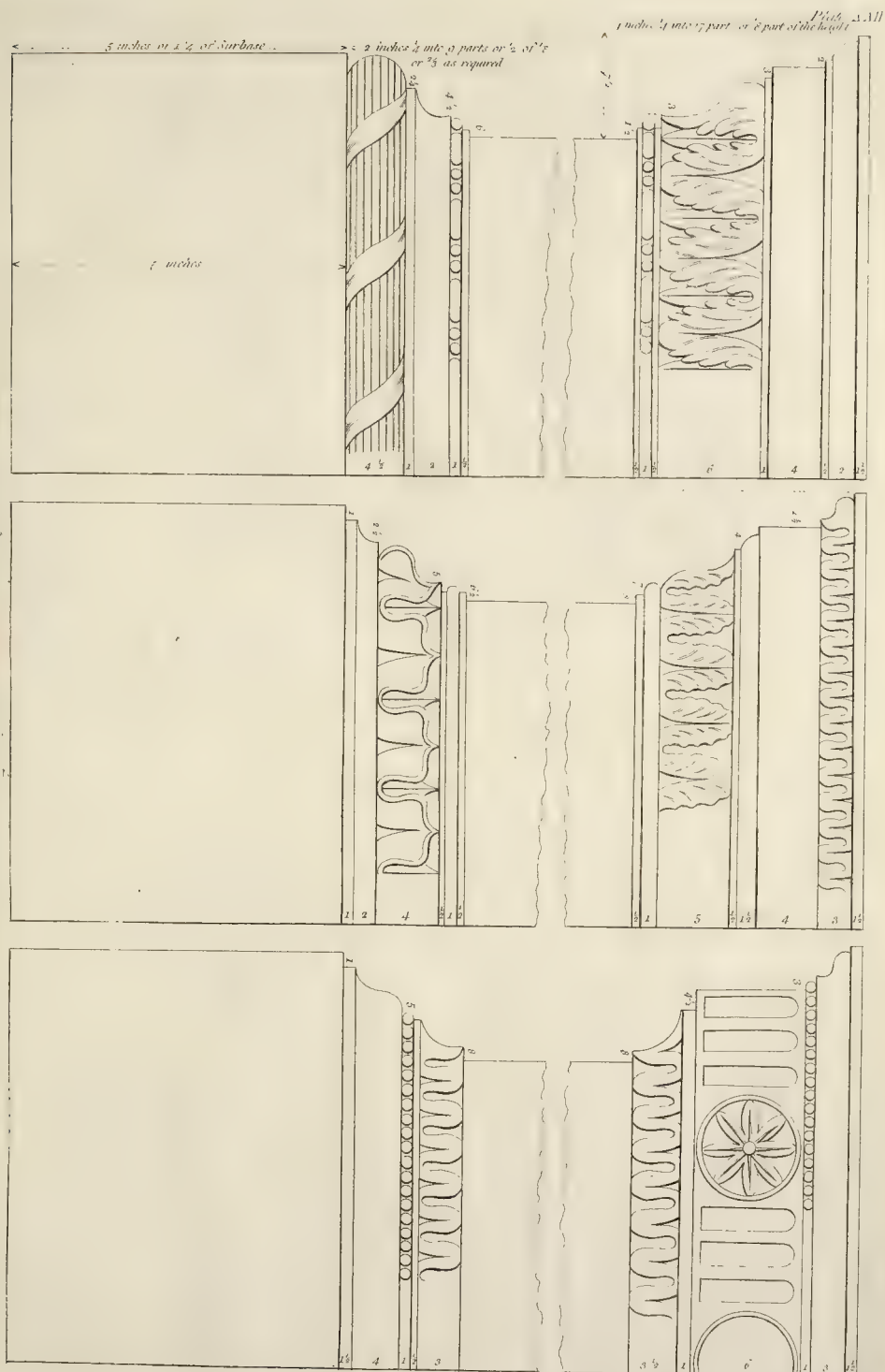




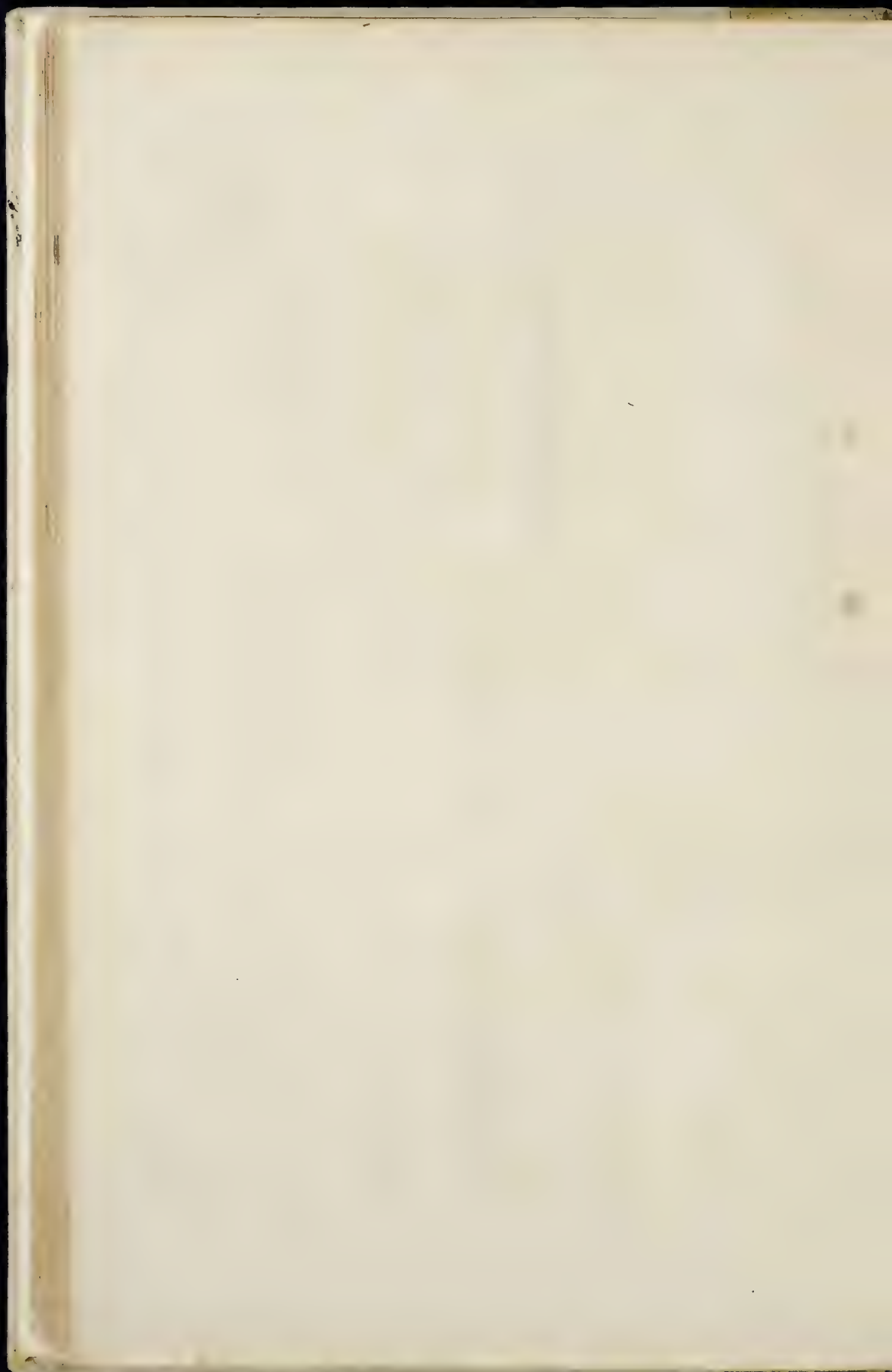


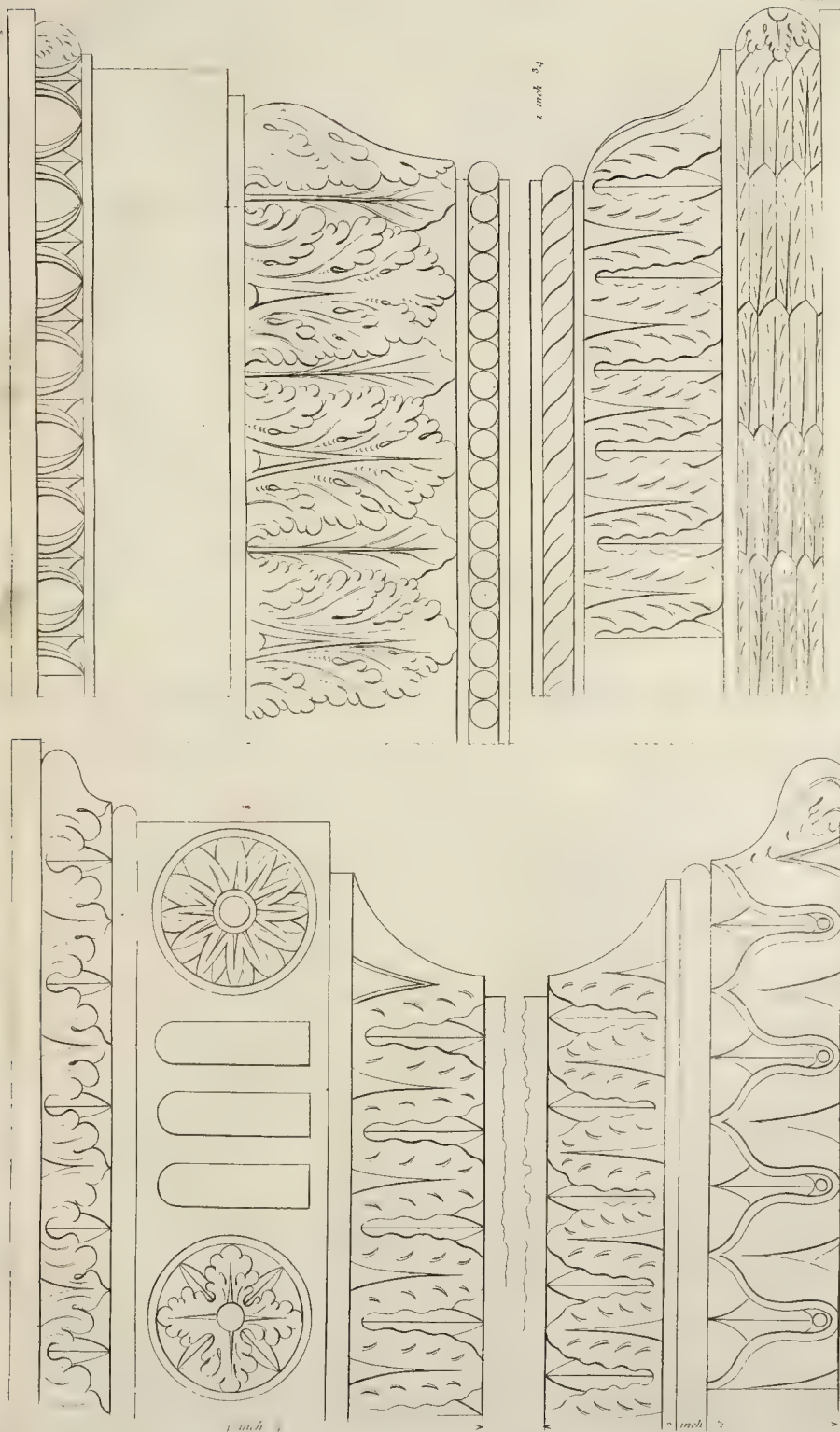




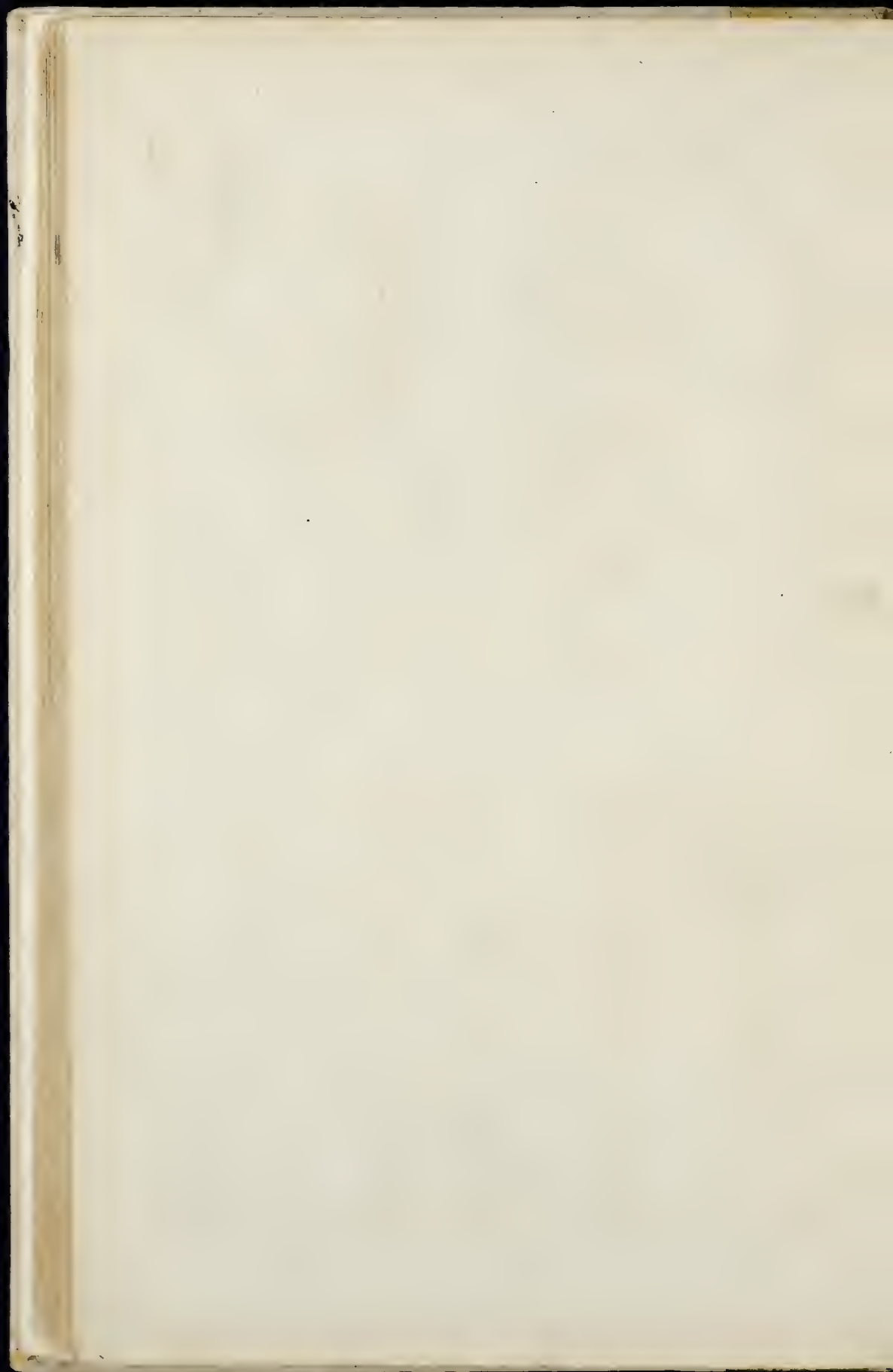


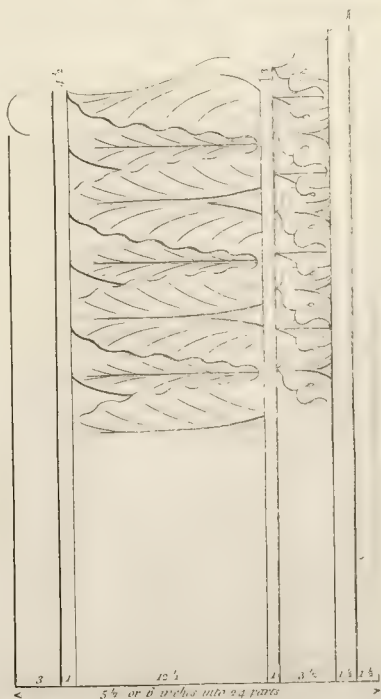
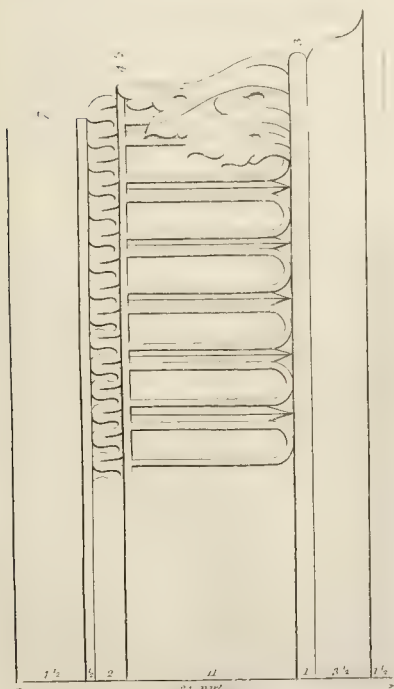
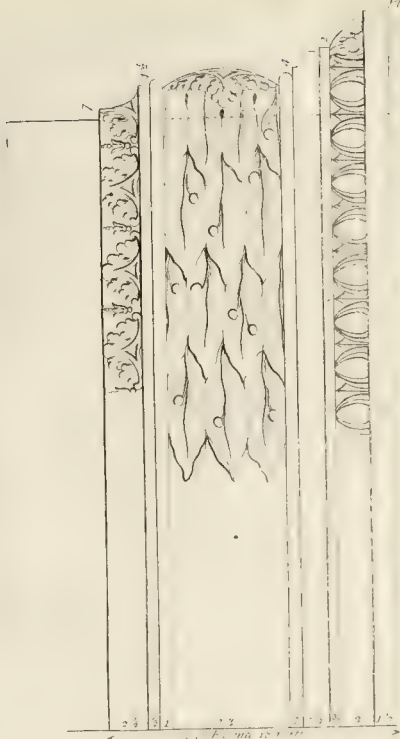
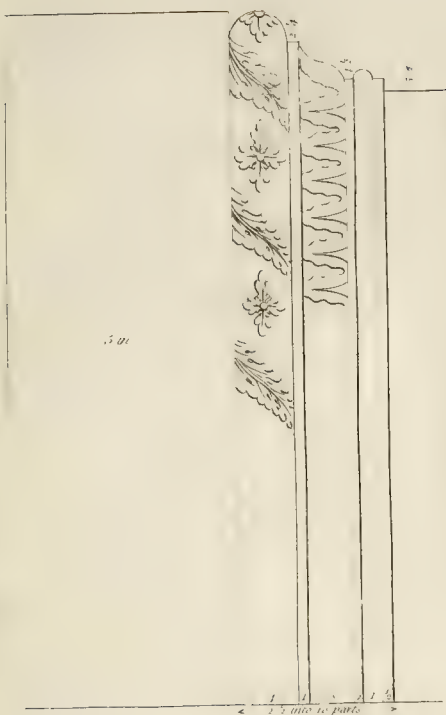




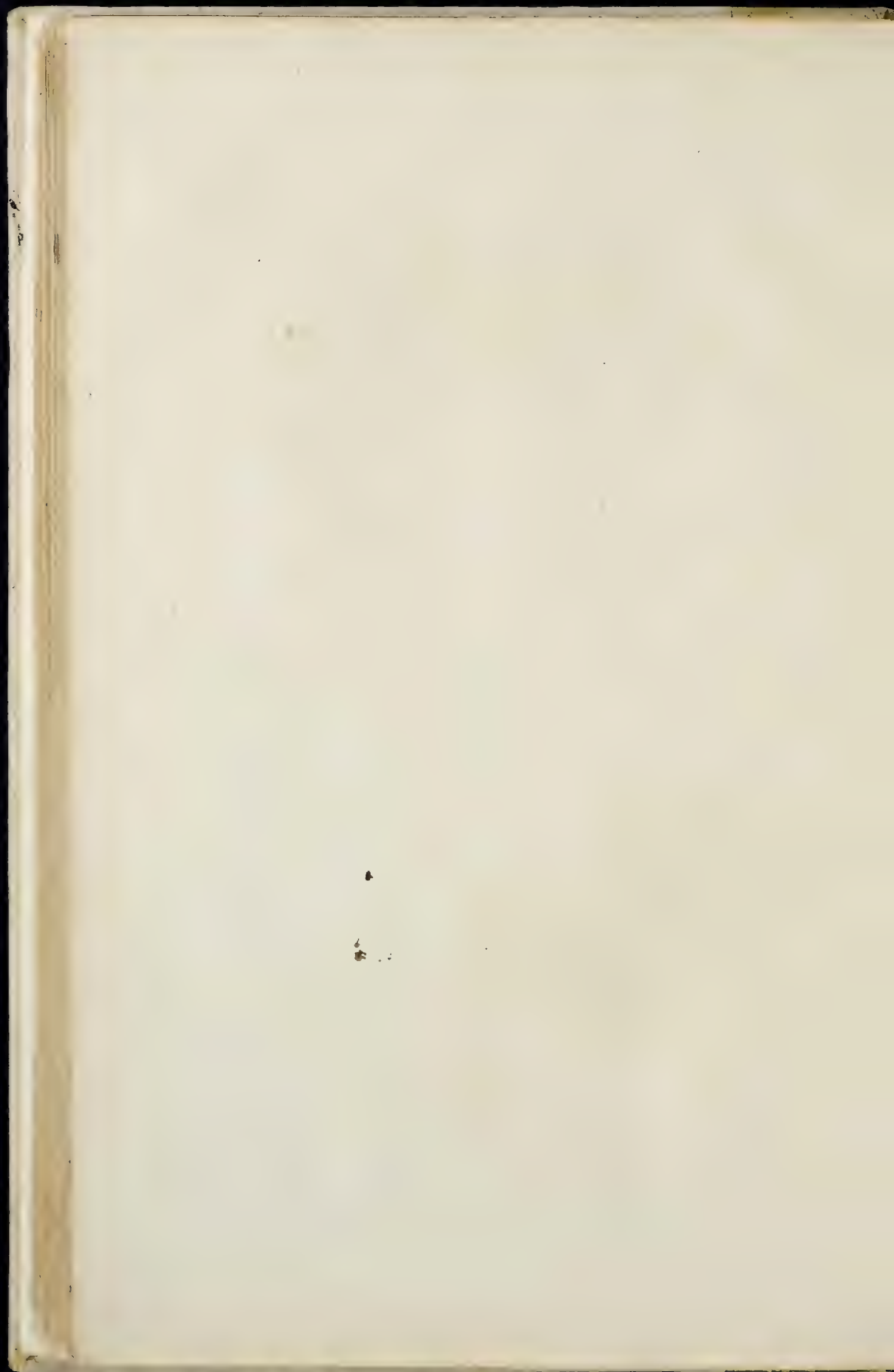


Louvain Published March 9, 1778 by J. T. de la Haye in Holland near Chantiers Lane N. W. Run

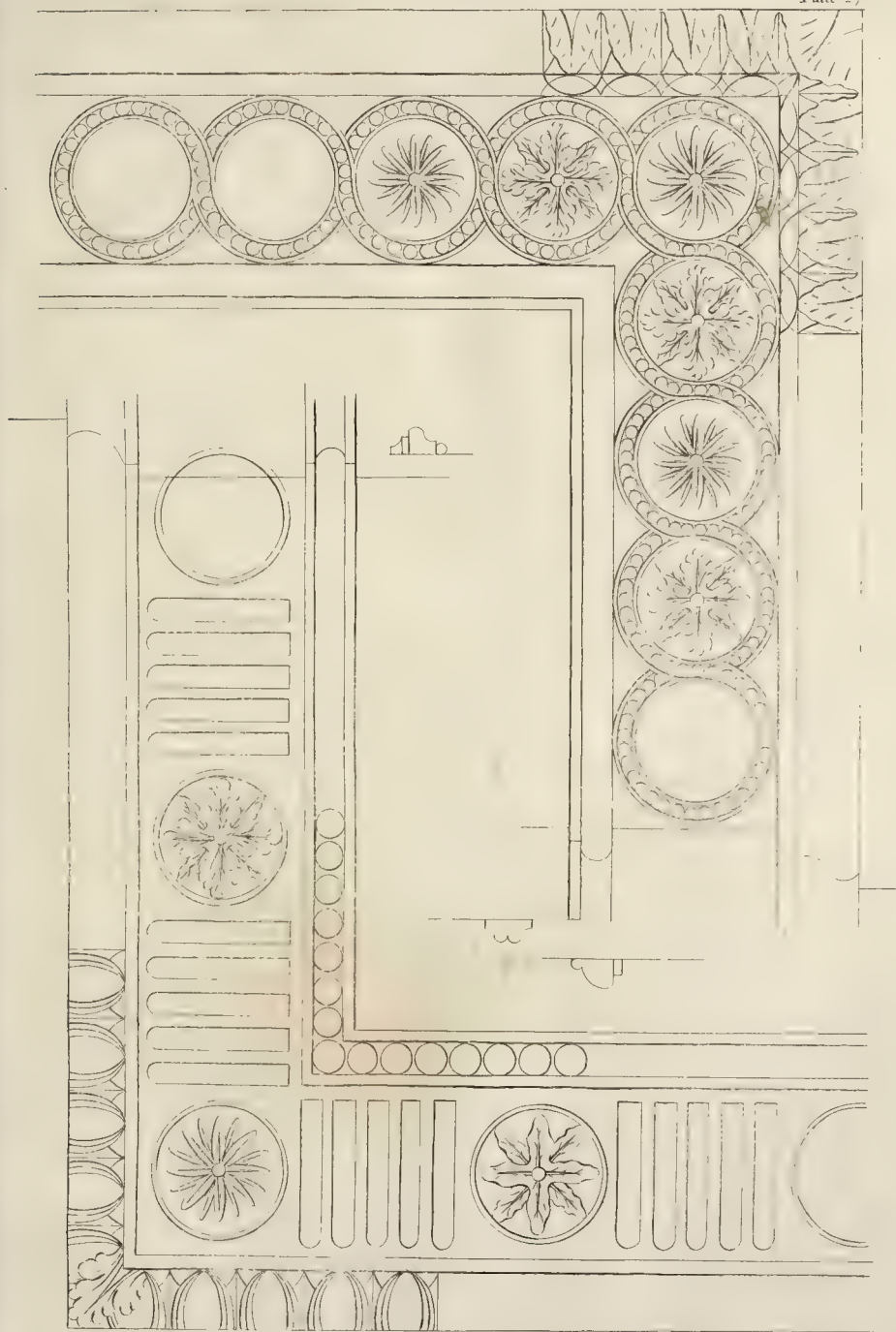




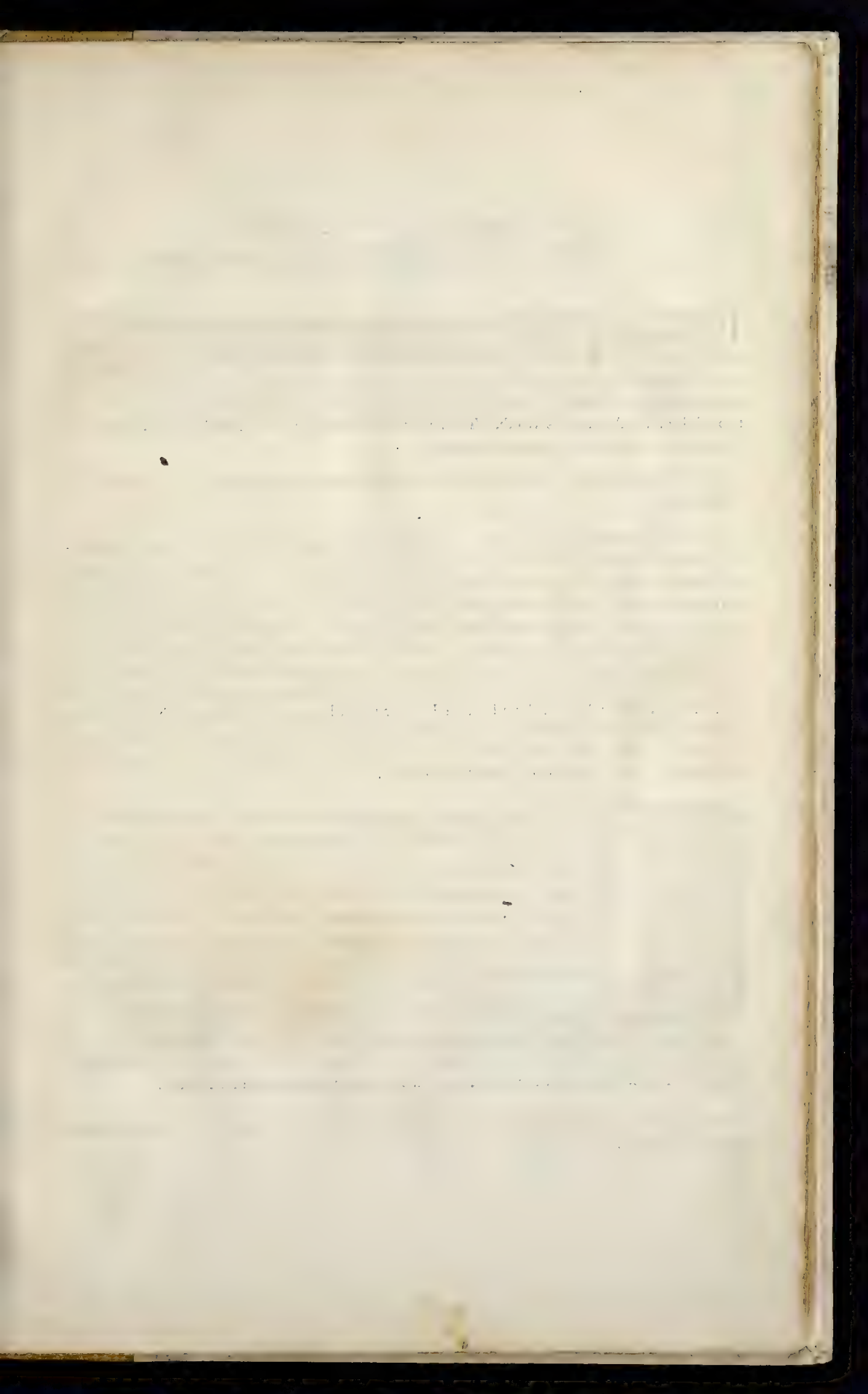
London, Published Decr 1777, by J. Taylor, in Holborn, near Chancery Lane & W. Lane











( To face P L A T E XXVIII. )

FROM PLATE XXVIII. to PLATE XL. are Designs for Chimnies, all figured for Practice. The Architraves one seventh or one eighth Part of the Opening. The Frize equal to the Width of the Architrave, and the Cornice equal to two thirds or three fourths of the Architrave's Width, and that to be divided in as many Parts as figured in the Cornice you intend to make Use of, and give them Parts to the Moulding as figured in Height and Projection. The Side Pilasters and Trusses are two thirds of the Architrave's Width. The Architrave Moulding to be divided as figured, and the Parts given in Height and Projection as figured.

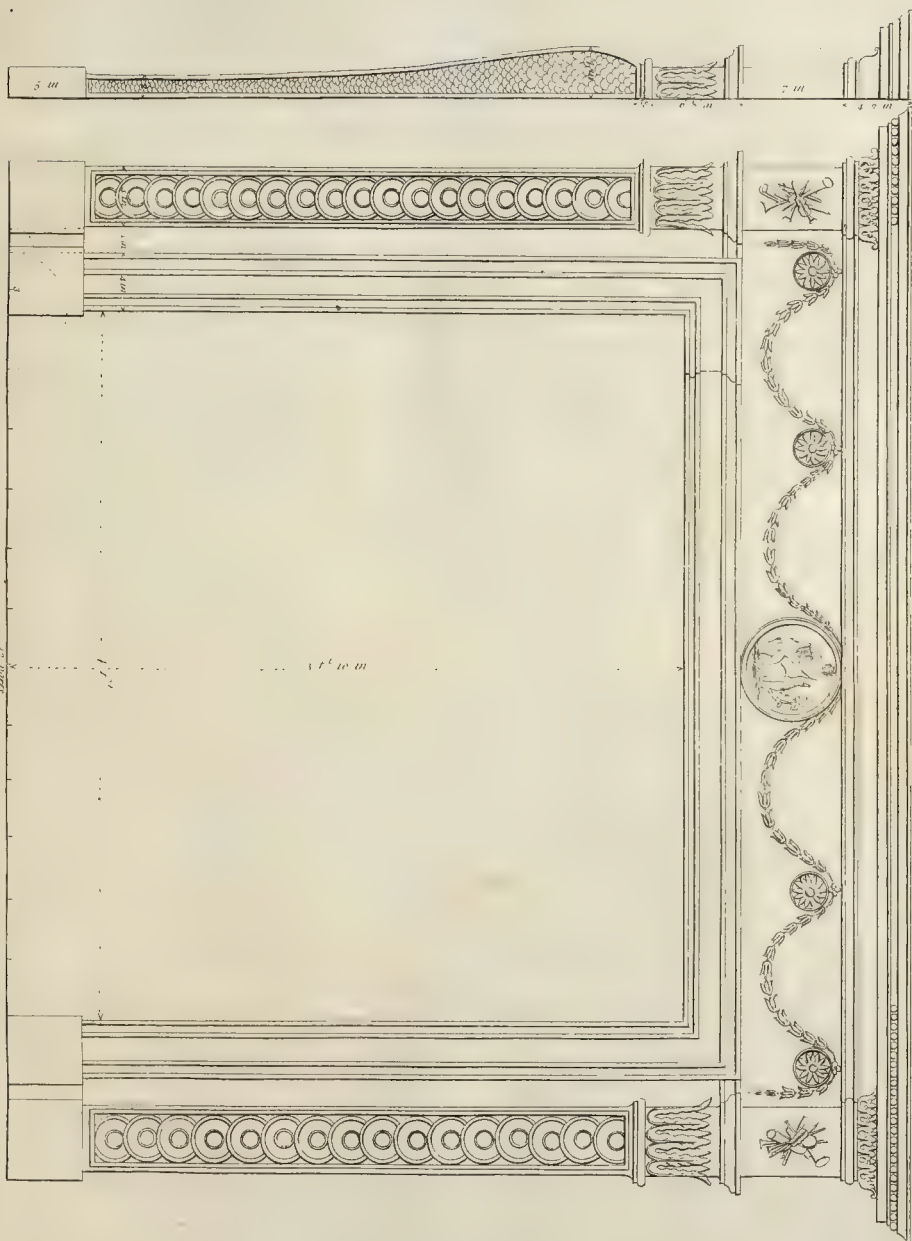
*Note.* The Frize may be something wider than the Architrave, if required for any particular Ornament, &c.

From PLATE XXVIII. to PLATE XL. are designs for Chimnies, with all the Parts figured for Practice, whose Proportions are as follows for the Size of the Rooms. Suppose a Room be 12 Feet square, the Chimney may be 3 Feet 3 Inches wide by 3 Feet 4 Inches high; if the Room be 18 Feet square, the Chimney may be 3 Feet 6 wide by 3 Feet 4 high; 24 Feet square Room, the Chimney 4 Feet 6 wide by 3 Feet 9 high; if 30 Feet square Room, Width 5 Feet 6 by 4 Feet high; 36 Feet square Room, Width 5 Feet 9, Height 4 Feet 6; Room 24 Feet by 16 Feet, Width 3 Feet 10 by 3 Feet 7 high; a Room 60 Feet by 36 Feet wide, it may have two Chimnies, each 8 Feet wide and 4 Feet 7 Inches high; Room 18 Feet by 16 Feet 6 Inches, Width 3 Feet 5 Inches, Height ditto; Room 22 Feet by 18 Feet, Width 3 Feet 11 by 3 Feet 7; Room 24 Feet by 20 Feet, Width 4 Feet 6 by 3 Feet 9 Inches high; Room 36 Feet by 24 Feet, Width of Chimney 3 Feet 6 by 3 Feet 5 high; Room 36 Feet by 24 Feet, Width of Chimney 5 Feet 6 Inches by 4 Feet high; Room 24 by 20, Width of Chimney 4 Feet 2 Inches by 3 Feet 8 Inches high.

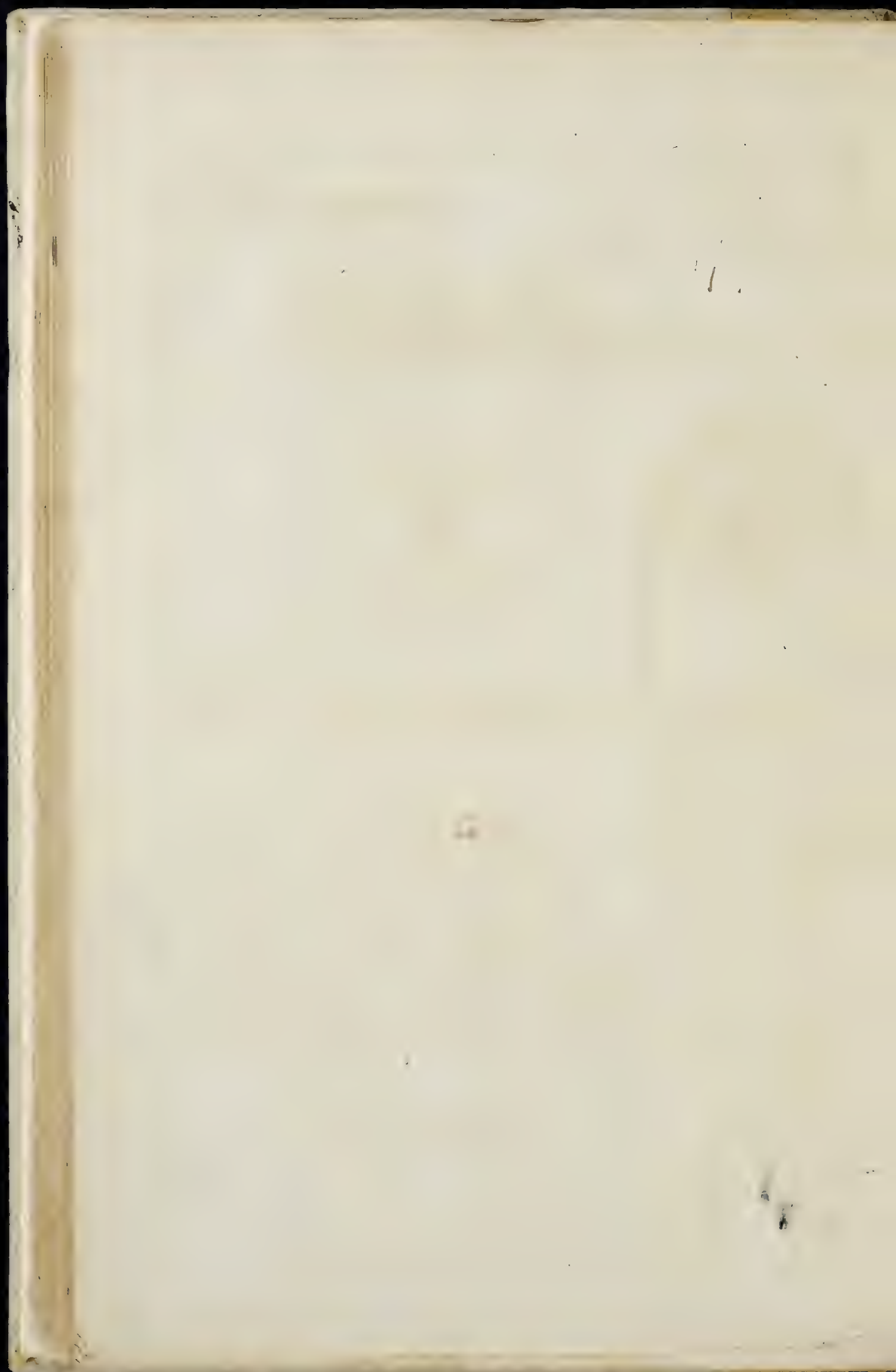
Room Feet square.	Width Ft.	Height In.	Room Feet square.	Width Ft.	Height In.
12	3 :	03 :	3		
16	3 :	33 :	4		
20	3 :	103 :	7		
24	4 :	63 :	9		
28	5 :	03 :	10		
32	6 :	04 :	1		
36	6 :	64 :	3		
40	7 :	04 :	4		
44	8 :	04 :	7		
48	8 :	64 :	9		

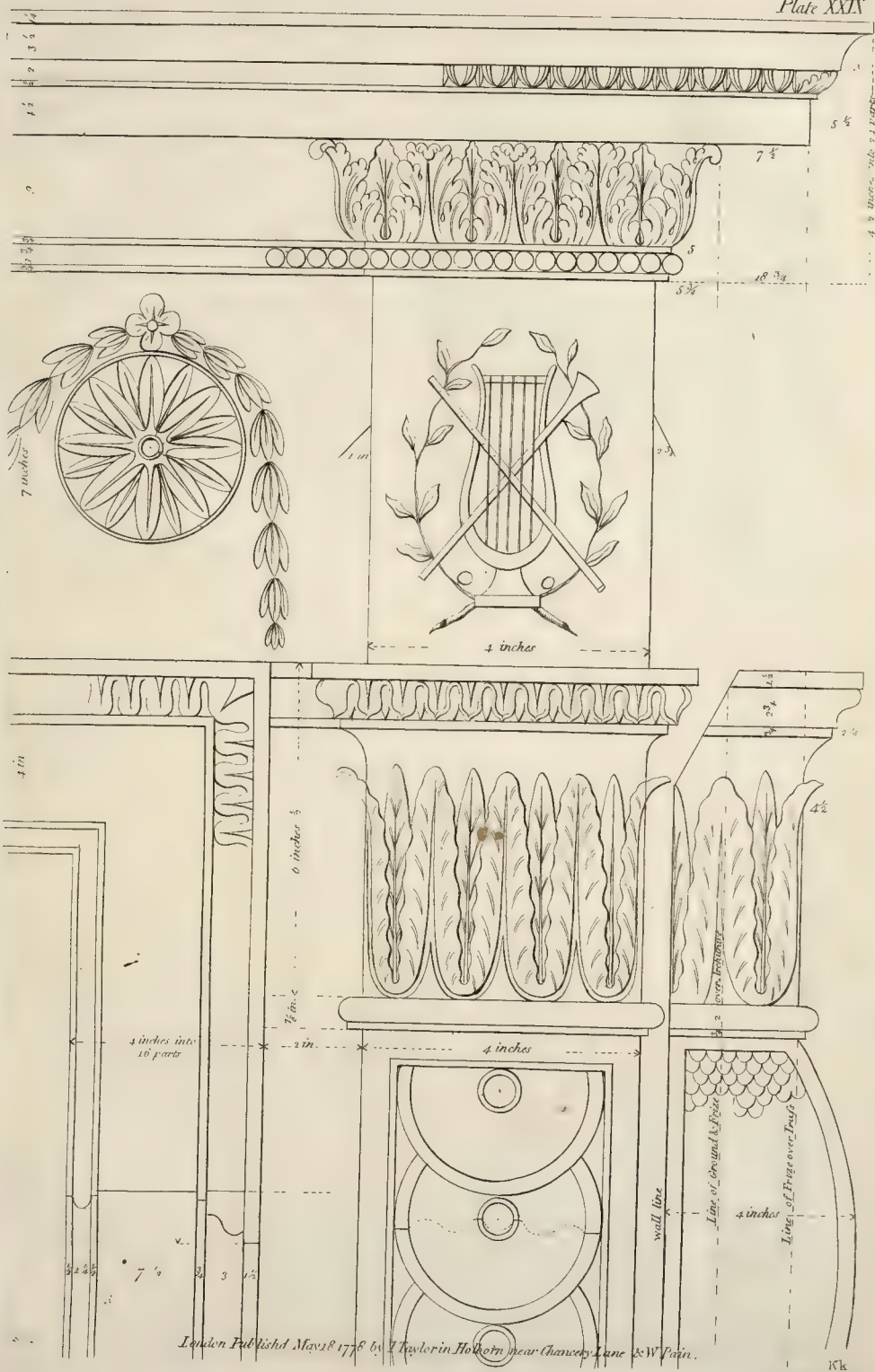
As Chimney Pieces are a great Ornament to Rooms, I have calculated a Table which will be suitable to all Purposes, from a Room of 12 Feet square to one of 48 Feet square. This Table is calculated for square Rooms; but suppose the Room should be longer than broad, then add the Length and Breadth together, and take half that Sum for the Square of the Room. Suppose the Room be 24 Feet by 16, the two Sums added will be 40 Feet, the Half of which is 20 Feet; so a Chimney for a 20 Feet Room will do for a Room 24 by 16. Again, suppose a Room be 36 by 26, the two Sums added will be 62, the Half is 31; so a Chimney for a Room 31 Feet square will do for a Room 36 by 26. By the foregoing Table it will be easy to find the Bigness of any Chimney. For every 6 Inches in the Bigness of the Room, it adds 1 Inch to the Width of the Chimney and one fourth of an Inch to the Height, and if the Room be less, it takes 1 Inch off the Width of the Chimney and one fourth of an Inch off the Height. The Whole is plain to Inspection, all the Measures being figured for Practice.

PLATE XLI. and XLII. Designs for Frizes for Doors, Chimnies, Rooms, &c. Tablets and Blockings for Chimnies.

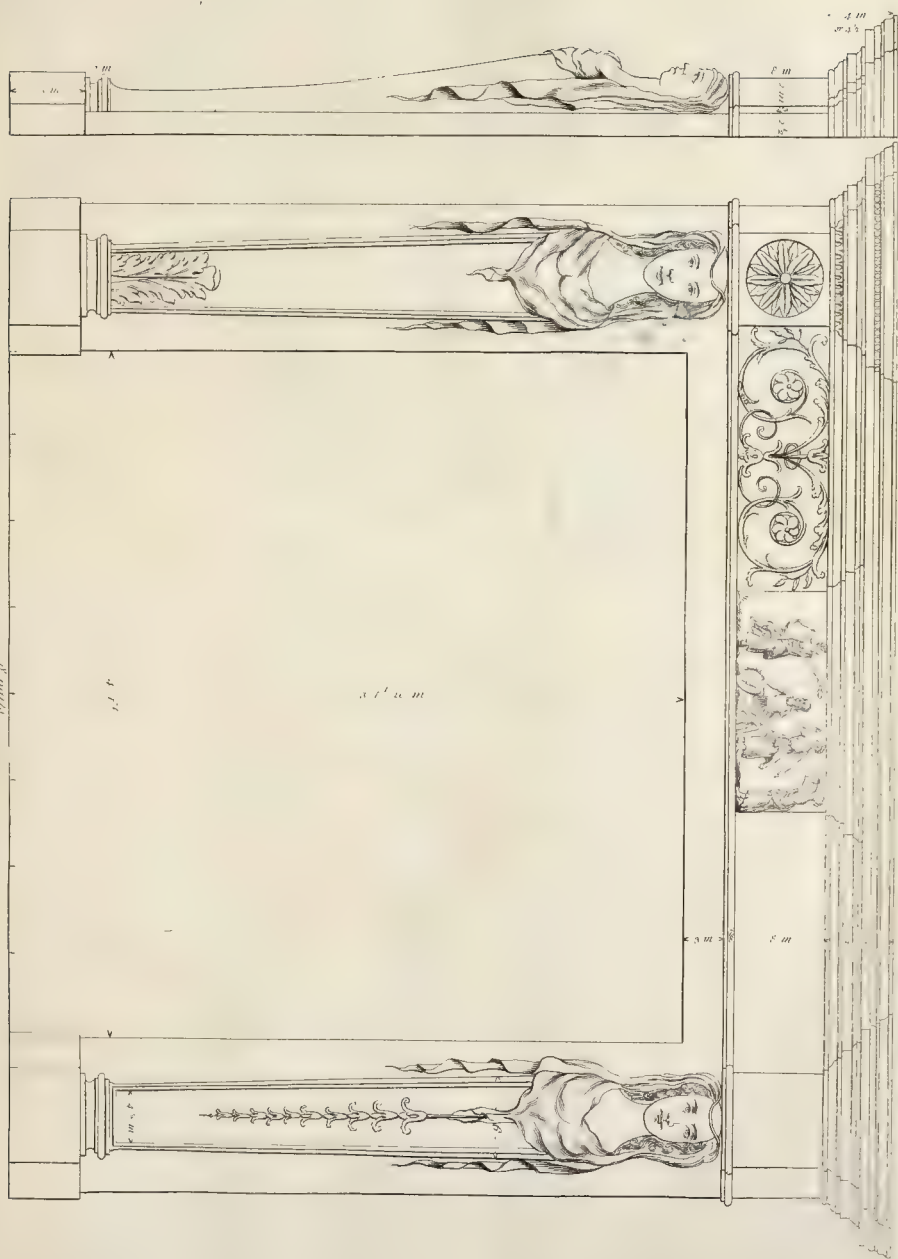








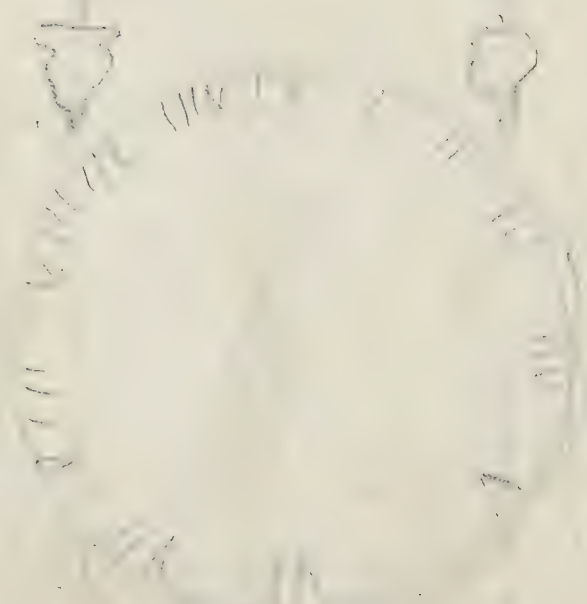
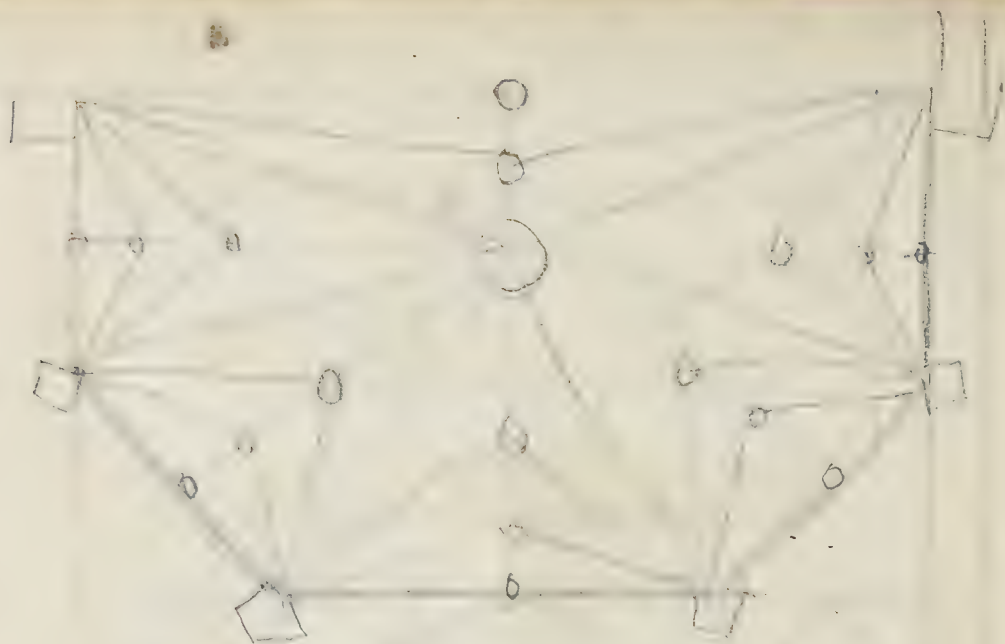


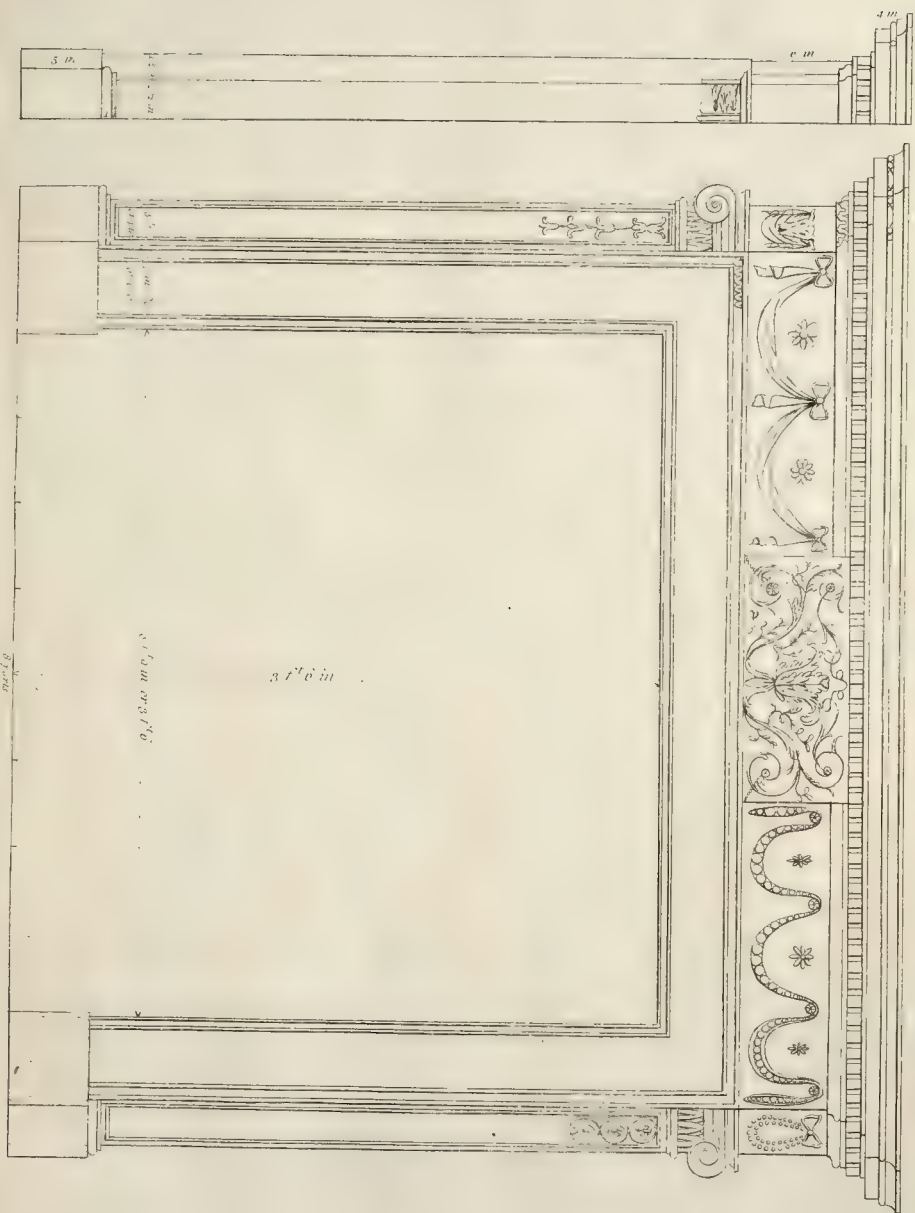


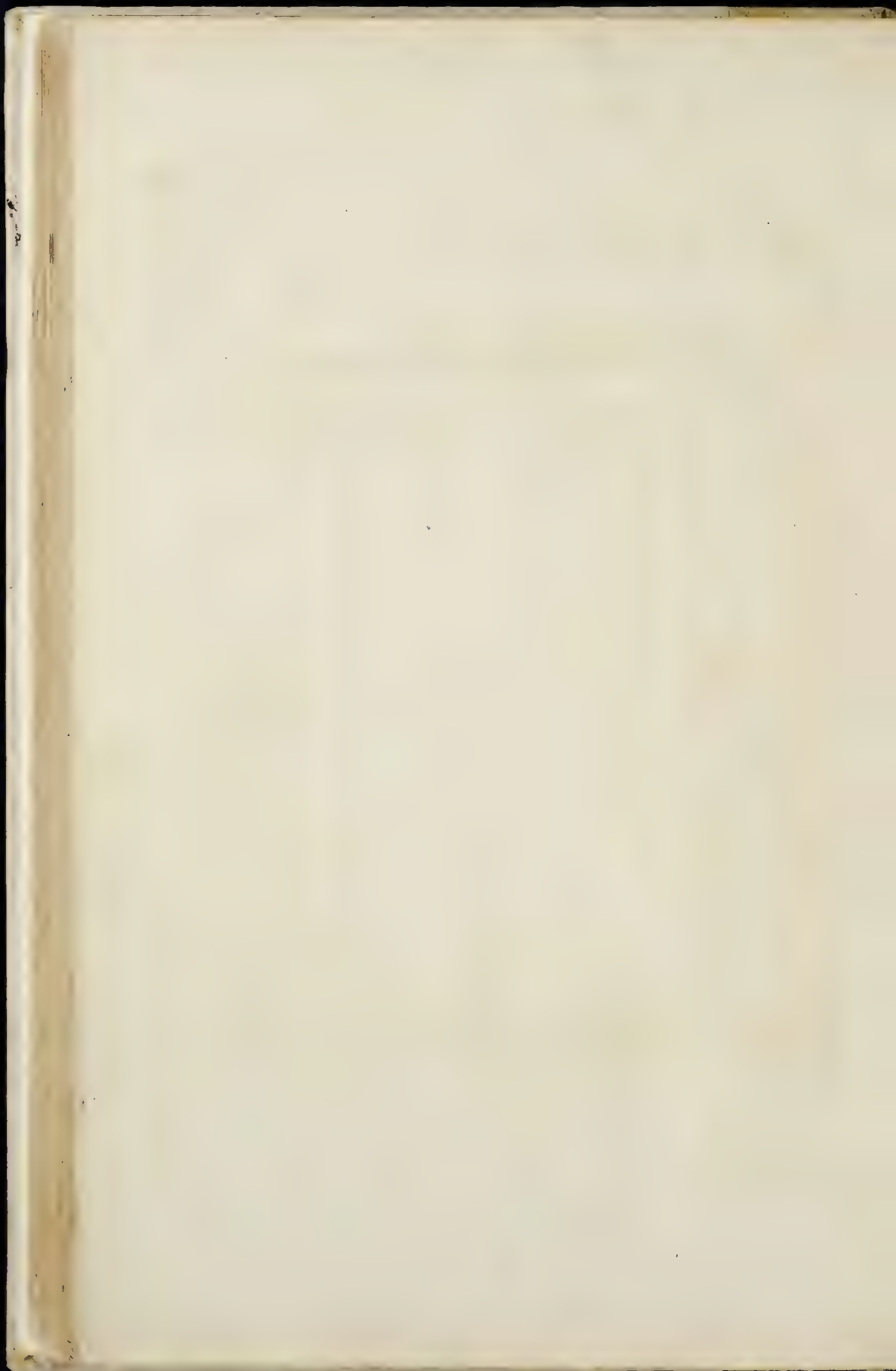


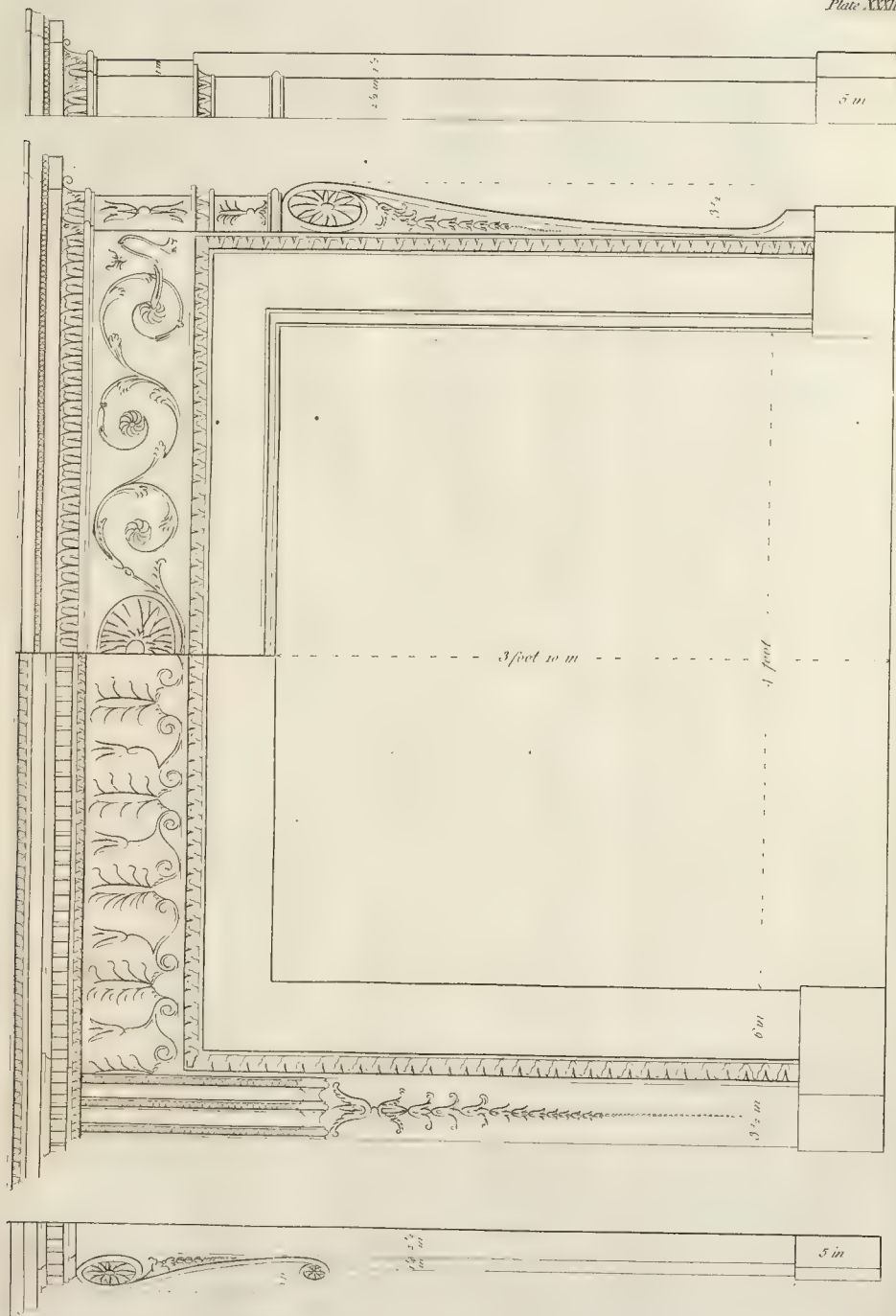












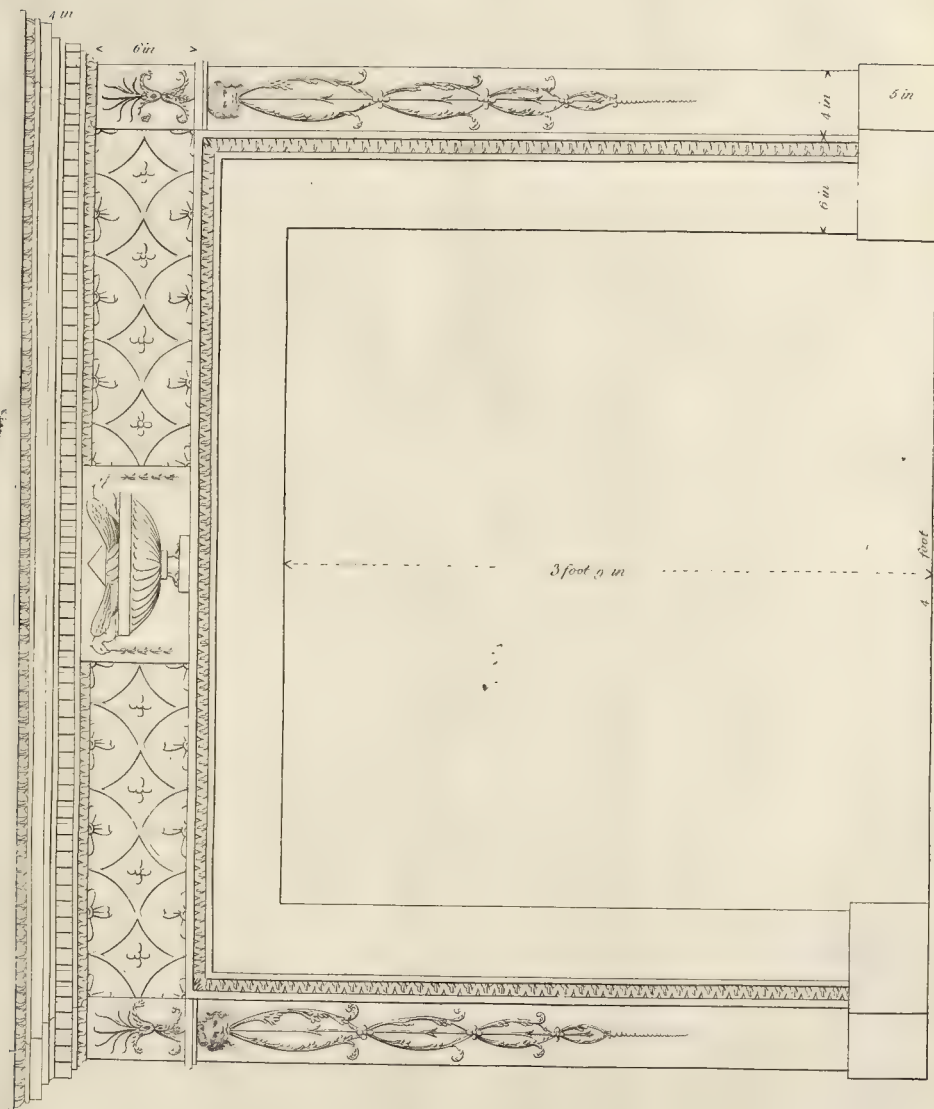
London. Published Jan. 25 1778 by J. Taylor in Holborn near Chancery Lane. & W. Paine.





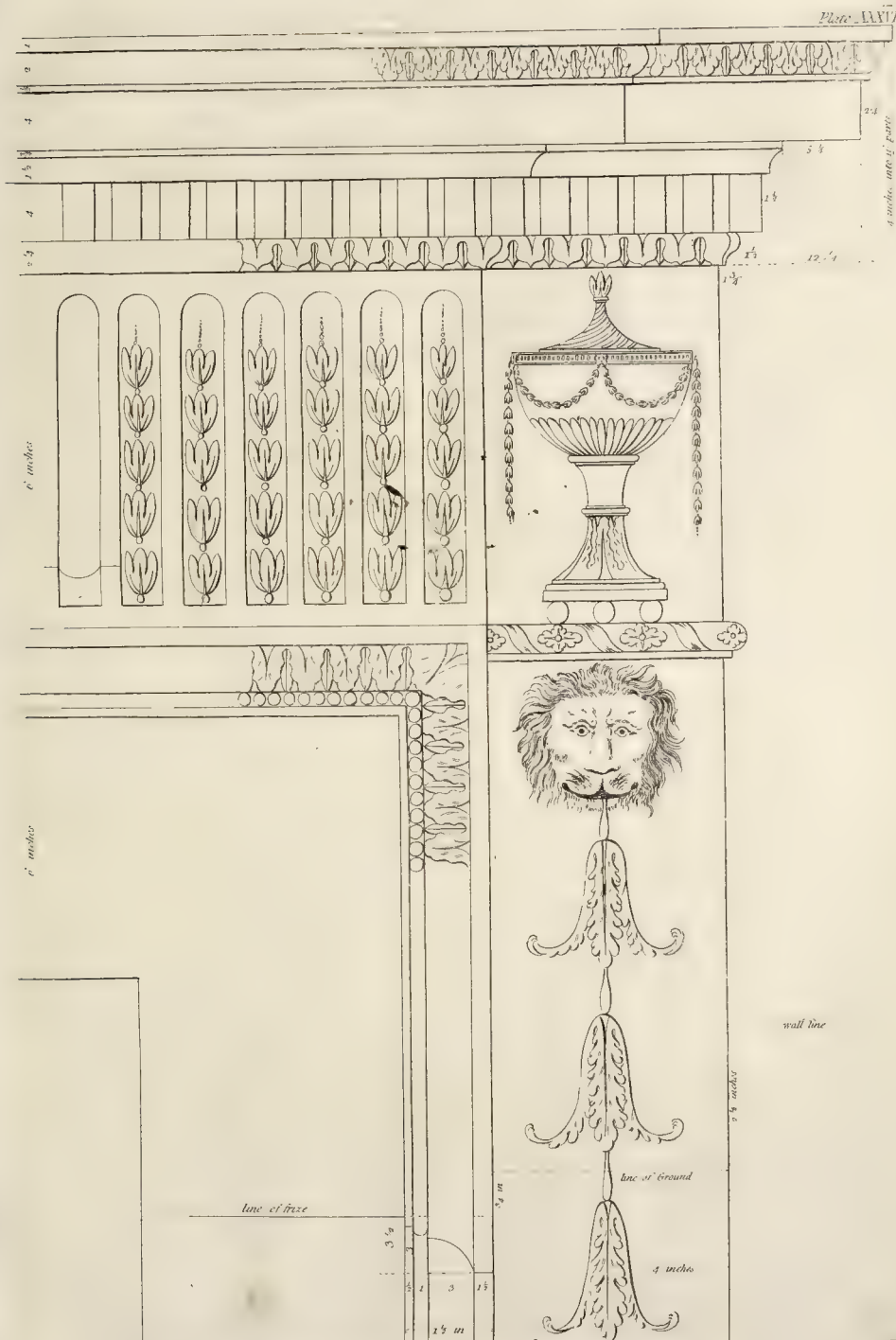


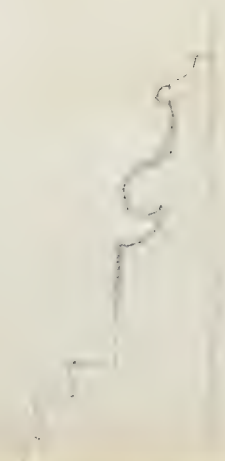


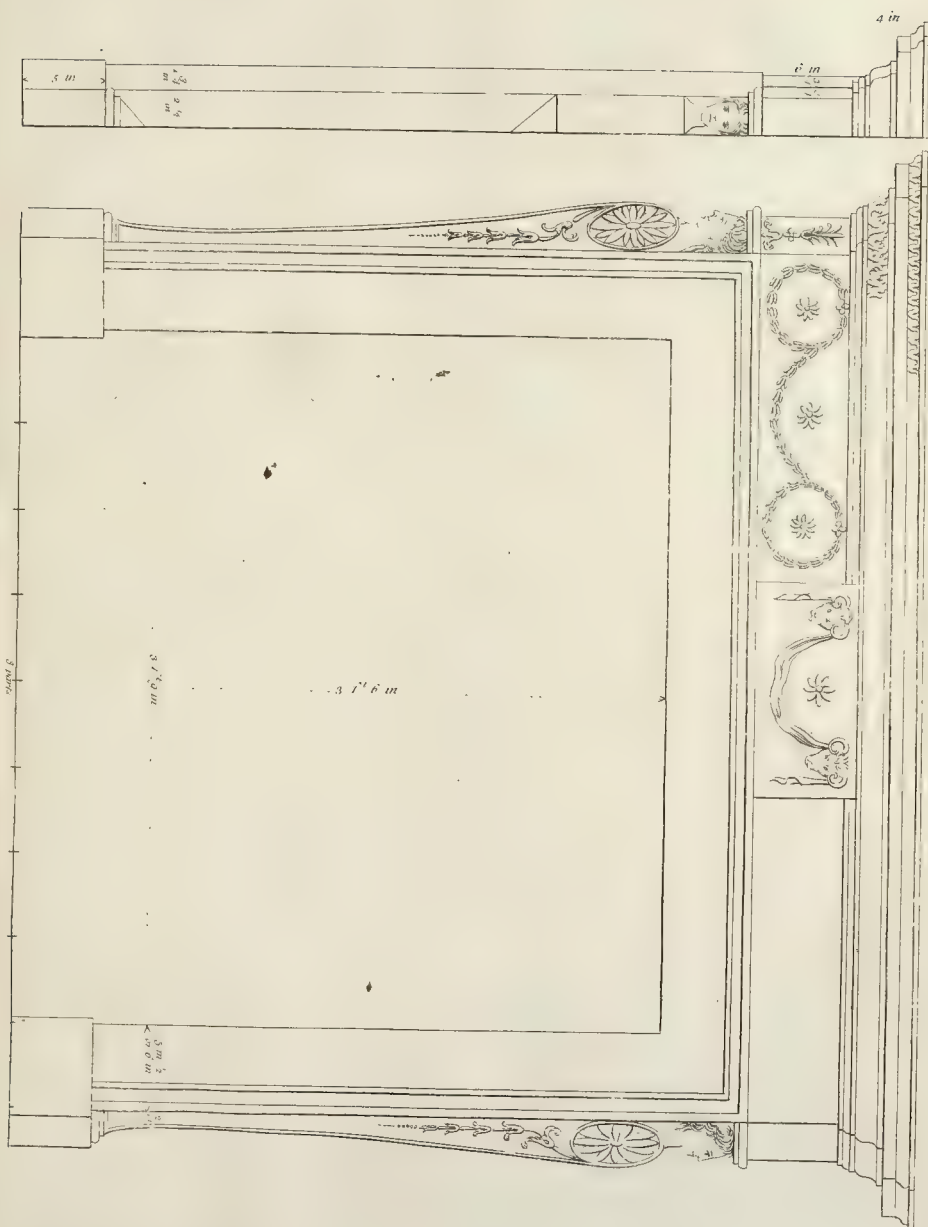




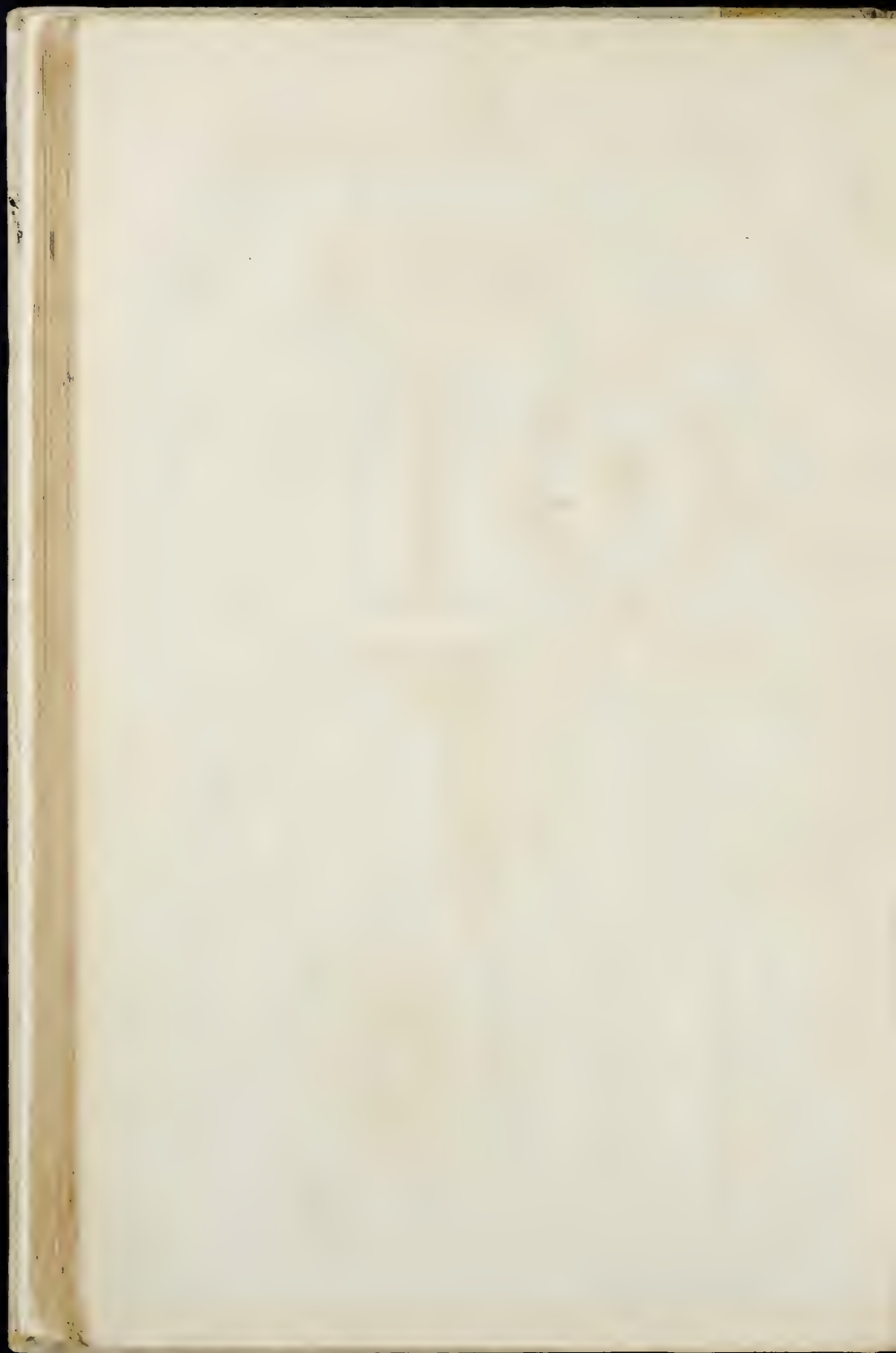






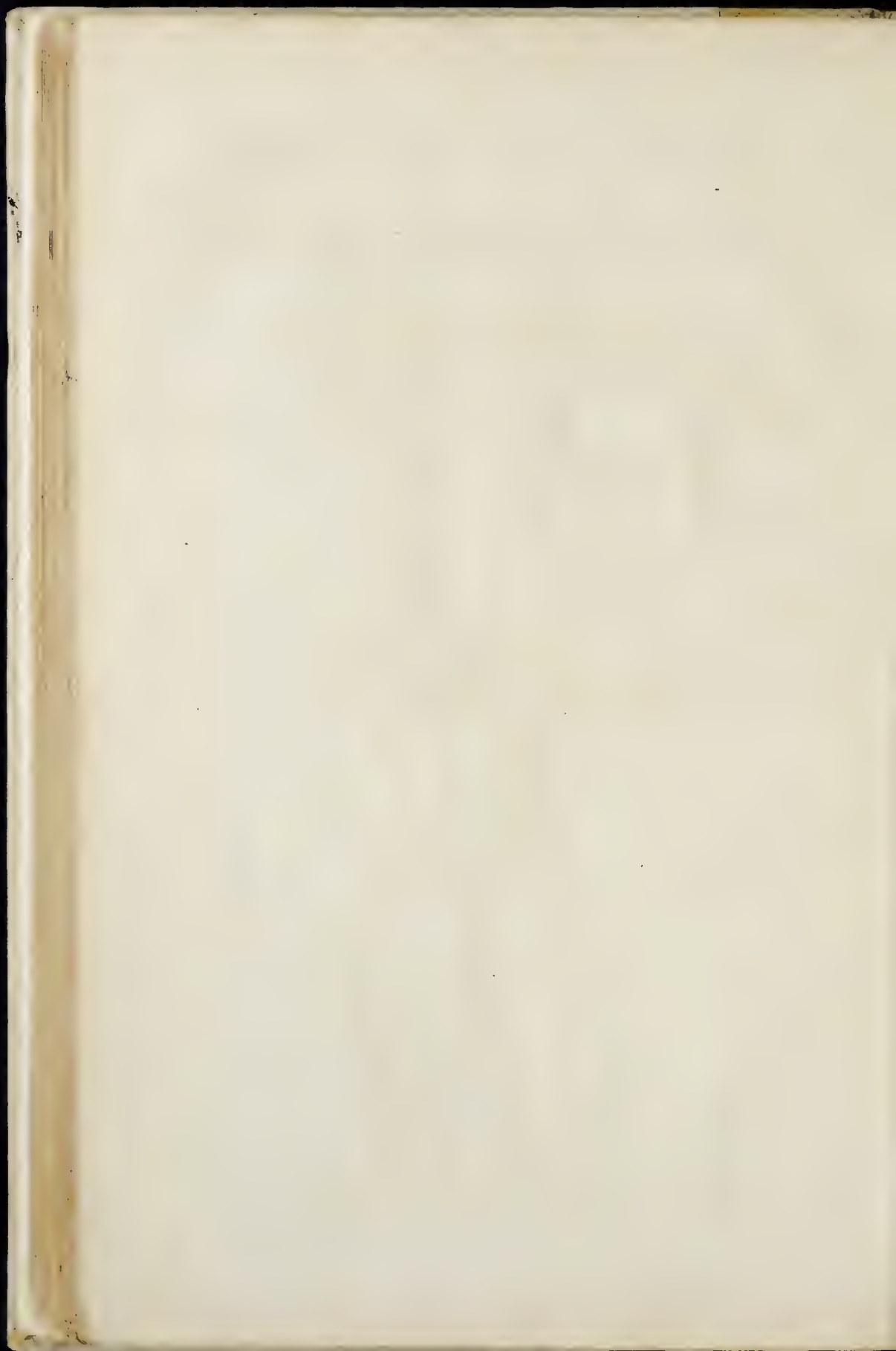


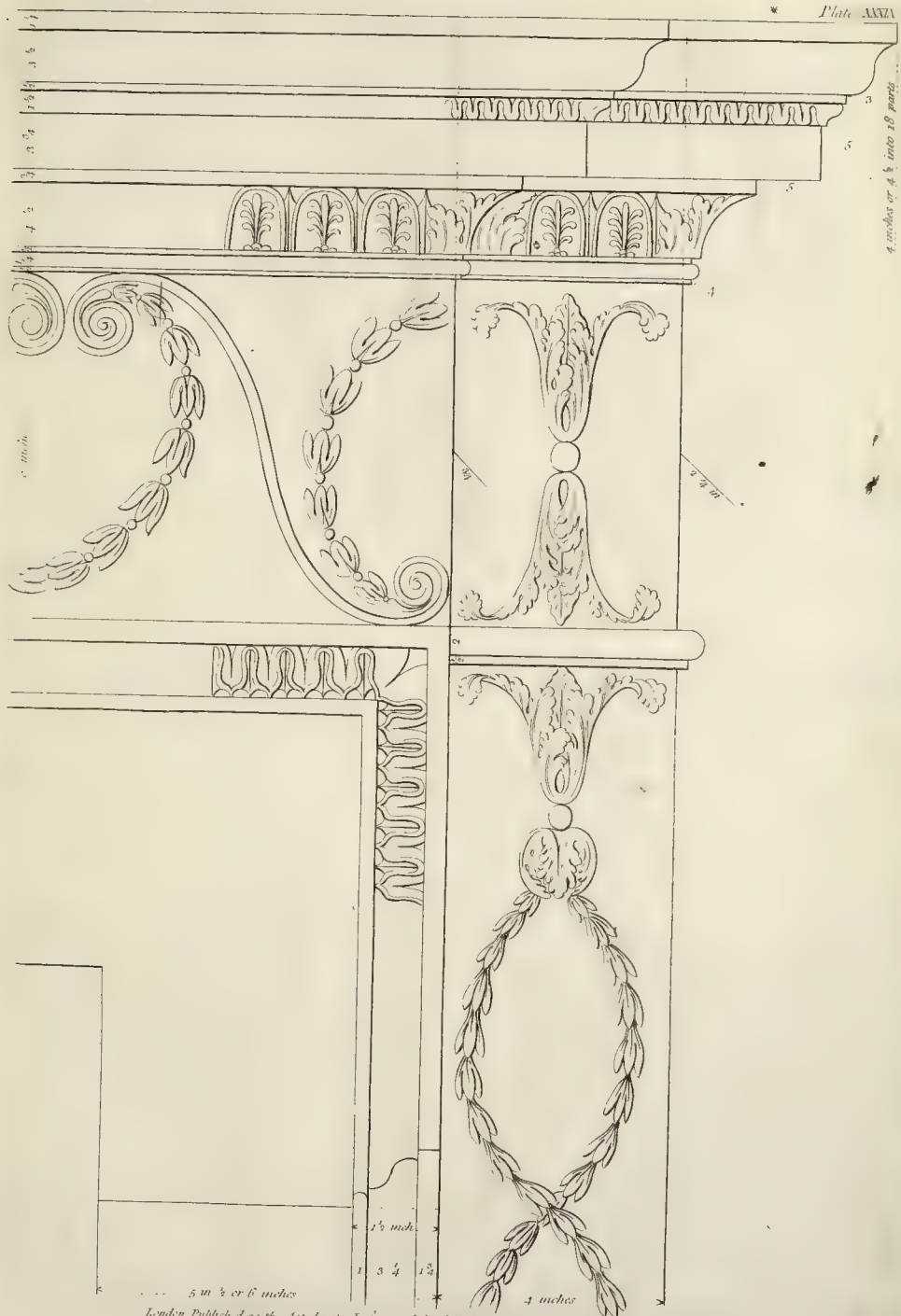
London, Published April 6, 1778, by L. Taylor in Pall Mall near Chancery Lane S.W. Price 8d.





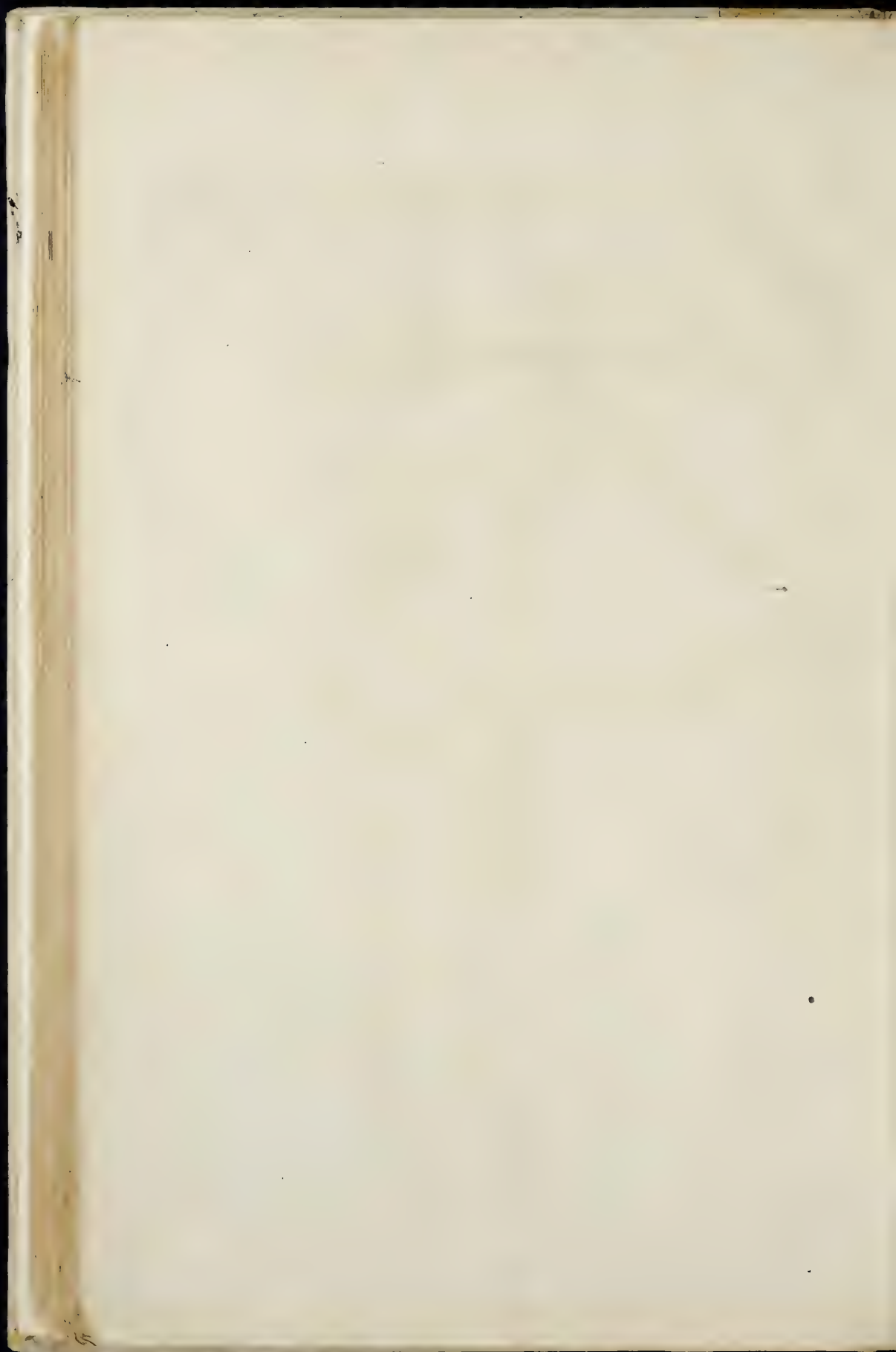




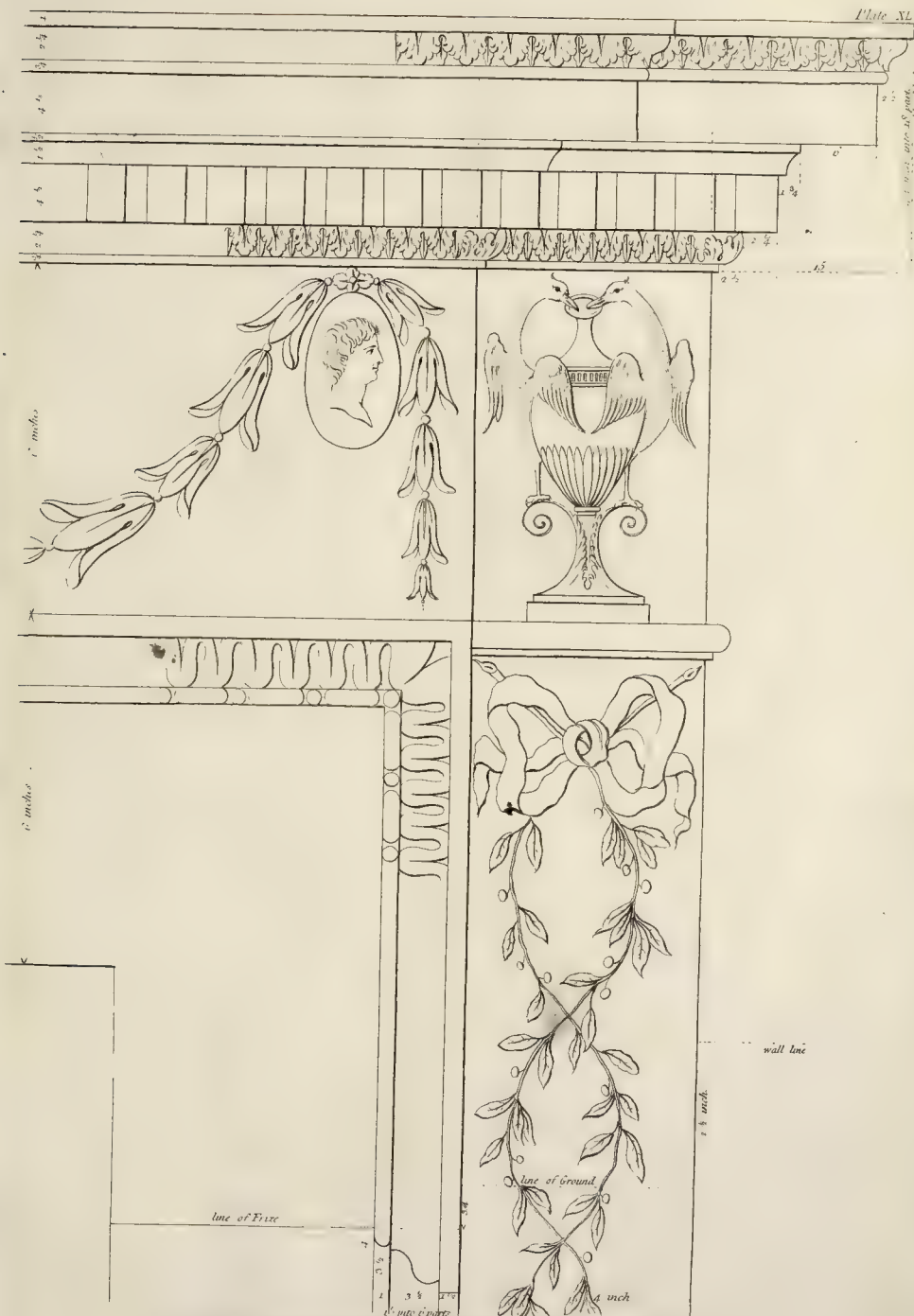


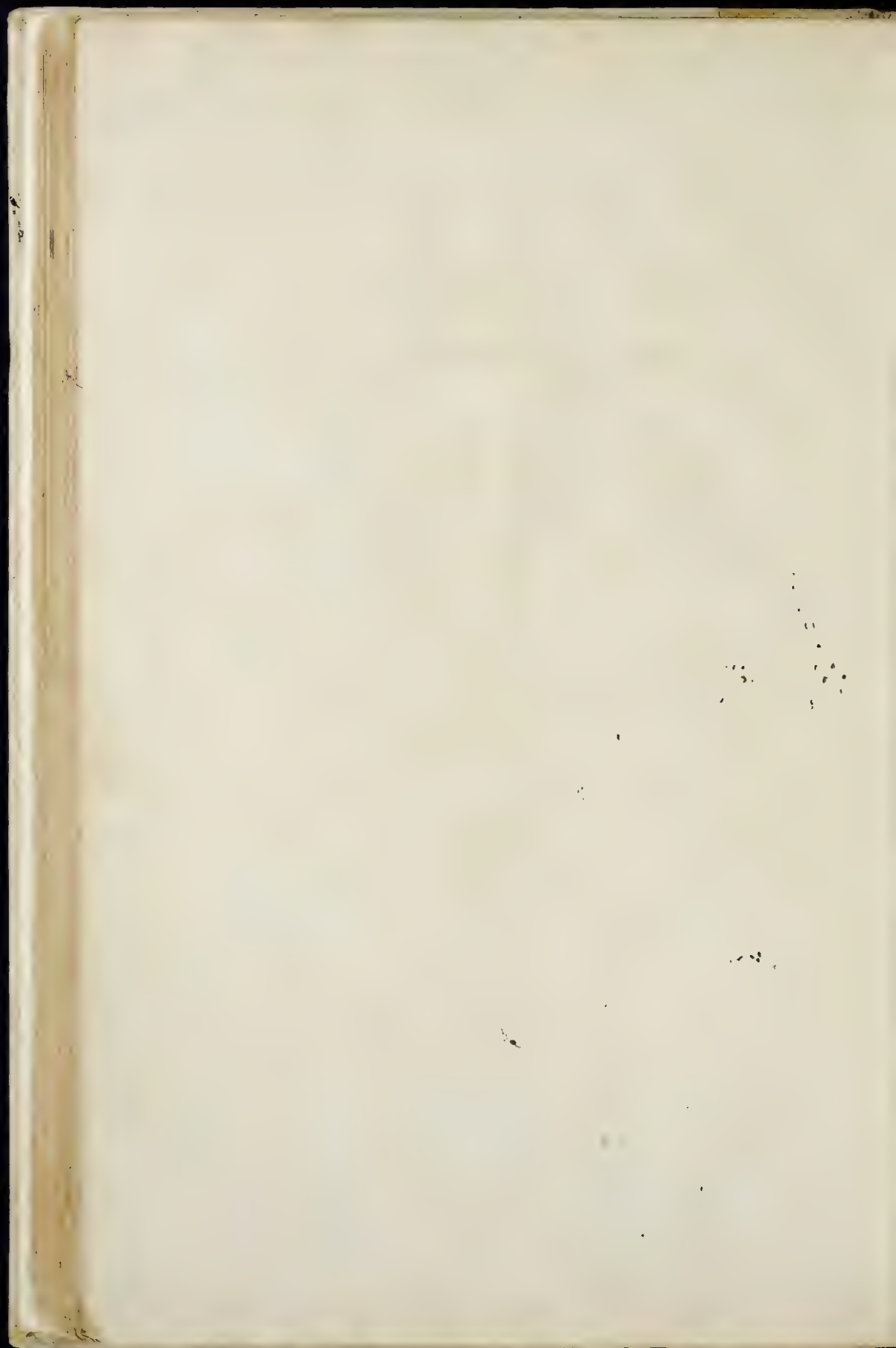


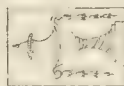
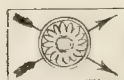
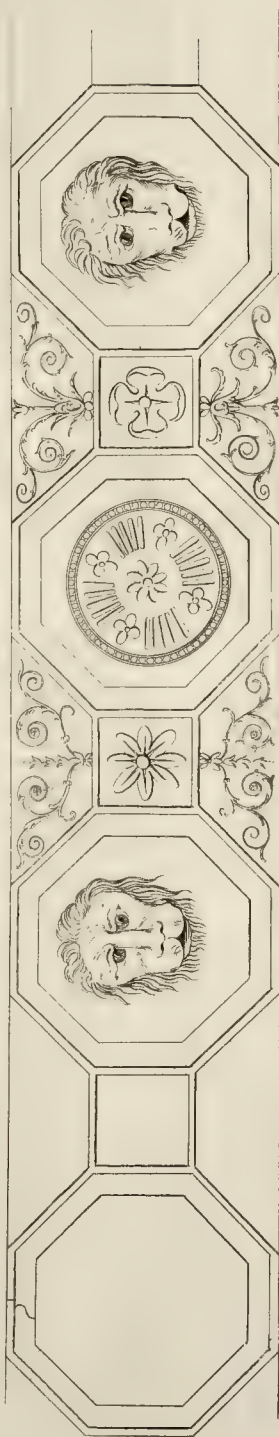
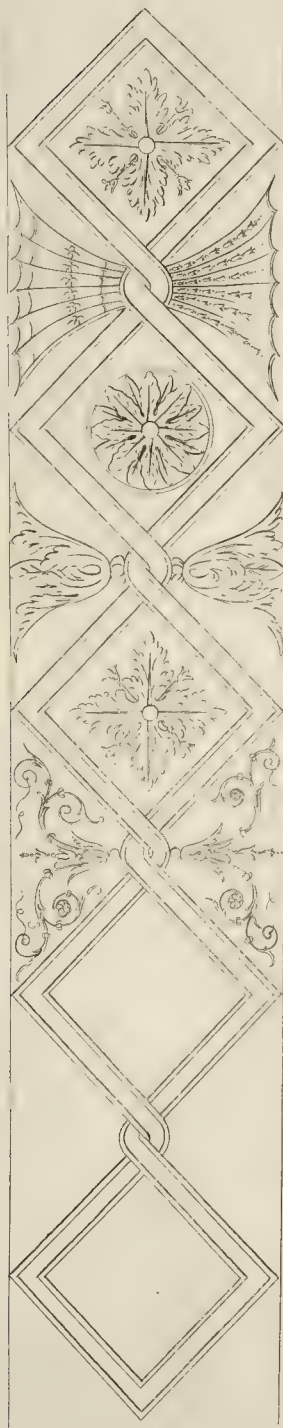




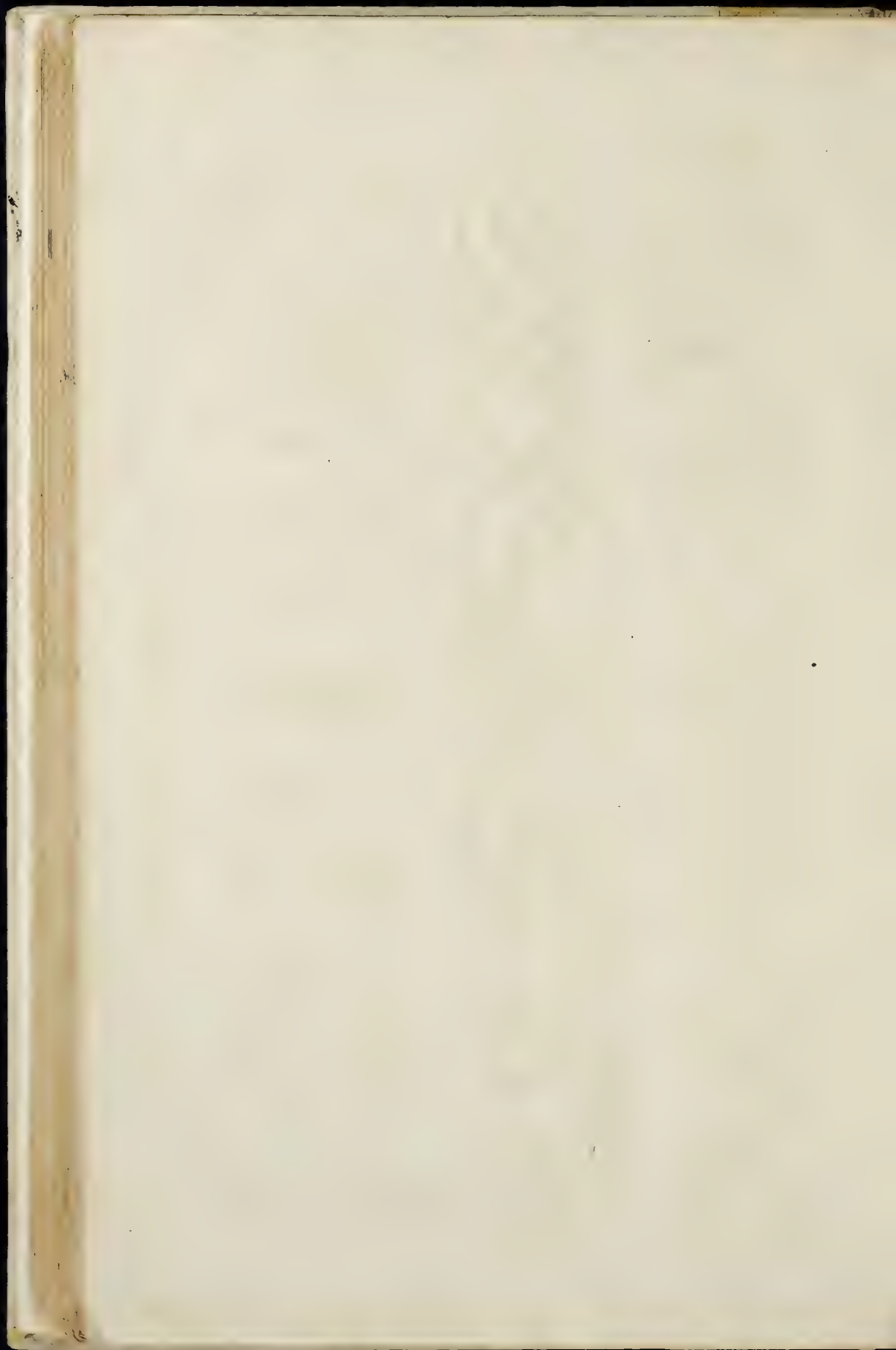




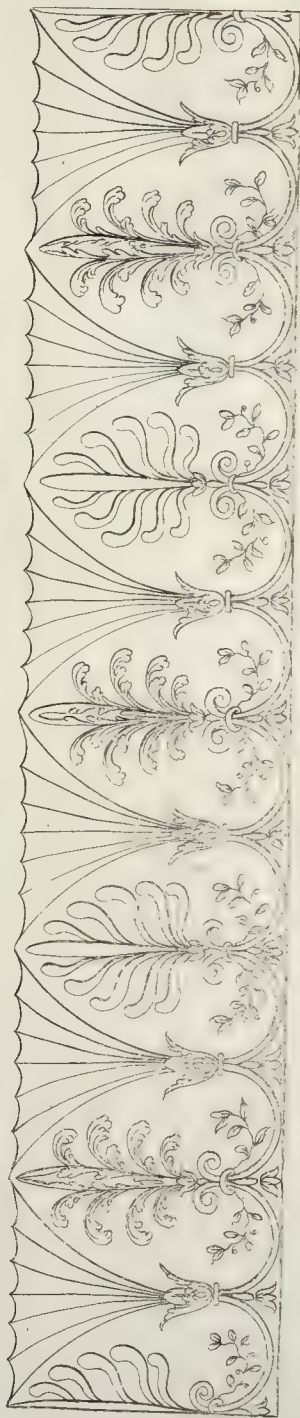
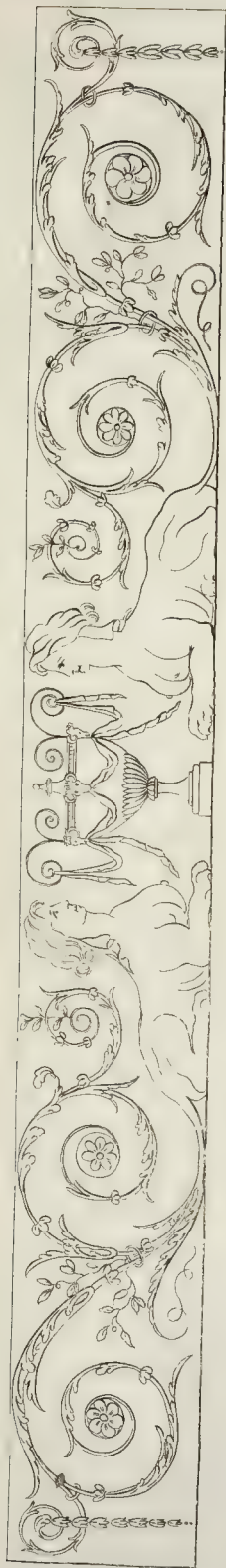




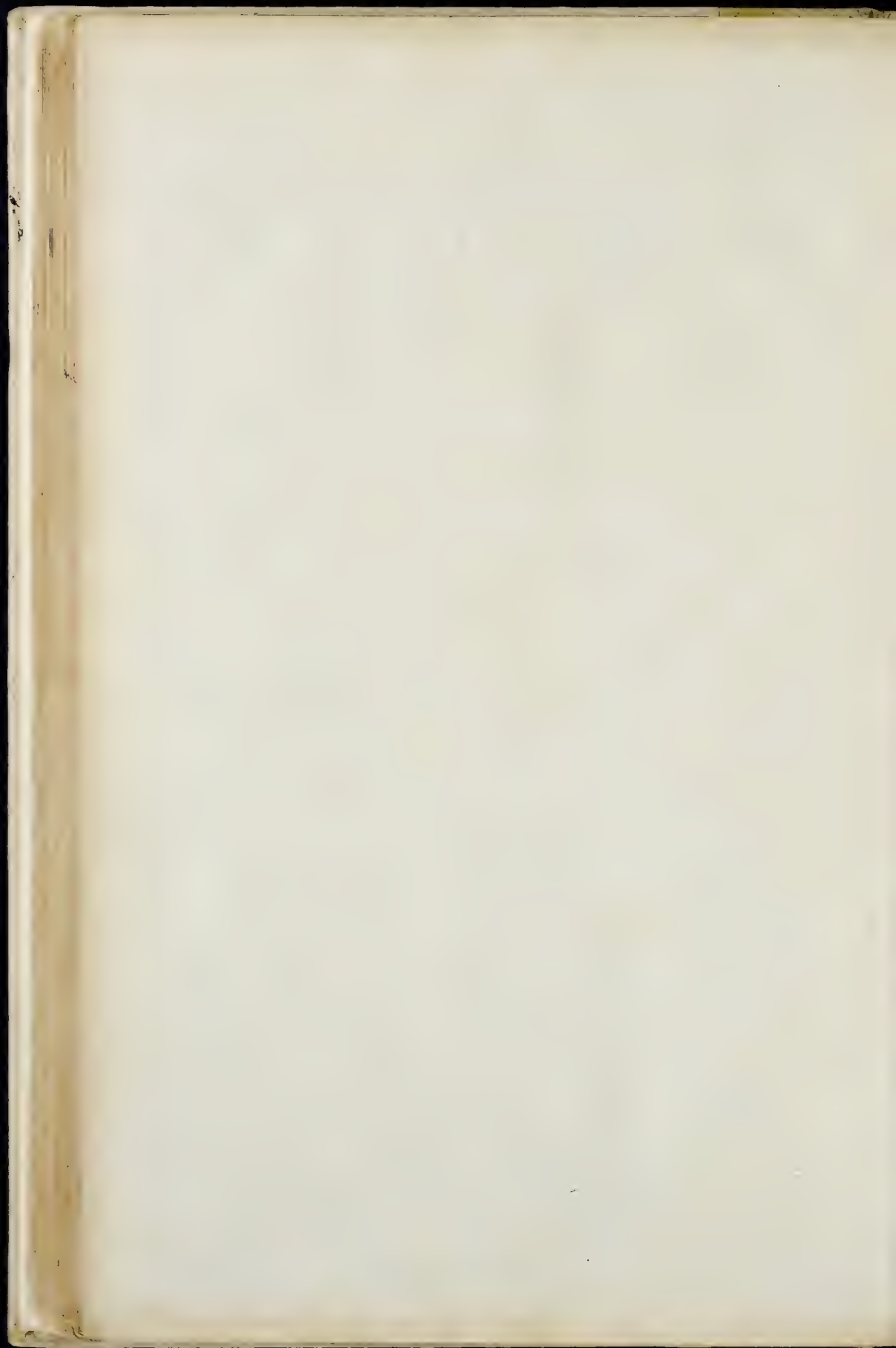
Published Feb. 16, 1778, by L. Taylor in Pall Mall near Chancery Lane and W. Paine













( To face PLATE XLIII. )

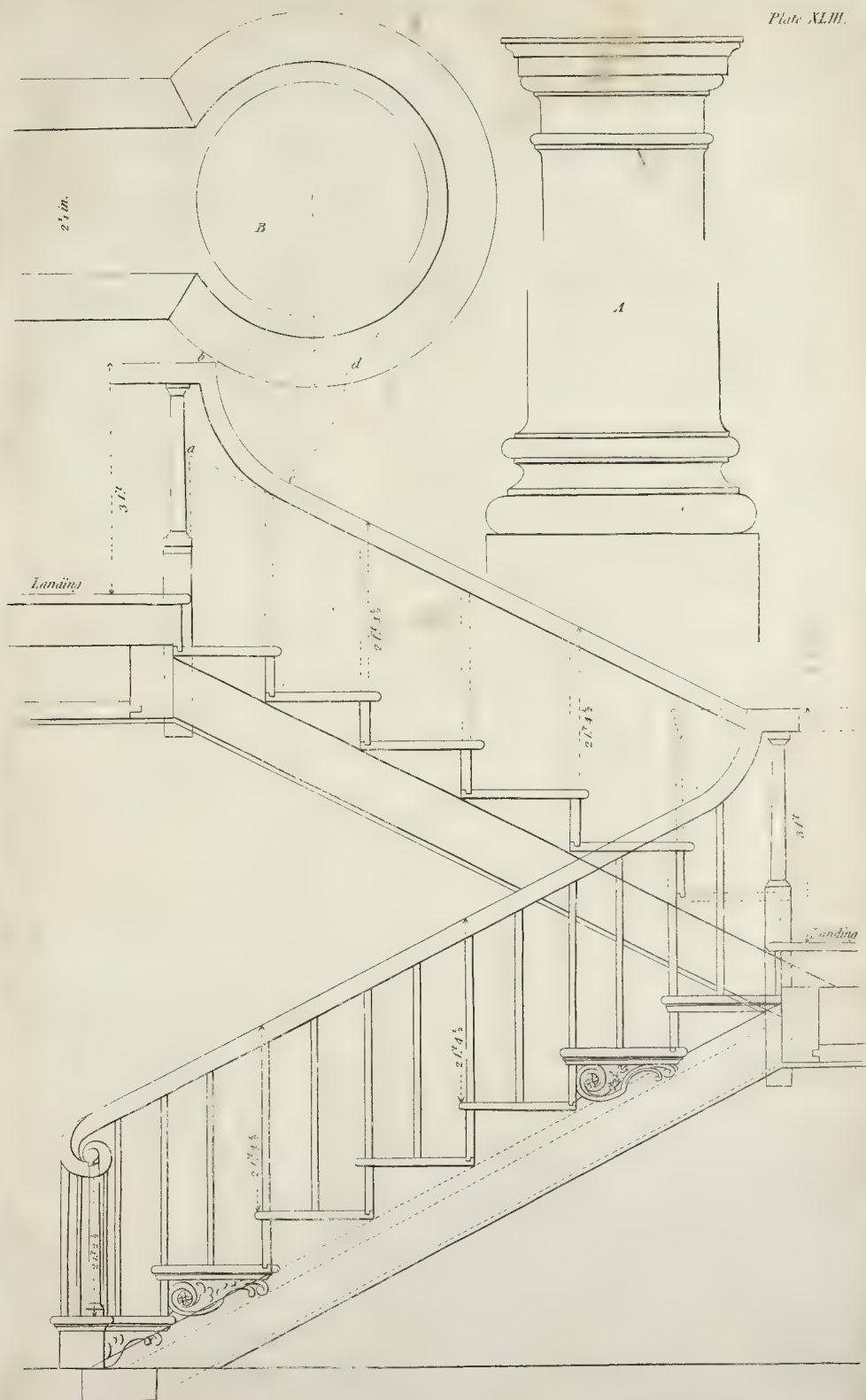
PLATE XLIII. the Section of a Stair-case, shewing how to fix the Carriage Timbers, Newels, Hand Rails, String Boards, &c. with the Base and Cap of the Newel at-large. The Manner of mitering the straight Rail to the circular Cap—Draw a Circle to the Bigness of the straight Rail, and then the Projection of the moulded Part of the Rail, and set it without the first Circle, and draw another Circle to that Bigness, then draw the straight Rail to meet the circular Cap, which will give the Miter; the Measures are all figured.

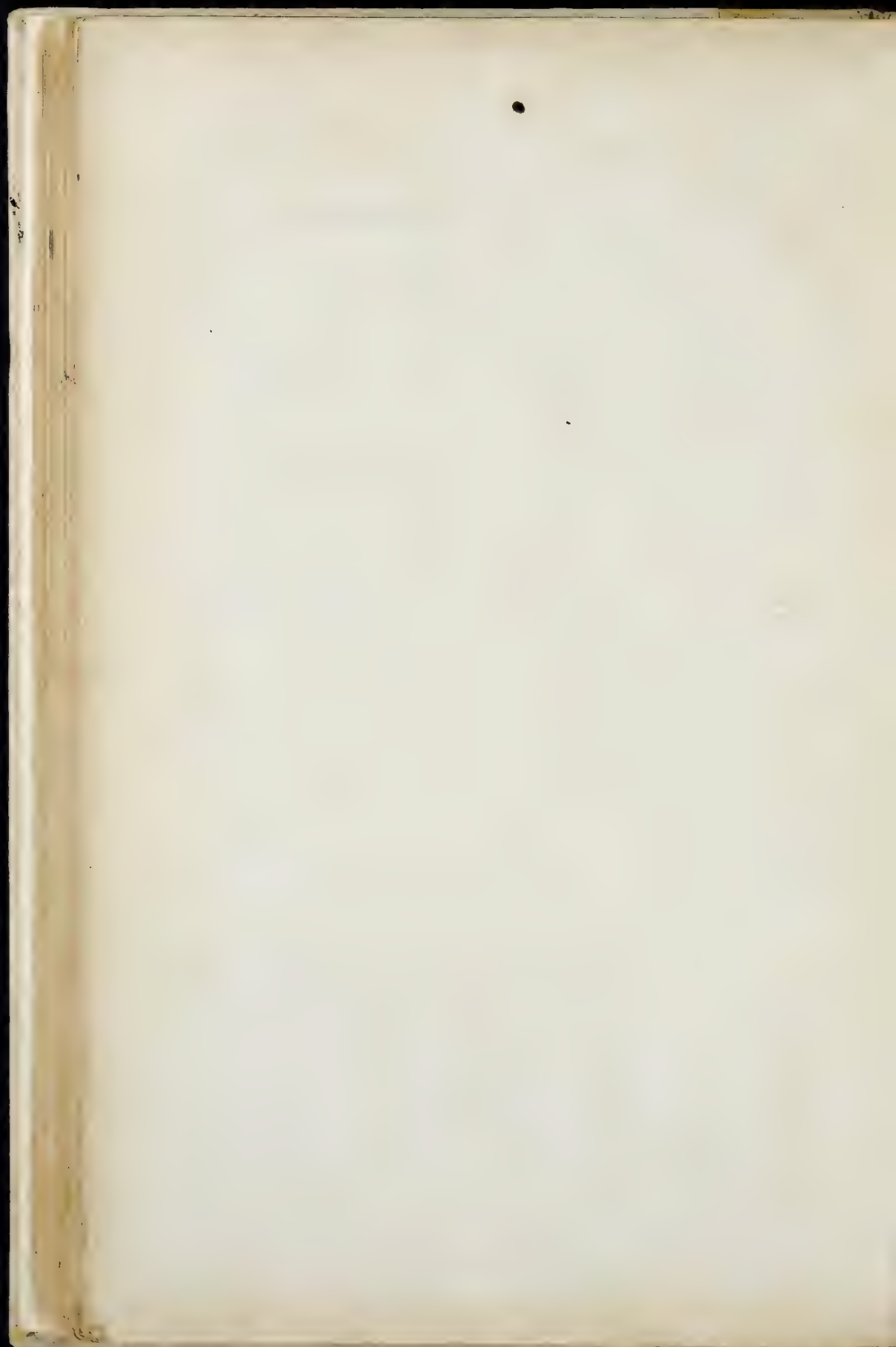
PLATE XLIV. a Section of Stairs with the Twist stretched out; shewing the Length of the Newels and Banisters under the Twist, the Manner of framing the Carriage and fixing them. Fig. B. is the Architrave String Board. All the Parts are figured for the Height of Newels and Rails; as, 3 Feet for the Newel to the under Side of the Rail, on a circular Cap, or on the Landing; 2 Feet  $4\frac{1}{2}$  Inches from the front Nosing to Top of Hand Rail perpendicular Height; or it may be 2 Feet 6 Inches at Pleasure of the Director, and the Newel in Proportion.

PLATE XLV. Fig. A. is a Plan of Stairs, with two quarter Winders. b. c. d. shews the Manner of tracing the Moulds for the String Board and Hand Rails, with the Steps stretched out. e. f. g. are the Moulds for the Plan B. on the Steps stretched out. To find the Moulds, lay down the Thickness of the Hand Rail on the Plan, and divide it into three or four Parts. But this is but three, four will be better and more exact, and make Moulds to all these Parts, as 1. 2. 3. on the Plan, or 4. answering to the Moulds b. c. d. and e. f. g. To make the Moulds, take the different Widths of the winding Steps as you find them on the Lines 1. 2. 3. and stretch them out, as b. c. d. and e. f. g. and trace the Ramps by Interfection of Lines, as on the Plate. But it is to be observed, the Hand Rail is to be fixed higher over the Winders than it is over the Fliers, otherwise it will fall too fast, as it may be seen in PLATE XLVI. Then see PLATE D. facing PLATE XLVI. where it is kept to the proper Height. This must be observed in all Cases of this Sort of Stairs, in making the Moulds for the Hand Rails, and the String Boards must in Course follow the Steps as the Moulds direct, as b. c. d. and e. f. g. only to be eased on the under Edge, as shewn on the Plate, by Interfection of Lines, as to the fixing of Hand Rails to Stairs, for their Height varies much according to Mens Fancies, from 2 Feet  $4\frac{1}{2}$  Inches to 2 Feet  $6\frac{1}{2}$  Inches, that is perpendicular from the front Nose of the Step, as figured on the Plate. A small and easy Rise will require to be higher than a sharp or quick Rise; so the Height must be regulated according to the Rise of the Steps in Winders. If the Ends of the Steps are very narrow, as one third, one half, or two thirds, or three fourths, of the Width of the Fliers, the Hand Rail must be kept up according to the Quickness of the Rise; but if the Ends of Winders are as wide as the Fliers, the Rail will be all Parts of a Height.

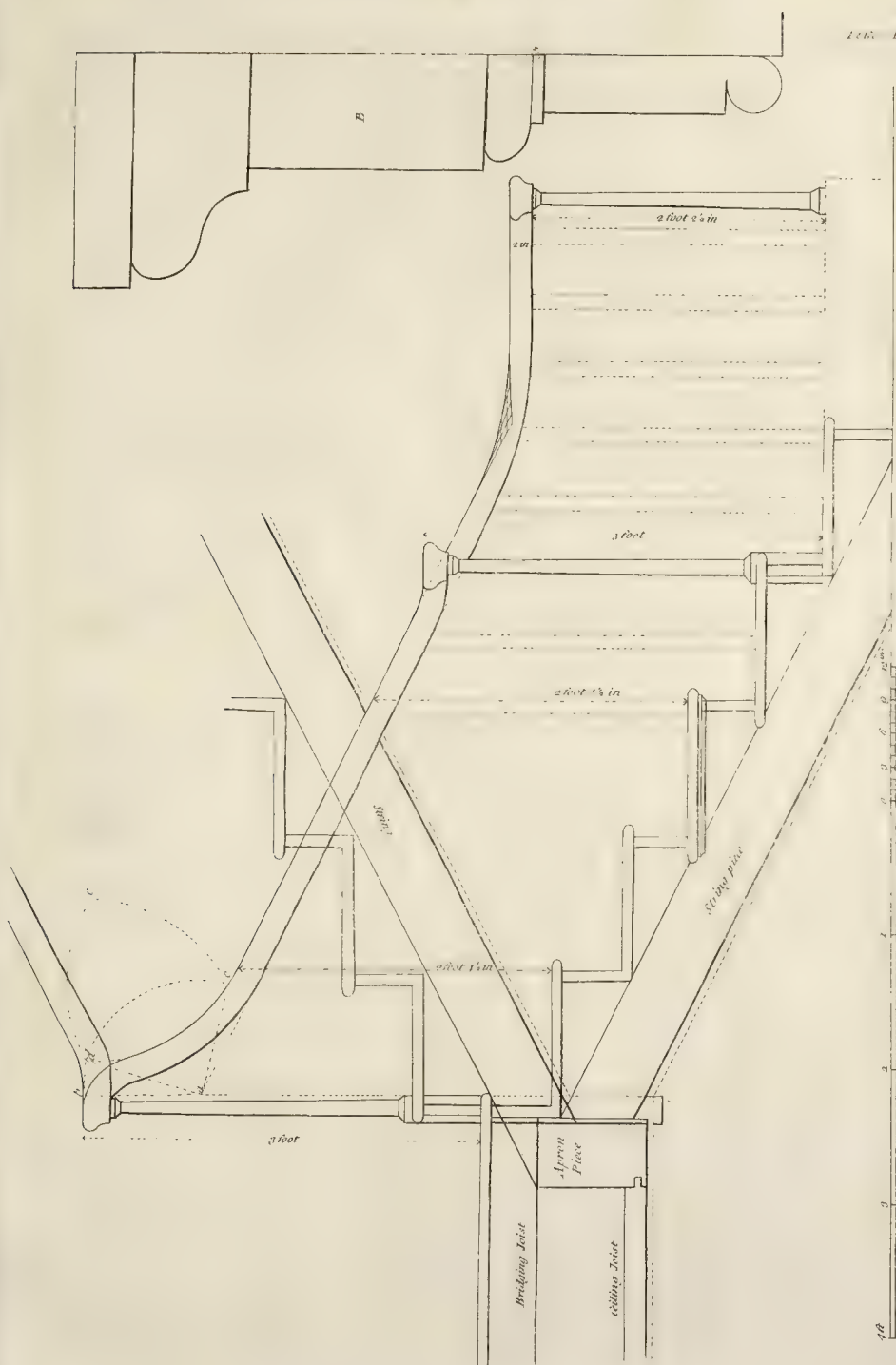
Figure c. in PLATE XLVI. is the Steps stretched out; d. a plain Bracket; e. a circular Plan for Stairs; f. a novel Plan for Stairs.

Figure I. in PLATE d. is the Cover of a Groin stretched out; a. b. is the Cover of the Arch B. c. d. is the Cover of the Arch A. 1. 2. 3. 4. is the Plan to be groined; 5. 6. 7. 8. 9. 10. 11. shews the Summering of the Arch.

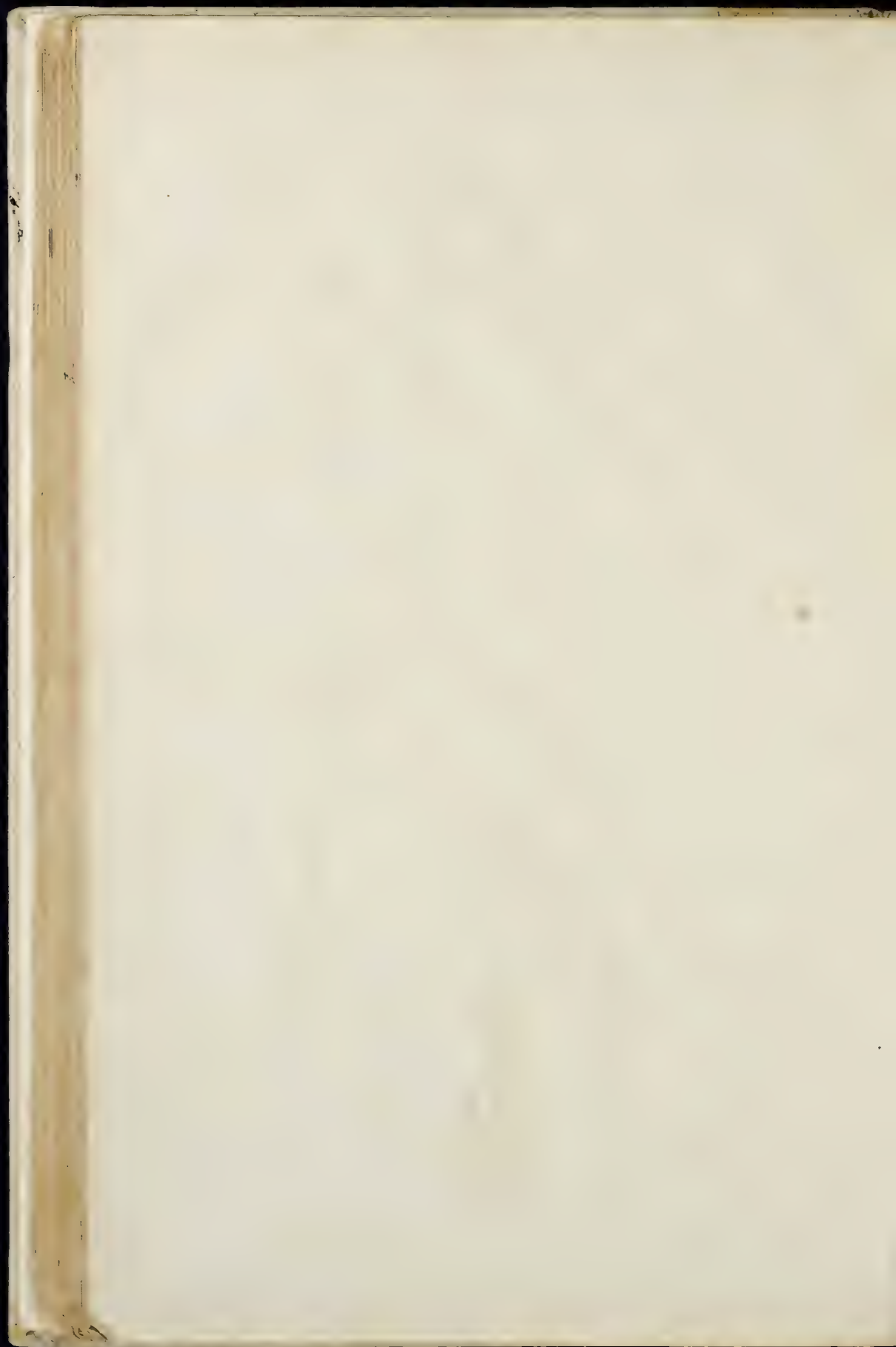


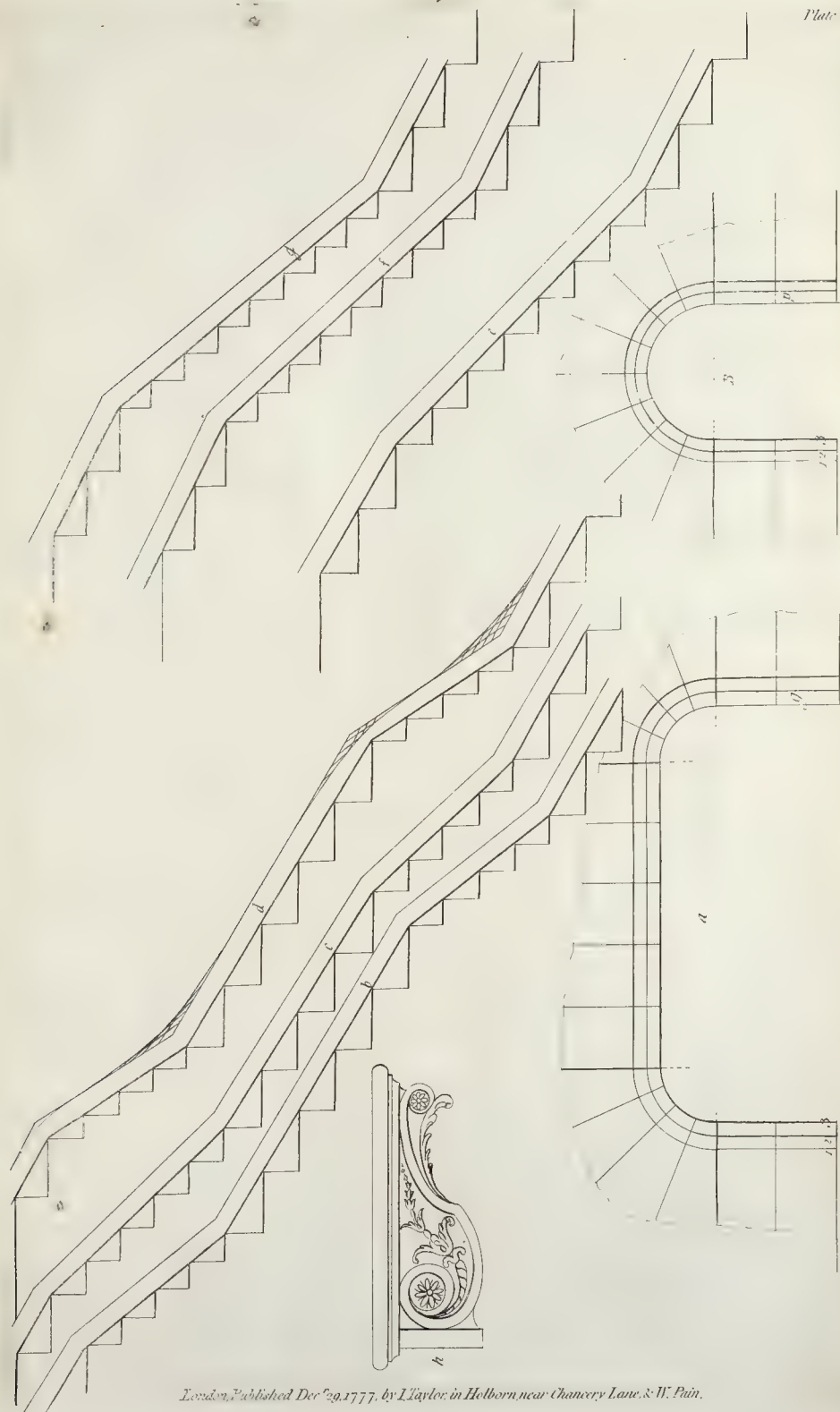


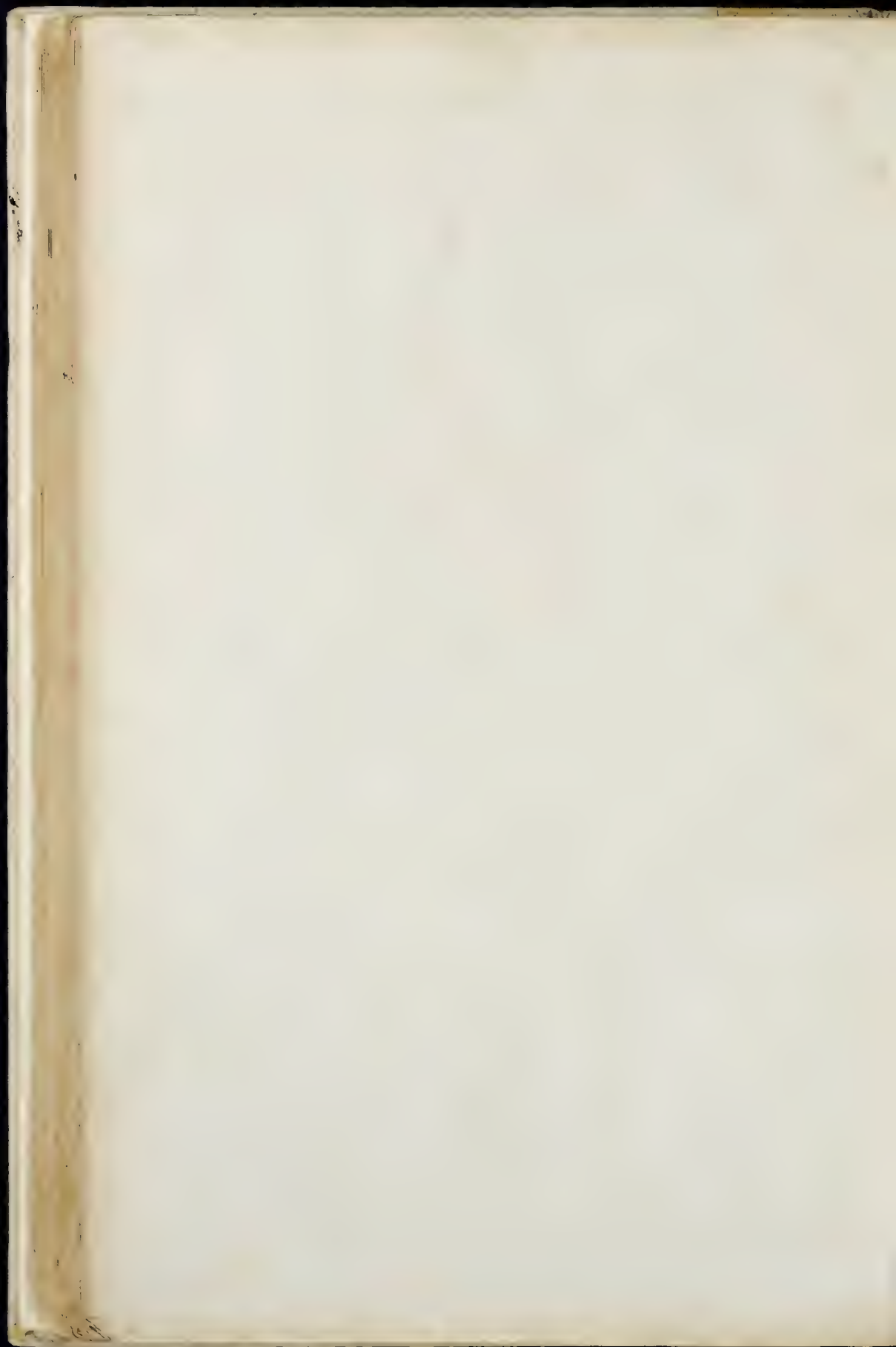


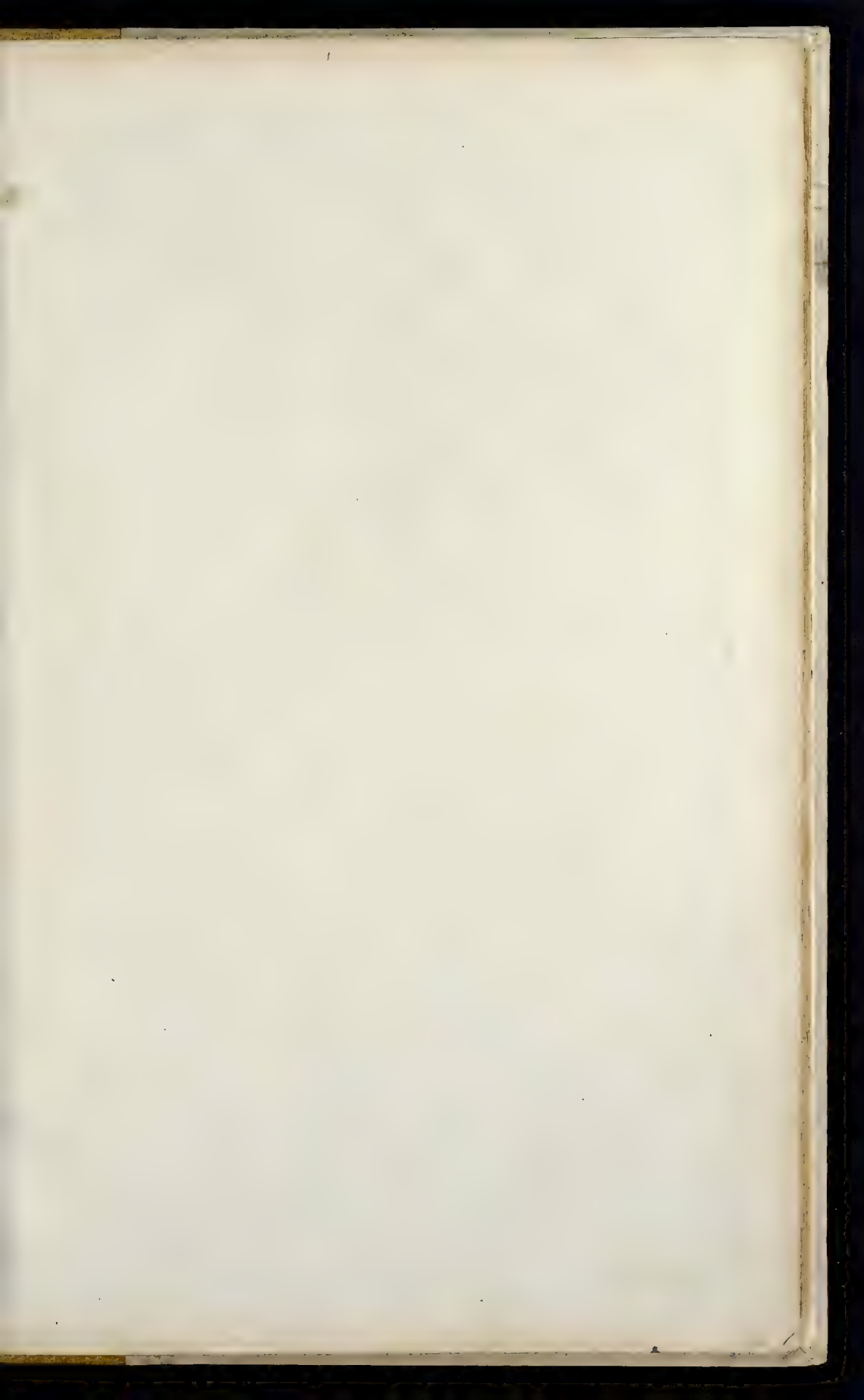


London, Published Jan. 21. 1778. by J. Dixon in Holborn near Chancery Lane & W. Pain.

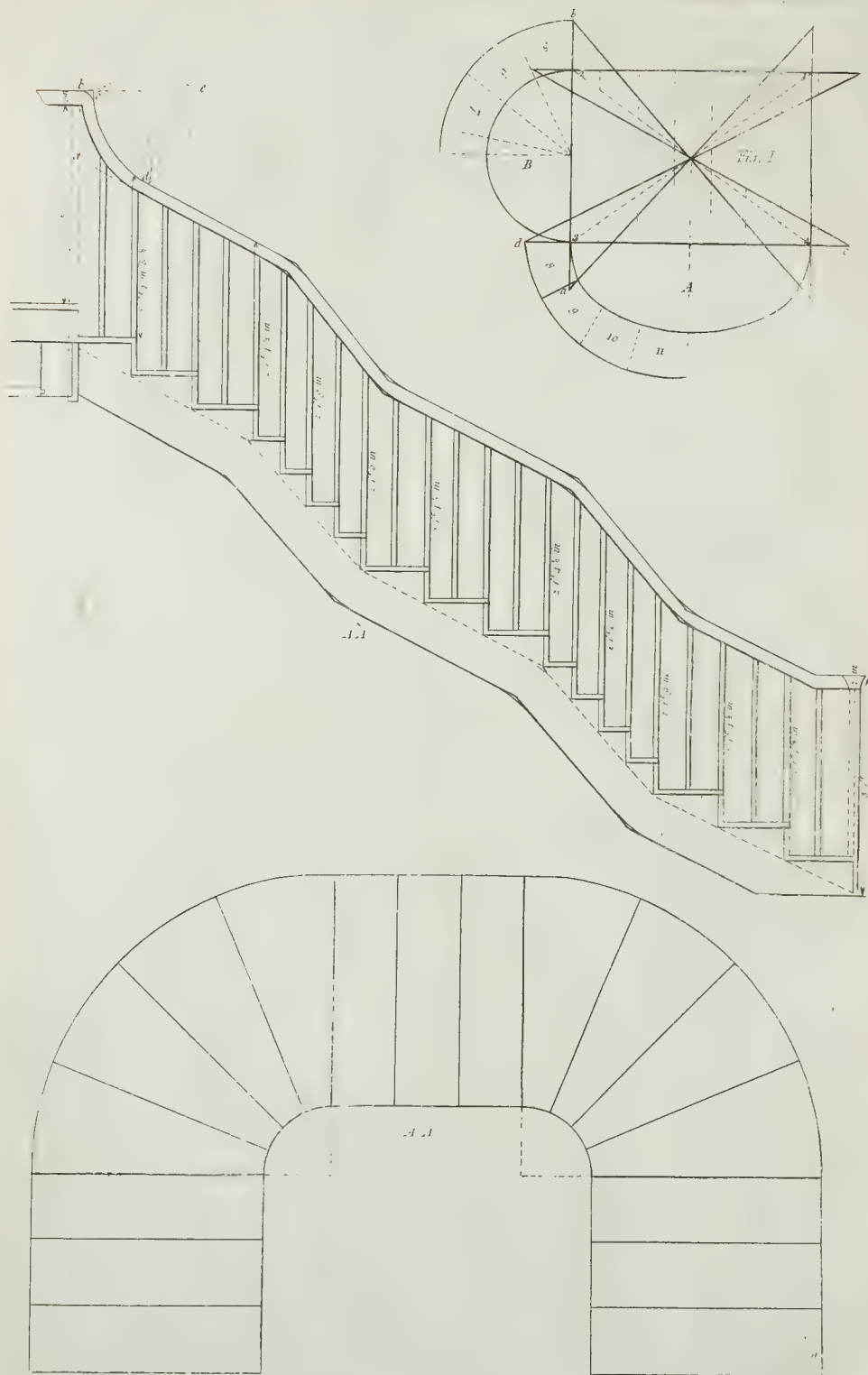


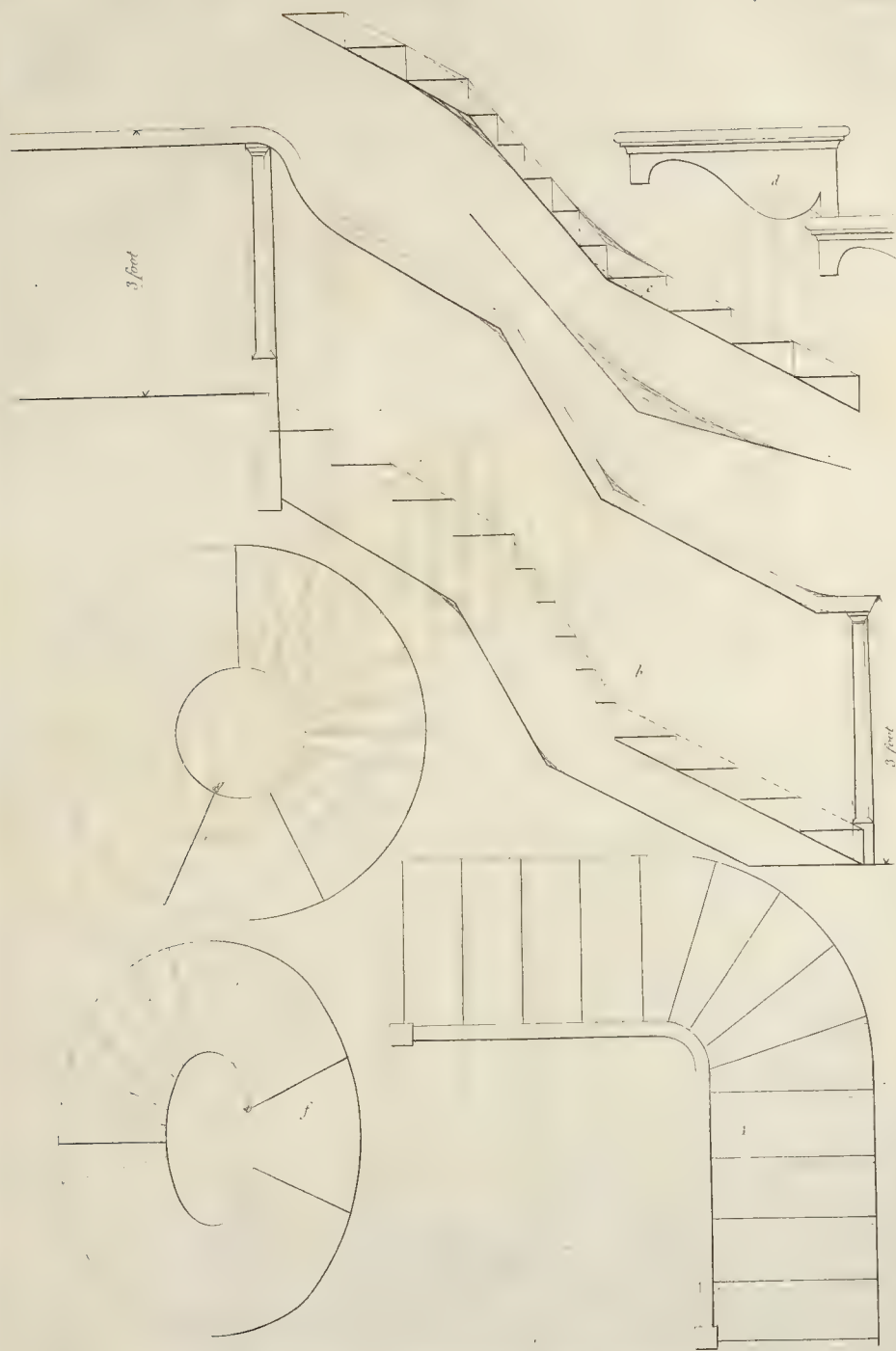




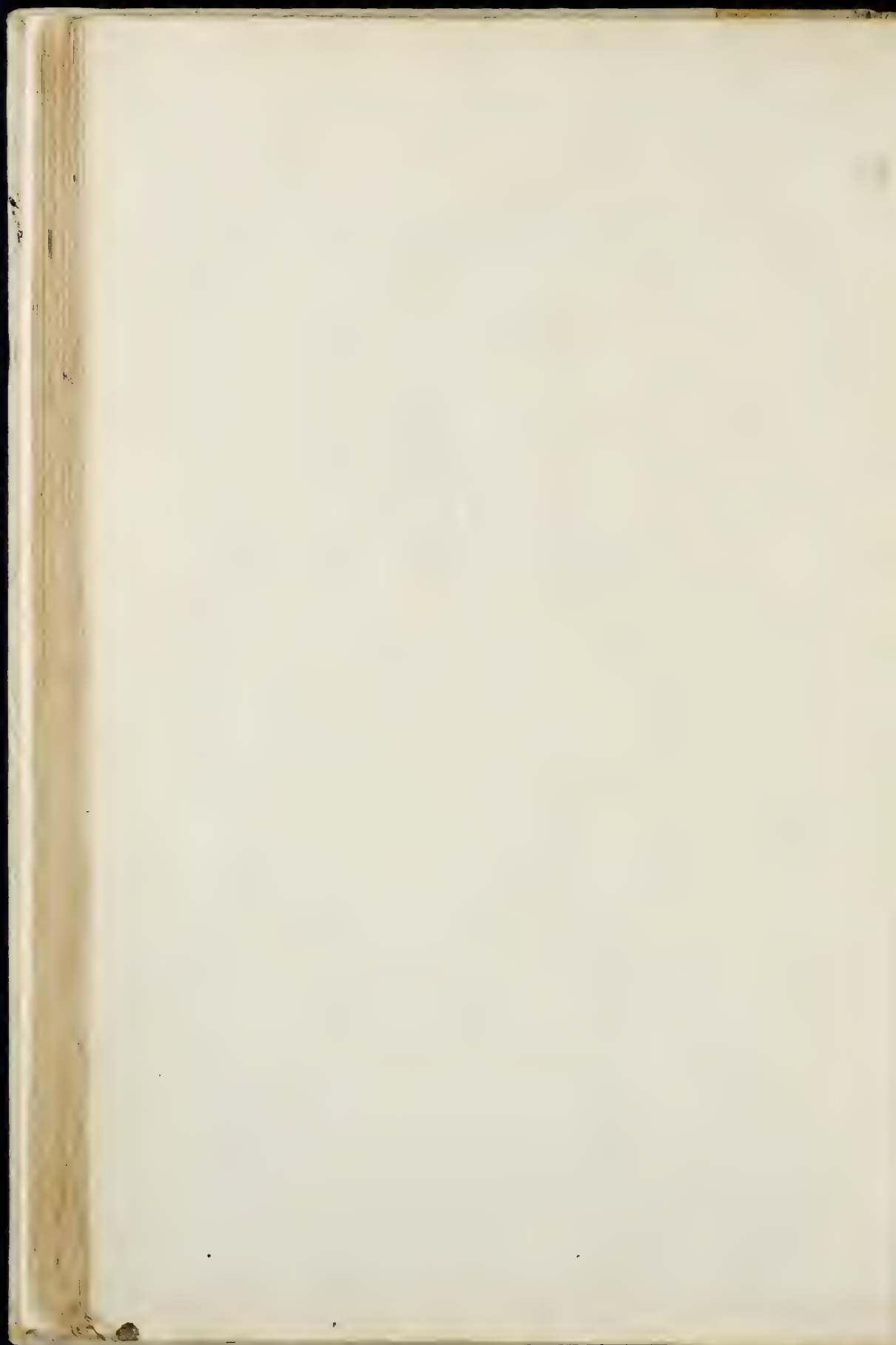


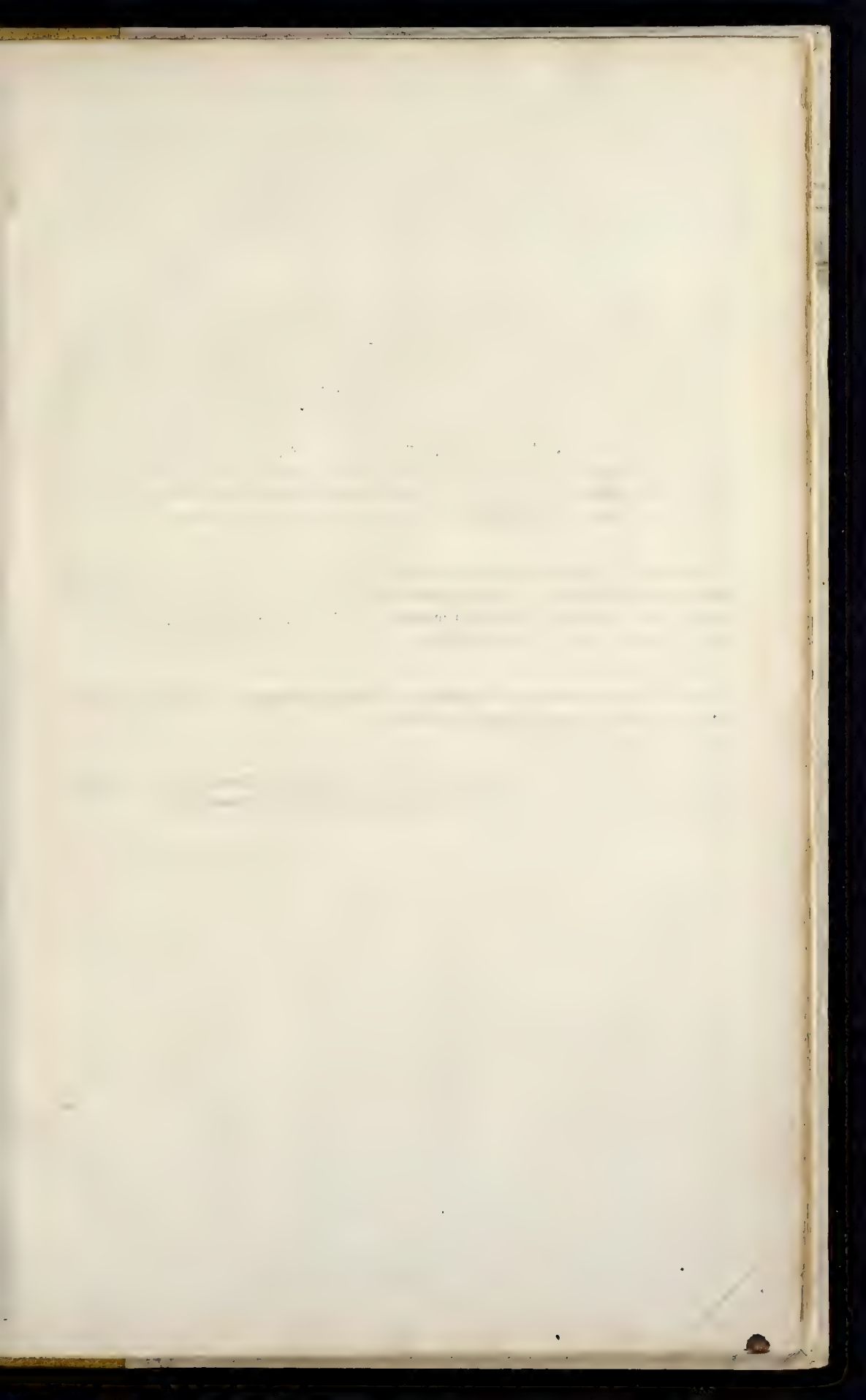






1. side of staircase at the top of the 1st flight of the Helix, near the corner of the 1st floor.





( To face P L A T E XLVII. )

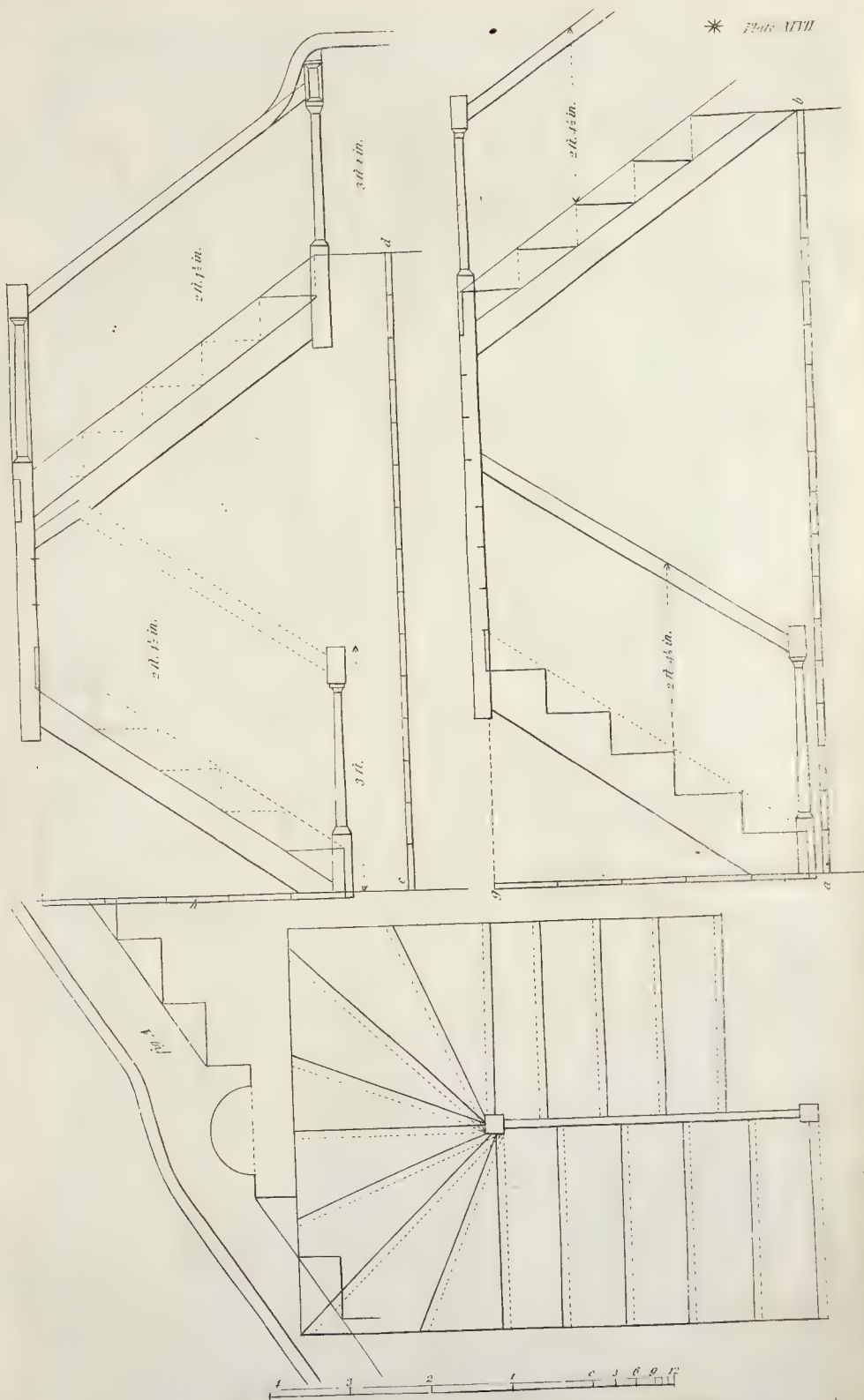
P L A T E XLVII. is a Plan and Scrole for a Twist Rail, a single Revolution. Fig. A. is the curtail Step and Hand Rail. To draw the Plan of the Step and Rail, draw a Circle 4 Inches diameter, and inscribe a Square in that Circle; then middle the Side of the Square, as at 3. and from that drop a perpendicular Line, as 3. 2. 6. set  $1\frac{1}{2}$  Inch from 3. to 2. and draw the Line 2. 1. e. then 1. is the Center for drawing the Arch Line of the Rail from d. to b. 2. is the Center for drawing the Arch Line of the Rail c. b. and 3. is the Center for drawing the Arch Line of the Rail b. a. which compleats the Center Arch Line of the Rail. The Center 2. and 1. draws the Nosing of the Step from b. to d. then the Center of the Eye draws the remaining Part of the Nosing. The Raking and Falling Mould explained in P L A T E XLVIII. *Observe this*—When the Curve of the Falling Mould is traced, set the Depth of the Rail upwards, from the Raking Line of the Pitch Board.

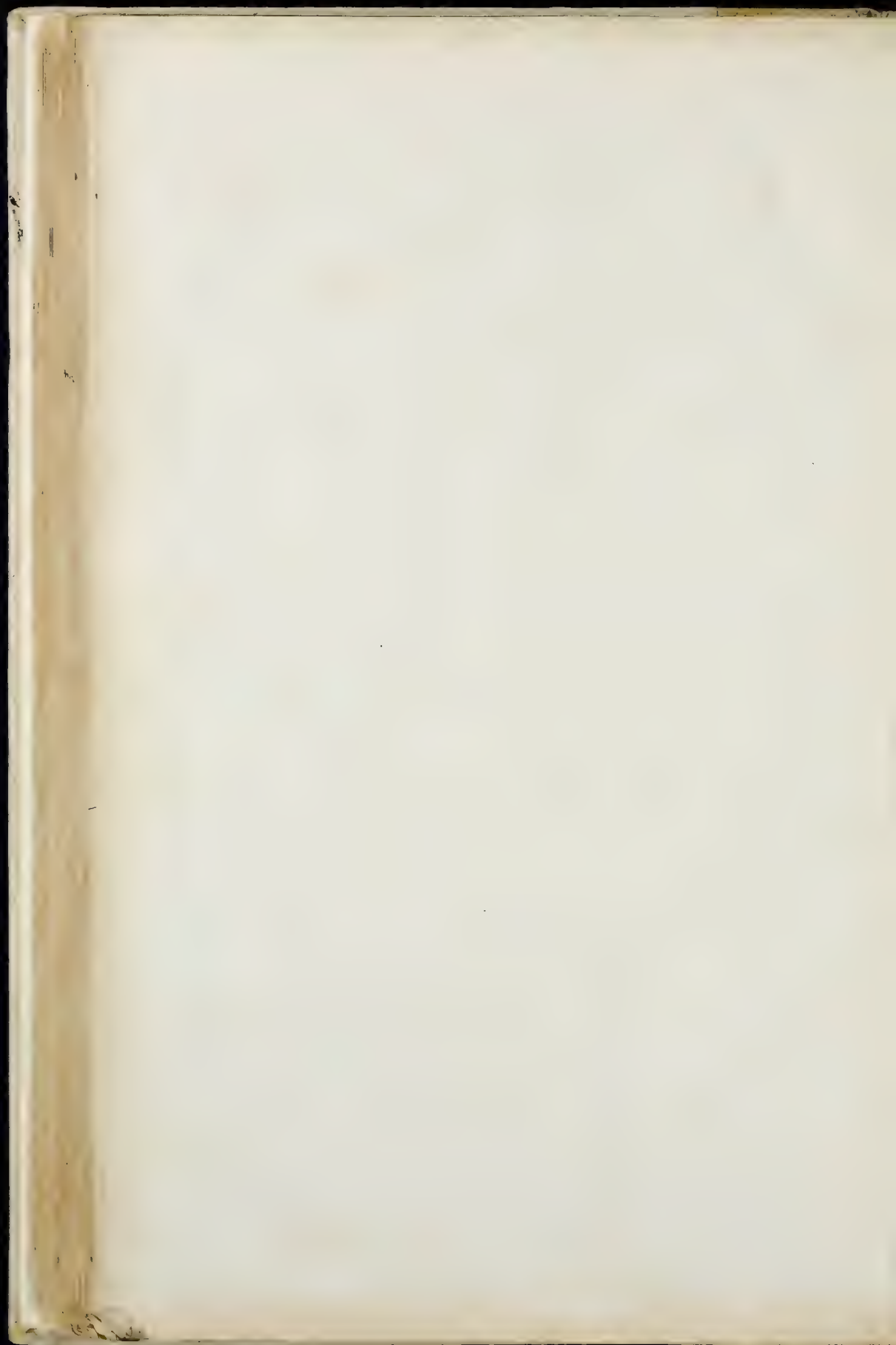
P L A T E XLIX. is a Plan and Elevation of a Dog-leg Stair-case, shewing the Method of framing String Boards, Newels, Rails, &c. a. and b. represent a Rod for taking the Height for dividing the Risers; h. and g. a Rod for dividing the Tread of the Steps. This to be a general Rule, which must be observed in all Cases; and the Dimensions taken on a Rod for the Tread and Rise of the Steps.

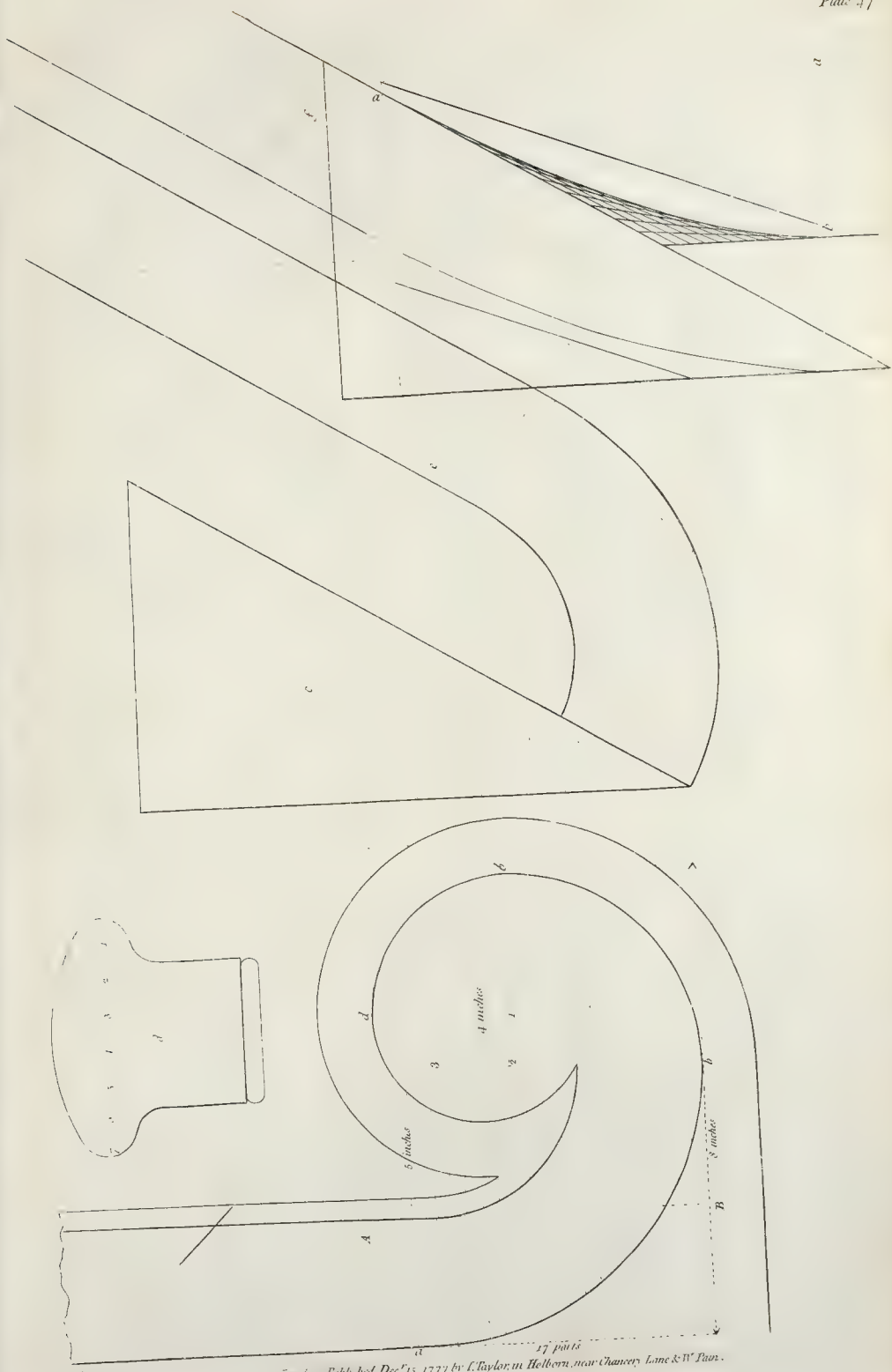
P L A T E L. shews the Manner of the Meeting or Mitring of Moulding, at any Angle, straight or circular, in any Case required, as compound Fronts.

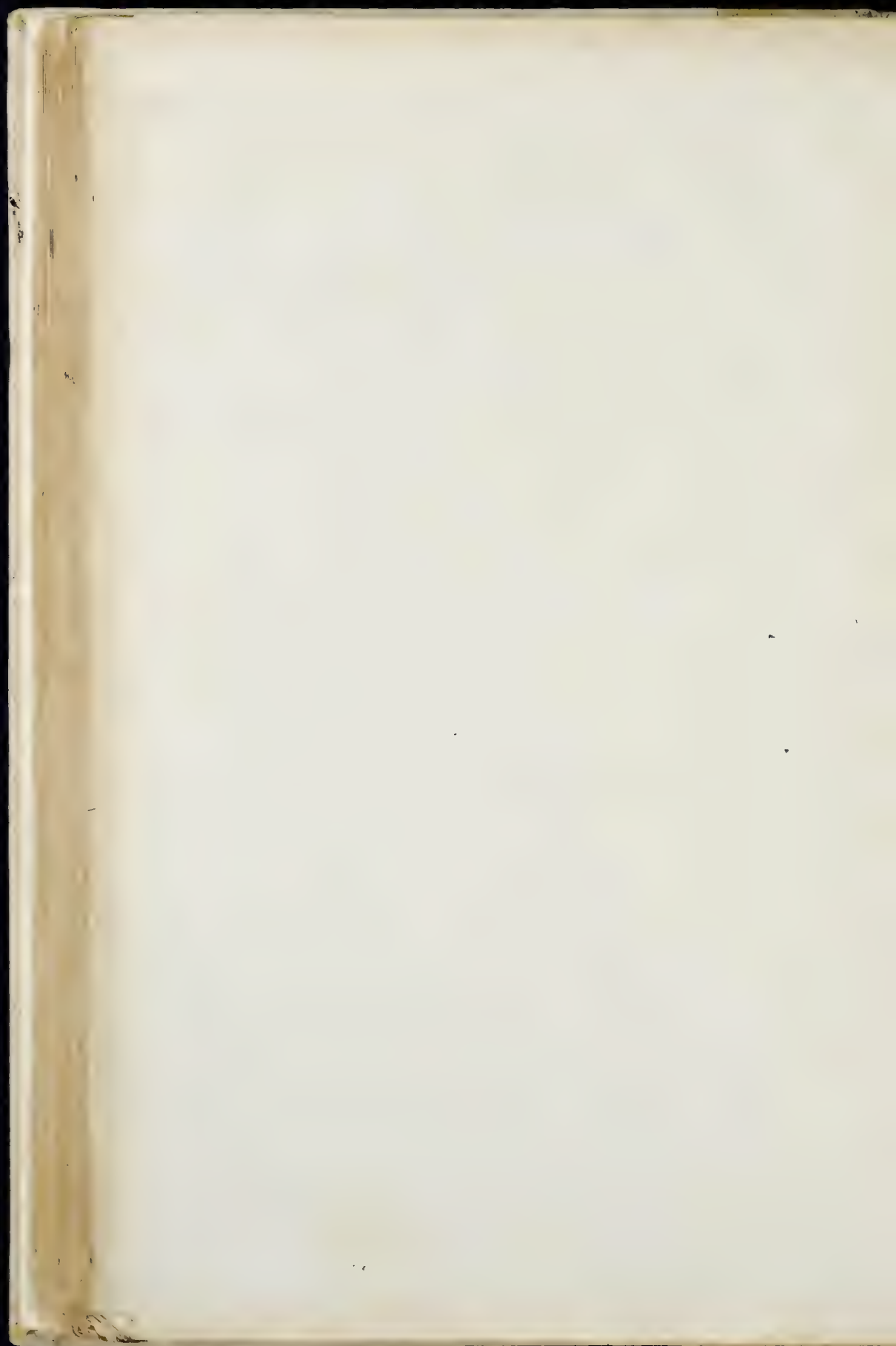
P L A T E P. the Measures and Proportions of Doors for the Margents, Pannels, &c. with a Plan of a compound Cornice for a Front; shewing the Method for mitring the Mouldings.

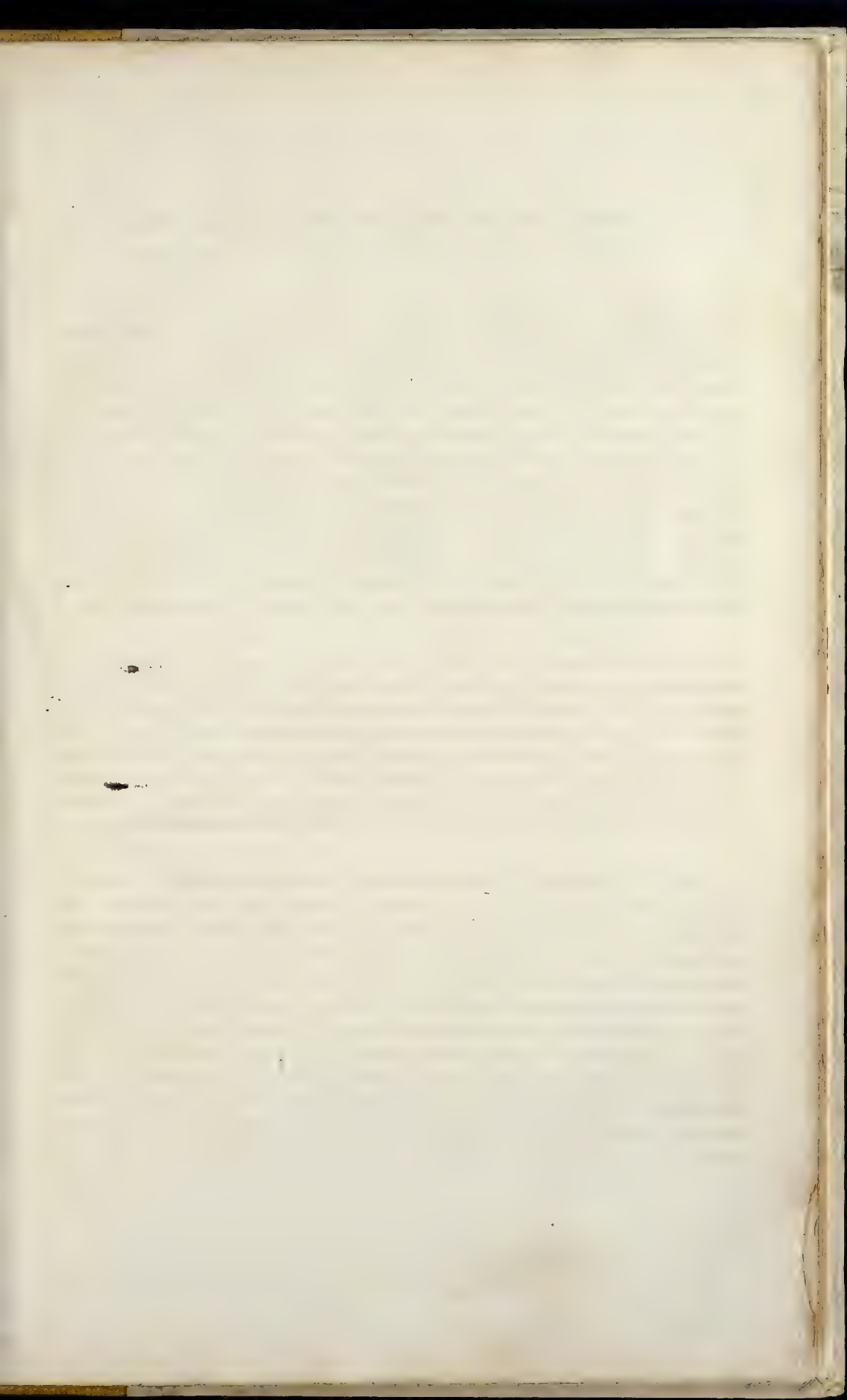












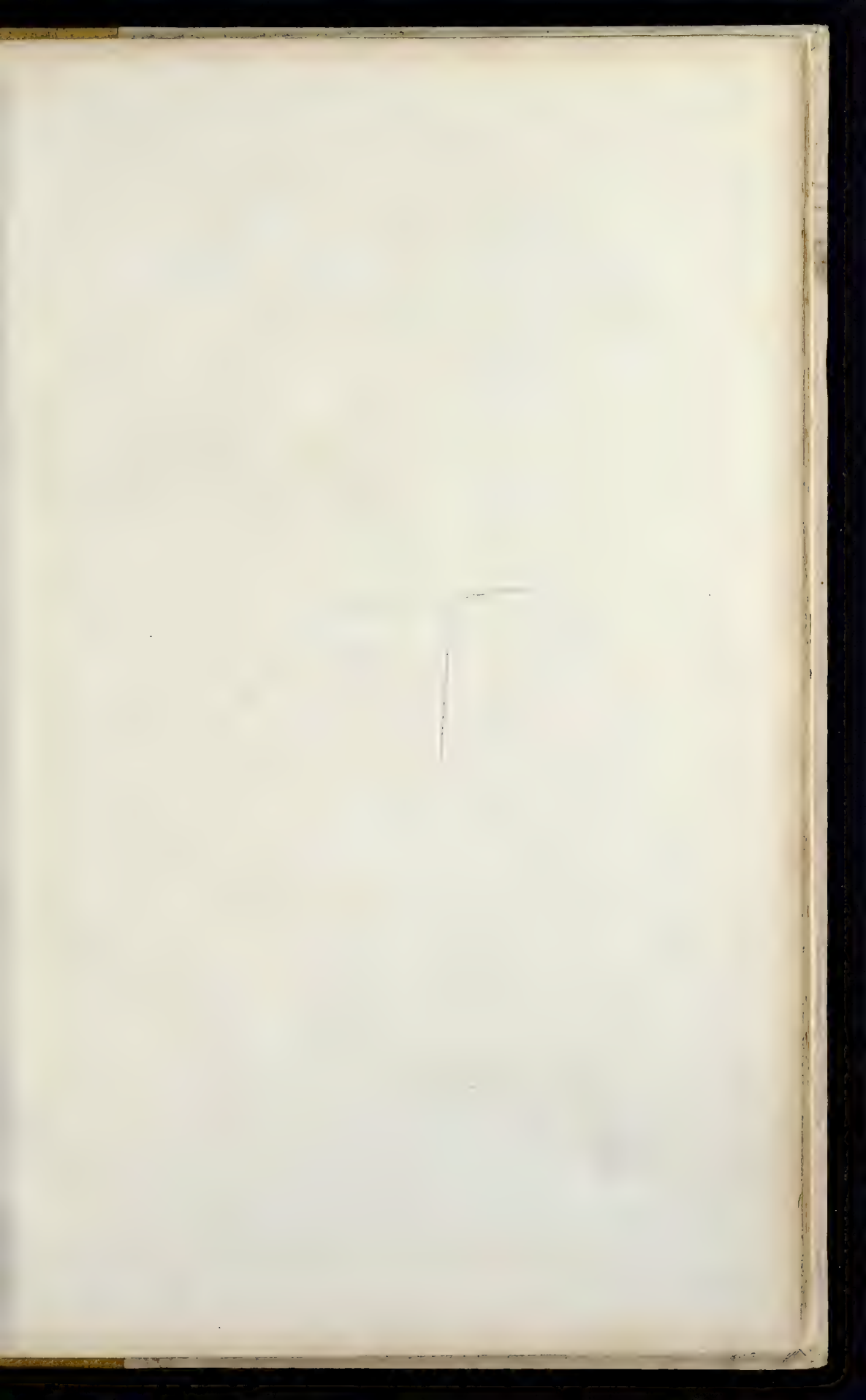


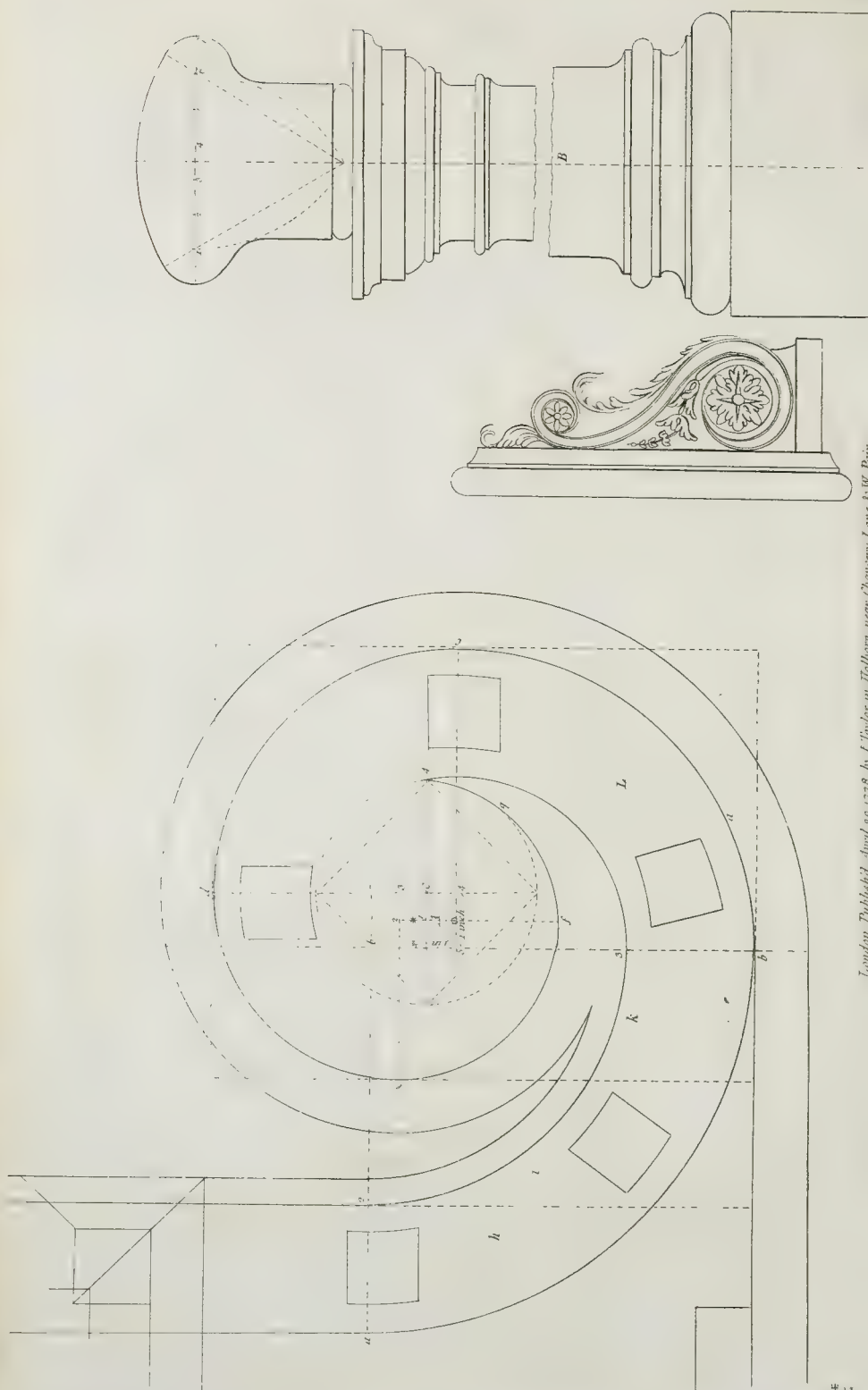
( To face PLATE XLVIII. PLATE C. to back Ditto. )

**A** Plan and Scrole for a curtail Step and Hand Rail to Stairs. Draw a Circle 4 Inches diameter, and in that Circle inscribe a Square and Middle. The Side of that Square as at 6. then drop a Line from 6. through the Point 5. to b. on the Edge of the Rail, to find the Center for drawing the Scrole; when the Circle is drawn to 4 Inches, and the Side of the Square middled at 6. from 6. to 5. is  $1\frac{1}{2}$  Inch; from 5. to 4. 1 Inch; from 4. to 3. 1 Inch; from 3. to 2. half an Inch; from 2. to 1. one fourth of an Inch. So that 1. is the first Center that draws the Arch Line of the Rail g. f. 2. is the Center that draws the Arch Line f. e. 3. is the Center that draws the Arch Line e. d. 4. is the Center that draws the Arch Line d. c. 5. is the Center that draws the Arch Line c. b. and 6. is the Center that draws the Arch Line b. a. which compleats the outside Arch Line of the Rail. Then set on the Width of the Rail, and set one Foot of the Compaffes at 6. and draw the inside Arch to the first Quarter; then set at 5. and draw the next Quarter to 4. where it will nearly finish to the Circle of the Eye. If it is required to throw the Rail further out, let a. be the first Center, and all the rest remain as they are; or o. may be the first Center, and all the rest remain as they are. If the Scrole be required larger, draw one Quarter more with the Center 7. which will finish over d.

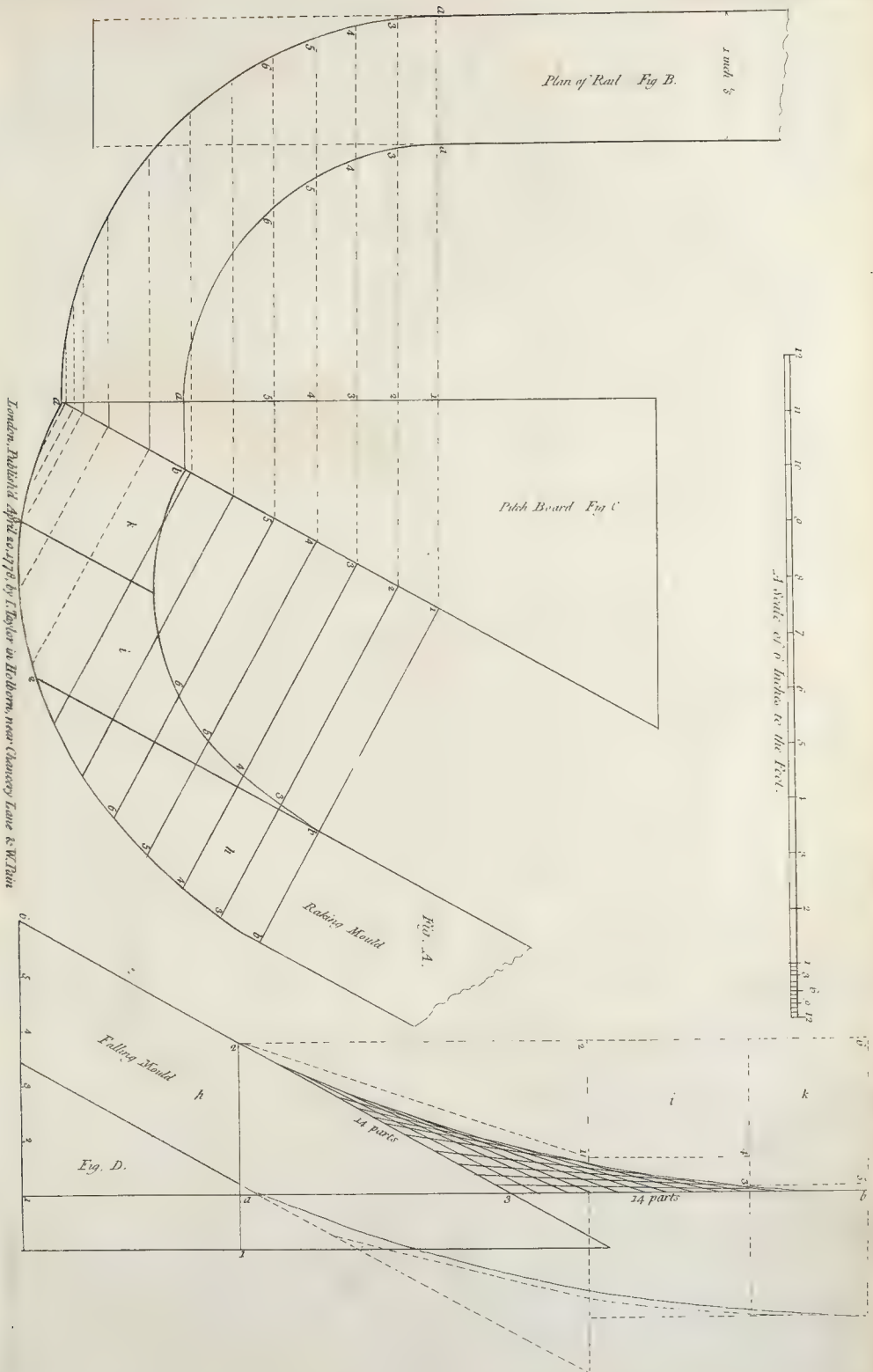
To make the Raking Mould, PLATE C. lay down the Plan of the Rail, as a. a. then apply the Pitch Board Fig. C. to the Plan, as a. a. then divide the Ground Line a. a. 1. into a Number of equal Parts, as 1. 2. 3. 4. 5. and so on; then draw Lines across the Pitch Board, from where the Twist begins, as 1. 1. 2. 2. 3. 3. then from the Raking Line of the Pitch Board, draw the Lines 1. b. 2. 3. 3. 4. 4. and so on; then take the Lines from the Plan 1. a. a. and set them from the Raking Line of the Pitch Board 1. 6. 6. and 2. 3. 3. from the Plan, and set it on the Raking Line of the Pitch Board 2. 3. 3. then 3. 4. 4. from the Plan, and set it on 3. 4. 4. on the Raking Line, and so on for the Rest, and trace through those Points will give the Curve of the Raking Mould Fig. A.

To make the Falling Mould, lay down the Pitch Board Fig. D. and divide the Rise of it into six Parts, and from one sixth Part draw the Line 1. a. b. parallel with the Base Line of the Pitch Board; then draw the Line 1. 2. across the Pitch Board where the Twist begins; then take the Girt round the Plan of the Rail from a. where the Twist begins, to a. on the Edge of the Rail where it ends, and run them Parts from a. to b. on the Pitch Board; then divide 3. 2. on the Raking Line of the Pitch Board into a Number of equal Parts; then divide 3. b. into the same Number of Parts, and draw the Lines as on the Plate, that will give the Falling Mould h. The Raking Mould and Falling Mould represent Part of the straight Rail, which make Part of the Twist. 1. 2. over the Falling Mould shew how much the Twist falls from 6. to 2. on the Raking Mould. Fig. A. and 3. 4. shew how much it falls in the next Piece from 2. to 3. 6. 5. shew the Fall from 3. to a. on the Raking Mould. b. b. at the End of the Falling Mould, shews how much the whole falls from a. to b. j. and k. are the Pieces to be glewed to the straight Rail, to make Part of the Twist. L. is a parallel Piece, to make the Remainder of the Scrole. B. Newel and Rail full Size. The whole Thickness of the Rail to be upwards.





London, Published April 20. 1778, by J. Taylor in Pall-mall, near Chancery Lane & W. Paine.



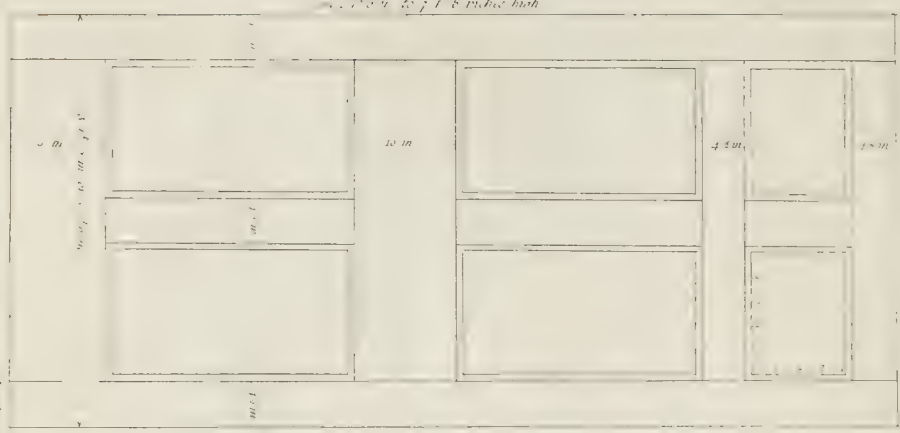
London, Published & sold by J. Taylor in Holborn, near Chancery Lane & W. R. R. 1791







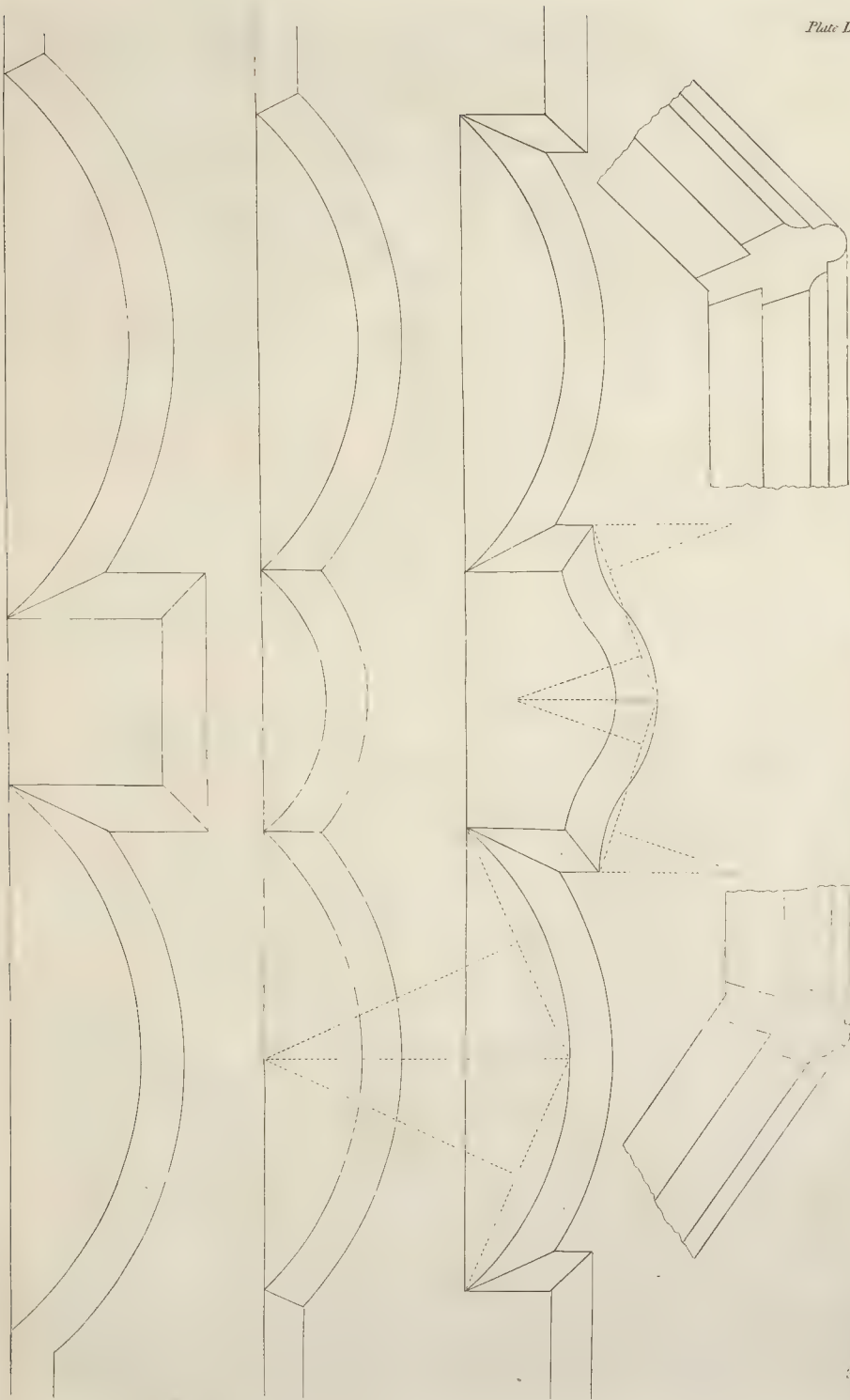
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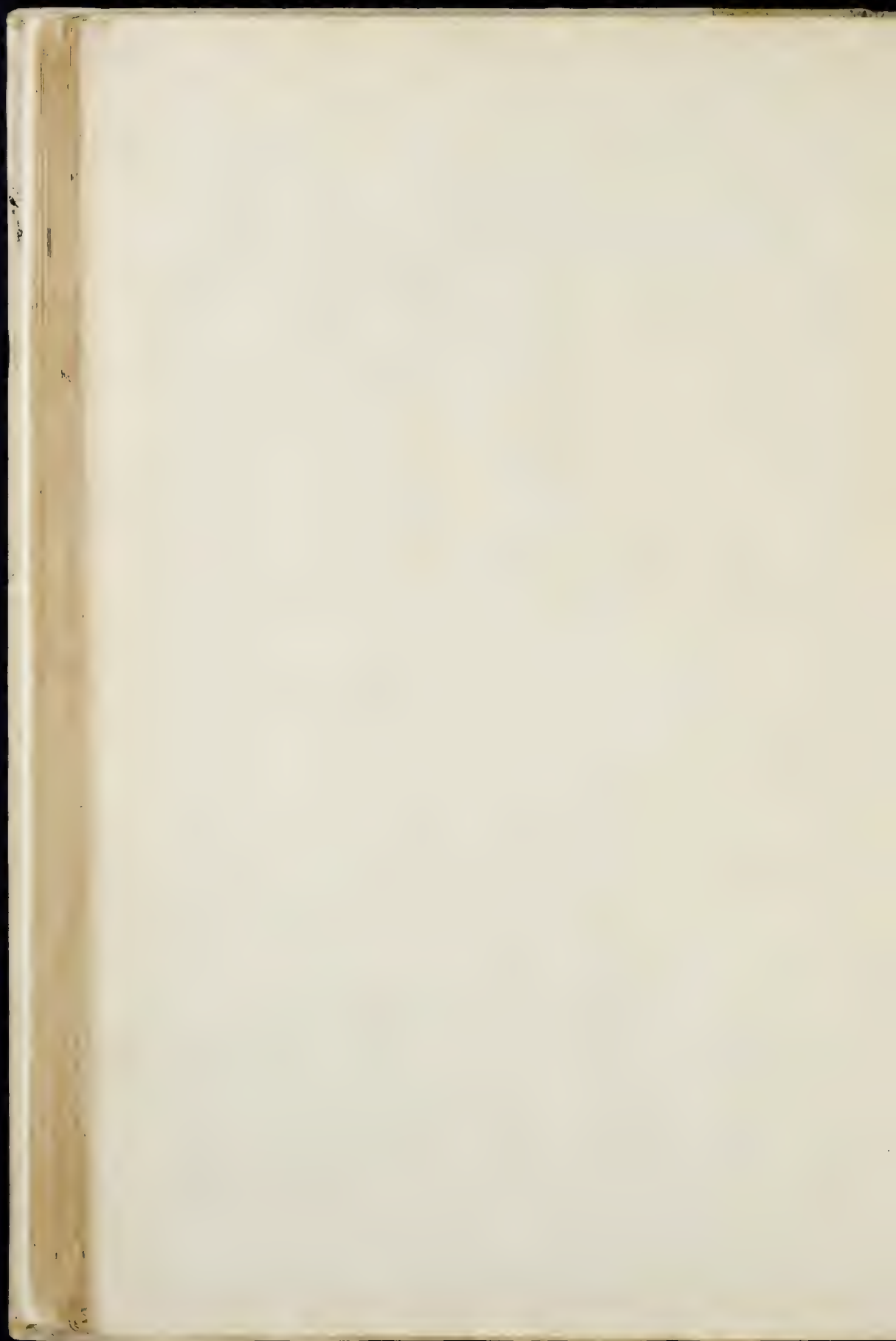
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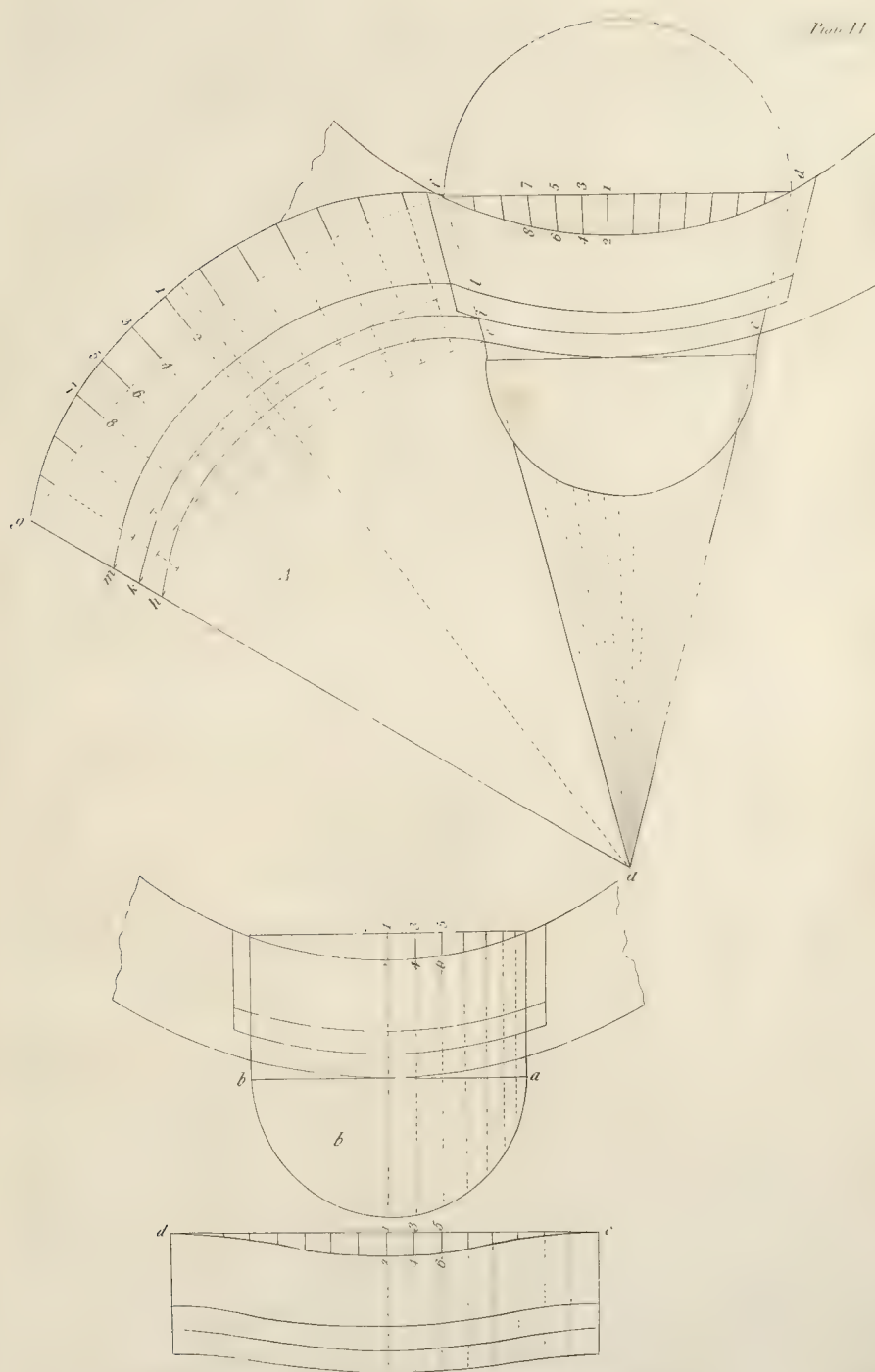


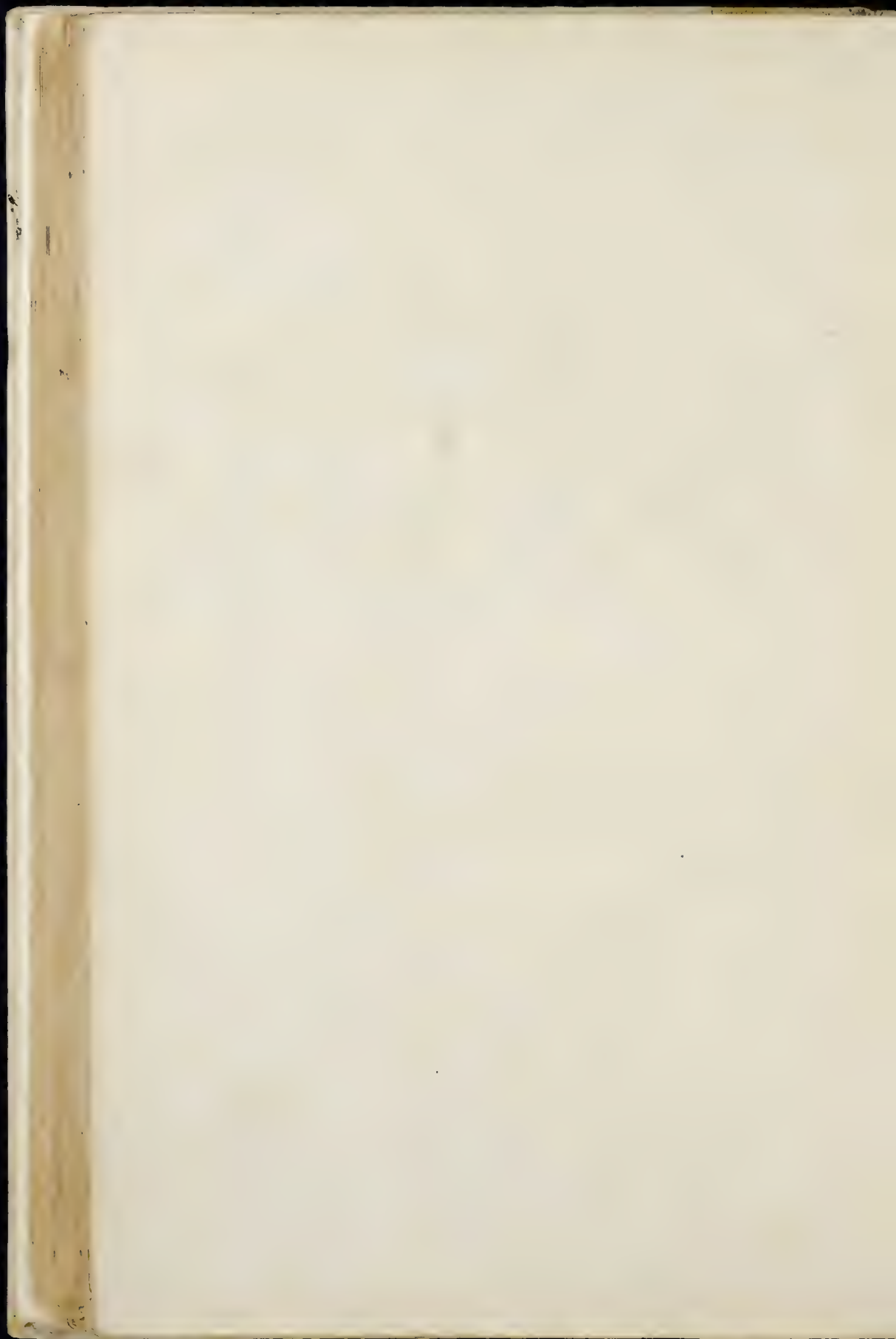


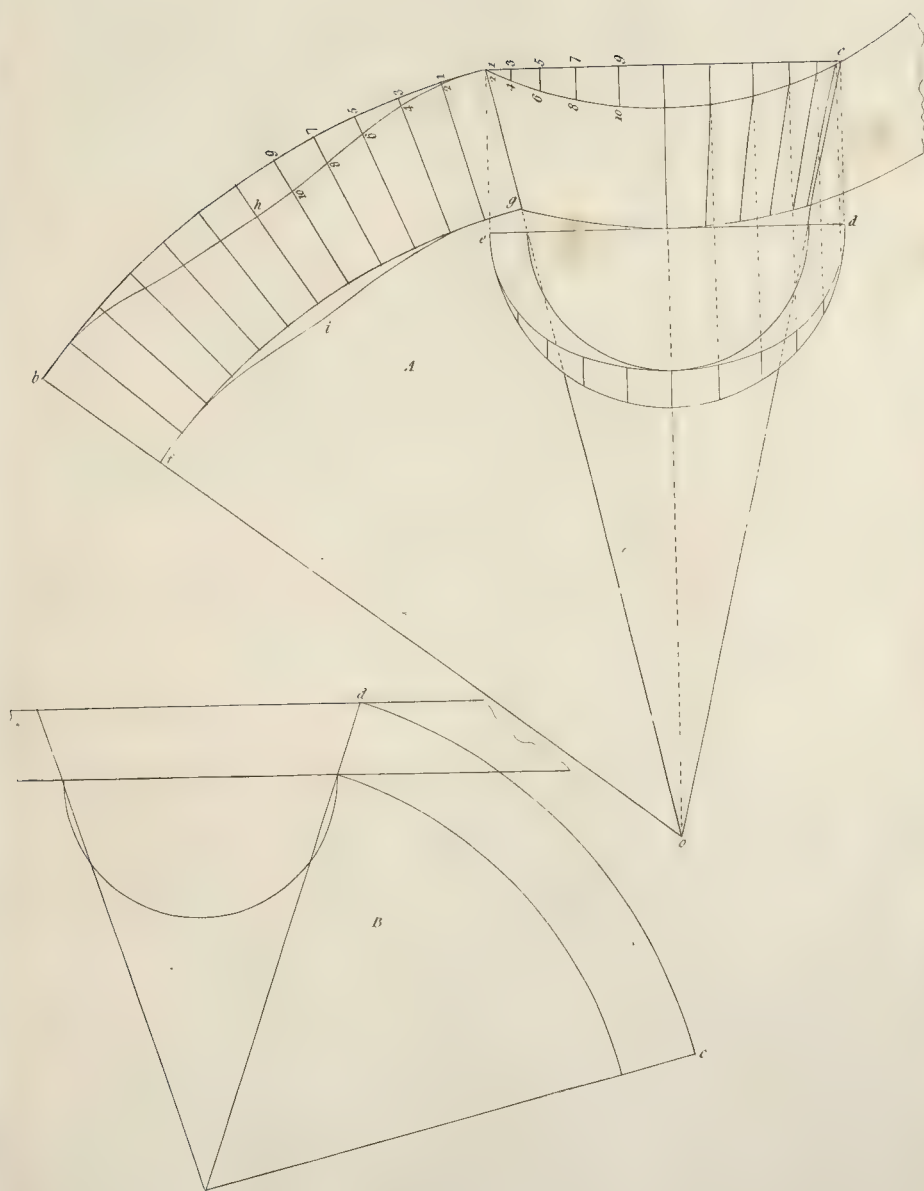
( To face P L A T E L I . )

**FIGURE A.** is a circular circular Soffit on flewing Jambs. Draw the Flewing of the Jambs c. d. and e. f. to meet at the Point a. then draw the Arch d. f. and divide the said Arch into any Number of equal Parts, the more the truer the Work, and run them Parts on the dotted Arch Line Fig. A. then draw a Line from a. to g. which is the Soffit stretched out; then draw the dotted Lines from the Center a. the Parts on the Arch Line stretched out far enough to receive the Parts taken from the Cord Line to the infide Arch of the Wall, and set them on the Soffit stretched out, as 1. 2. 3. 4. 5. 6. 7. 8. and so on; which will give the Edge of the Soffit. Fig. b. is a circular circular Soffit, standing square to the Cord Line of the Opening.—Divide the Arch Line a. b. into a Number of equal Parts, and draw them across the Plan of the Wall to the Cord Line on the Infide of the Wall 2. 1. 4. 3. 6. 5. then stretch out the Arch Line a. b. on the Line c. d. then the Parts on the Arch Line a. b. must be drawn through the Soffit stretched out, and the Parts 1. 2. 3. 4. 5. 6. must be taken from the Cord to the Arch of the Wall, and set on the Parts of the Line c. d. as 1. 2. 3. 4. 5. 6. that gives the infide Edge of the Soffit: Then them Lines must be drawn as far as will contain the Width of the Soffit; then take the Width of the Plan at each dotted Line, and set it on the Soffit stretched out; which will give the Width of the Soffit; for it is not so wide at Top as it is at the Springing, by Reason of its standing square to the Cord. The flewing Soffit A. all Parts of a Width, by Reason its flewing is as much at Top as at the Springing.

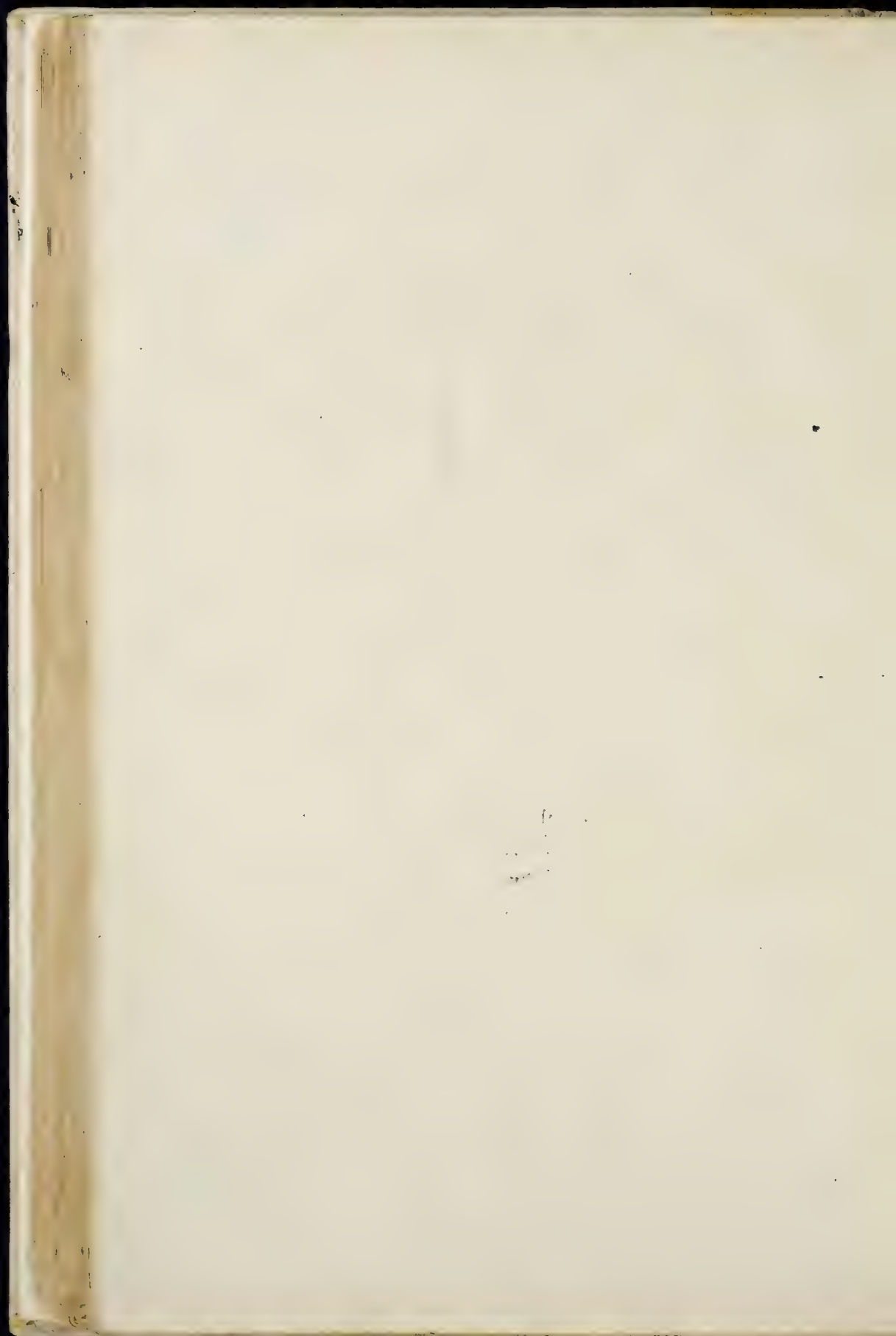
**PLATE LII.** Figure A. is a circular Soffit in a circular Wall, which is flewing on the Jambs, and square at Top; which makes the Soffit winding as well as flewing.—Draw the flewing of the Jambs till they meet at O. The outside Arch is a Semi-circle, the infide Arch a Semi-ellipsis. On the tranfverse Diameter draw the Plan of the Wall, and the Cord Line e. d. equal to the Opening on the infide i. c. then on the Cord Line e. d. draw the great Semi-circle, whose Diameter is equal to e. d. then, on the same Cord Line, draw the lesser Semi-circle to the outside Opening; then draw the Ellipsis e. d. whose Height is exactly equal to the Height of the lesser Semi-circle; then divide the greater Semi-circle into a Number of equal Parts, and draw dotted Lines from them Parts to the infide Curve of the Wall; then apply a Rule from the Point O. to where those Lines meet the infide of the Wall, and draw the black Lines across the Plan of the Wall, which will give the Width of the Soffit at those Places; then draw with the Center O. the two Arch Lines i. b. f. g. and on the Arch 1. b. run the Parts on the great Circle; and from the Center O. to them Parts, draw the black Lines across the Soffit stretched out, as 1. 3. 5. 7. 9. then take off the Parts between the great Semi-circle and the Ellipsis, and set them on the Lines drawn across the Soffit stretched out, as 1. 2. 3. 4. 5. 6. 7. 8. 9. 10. and trace through them Points, will give the infide Edge of the Soffit: Then take the Width of the Plan on those black Lines, and set it on the Soffit stretched out, will give the Line g. i. f. which is the Width of the Soffit. Fig. B. is a circular flewing Soffit, in a straight Wall, stretched out.







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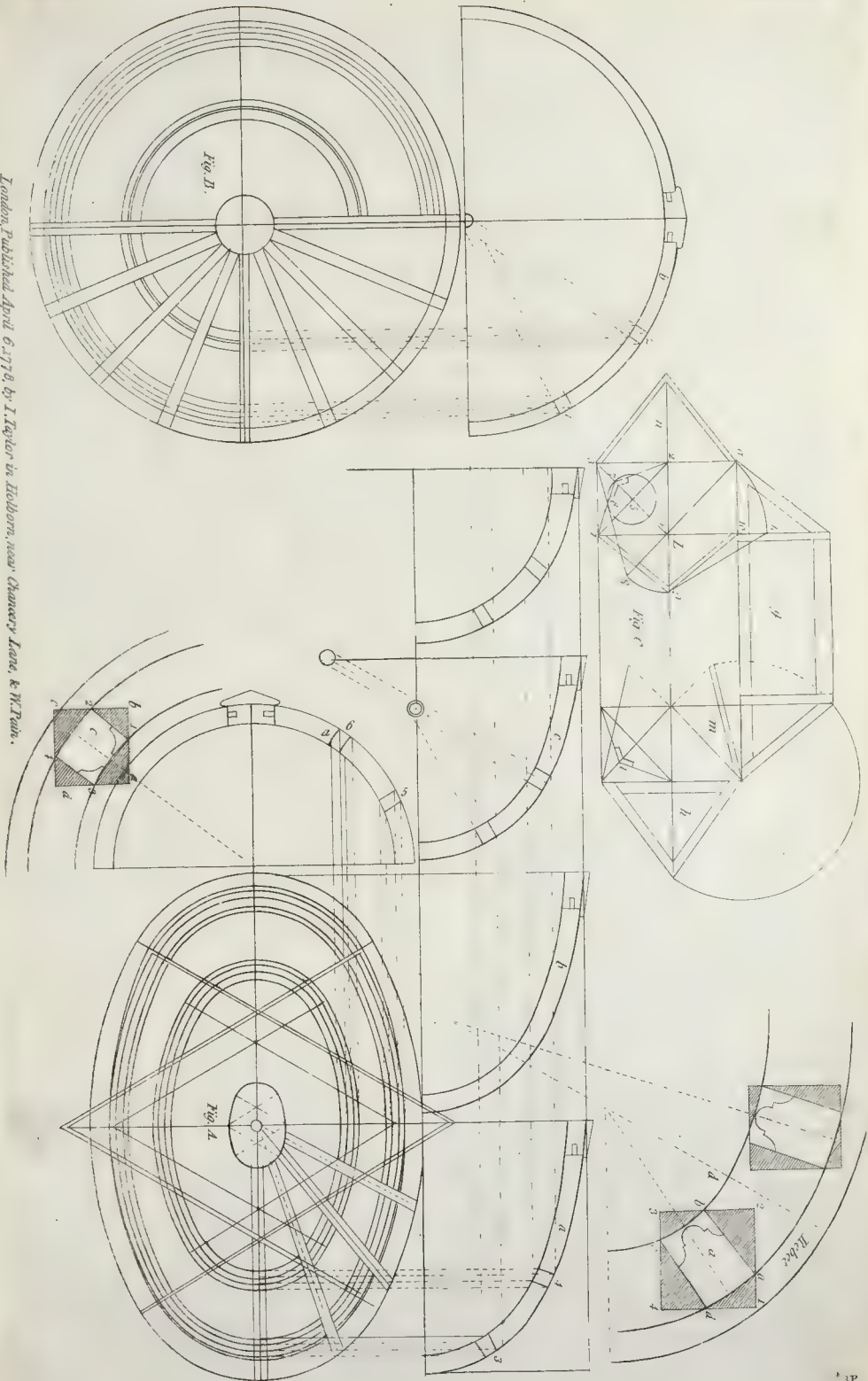
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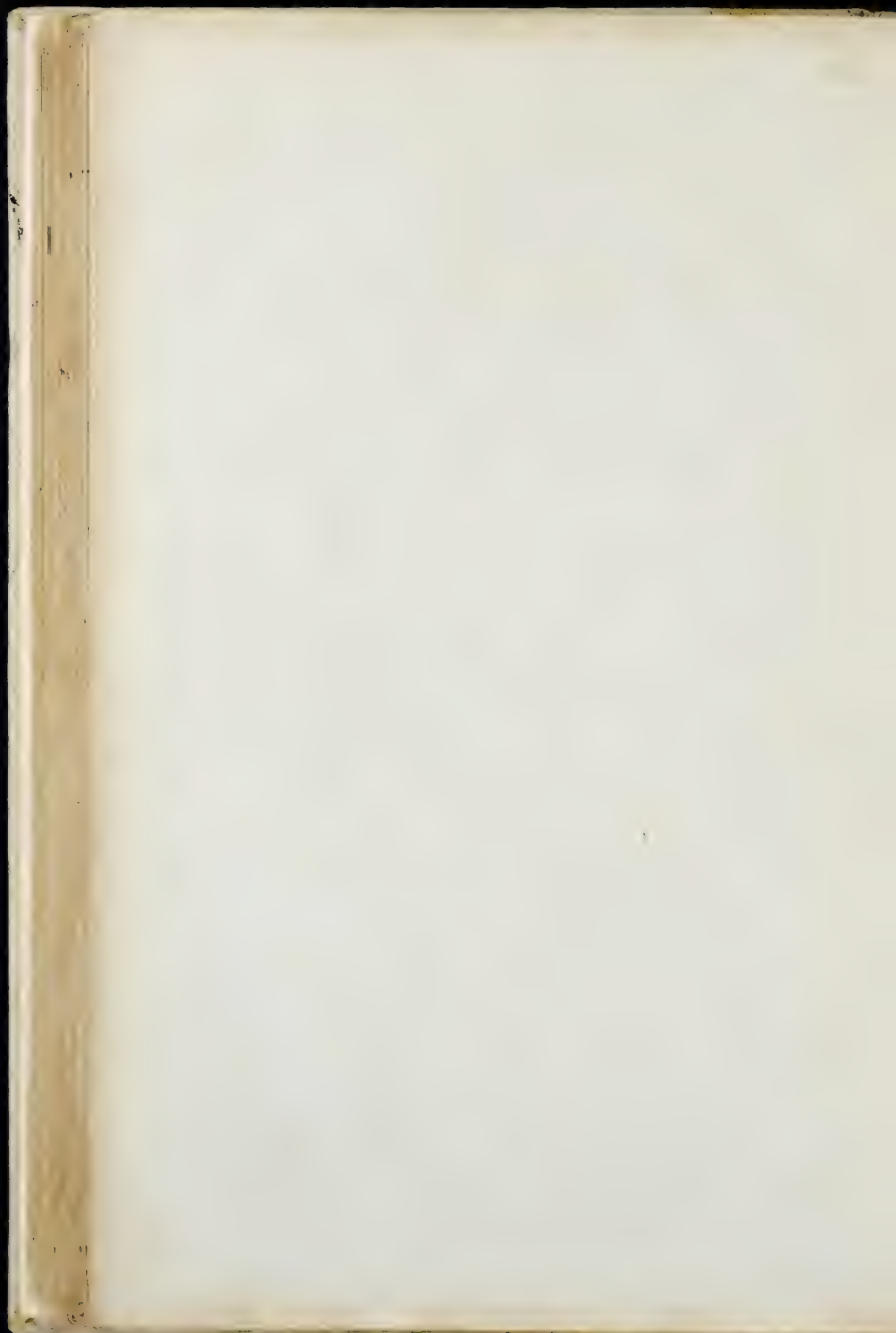
**D**OMES for Sky-lights; shewing how to draw the Plans, Elevations, and Manner of squaring the Bars. Draw the oval Plan Fig. A. then draw the two Ribs a. a. then divide them for the Lights, as 3. 4. 5. 6. which must be of equal Height from the Base Line, as is plain by the Ribs a. b. c. d. then from the Bars 3. 4. drop Lines to the Plan, and likewise from the Bars 5. 6. to the Plan, which gives the Diameter on the Plan where the Bars are to be framed in, and likewise the Moulds for the Curve of the Bars. In d. is shewn the Manner of squaring the Bars: The Wood must be got out as large as will contain the Section of the Bars a. and b. then the Angle 2. 4. must be taken off to the Points a. b. c. d. then the Mould applied to the Top and Bottom, as a. b. c. d. and marked by them, will shew the Wood to be taken off the Angles 1. 3. which brings the Bar to its proper Curve. The circular Dome Fig. B. to be done in the same Manner, as is plain to Inspection.

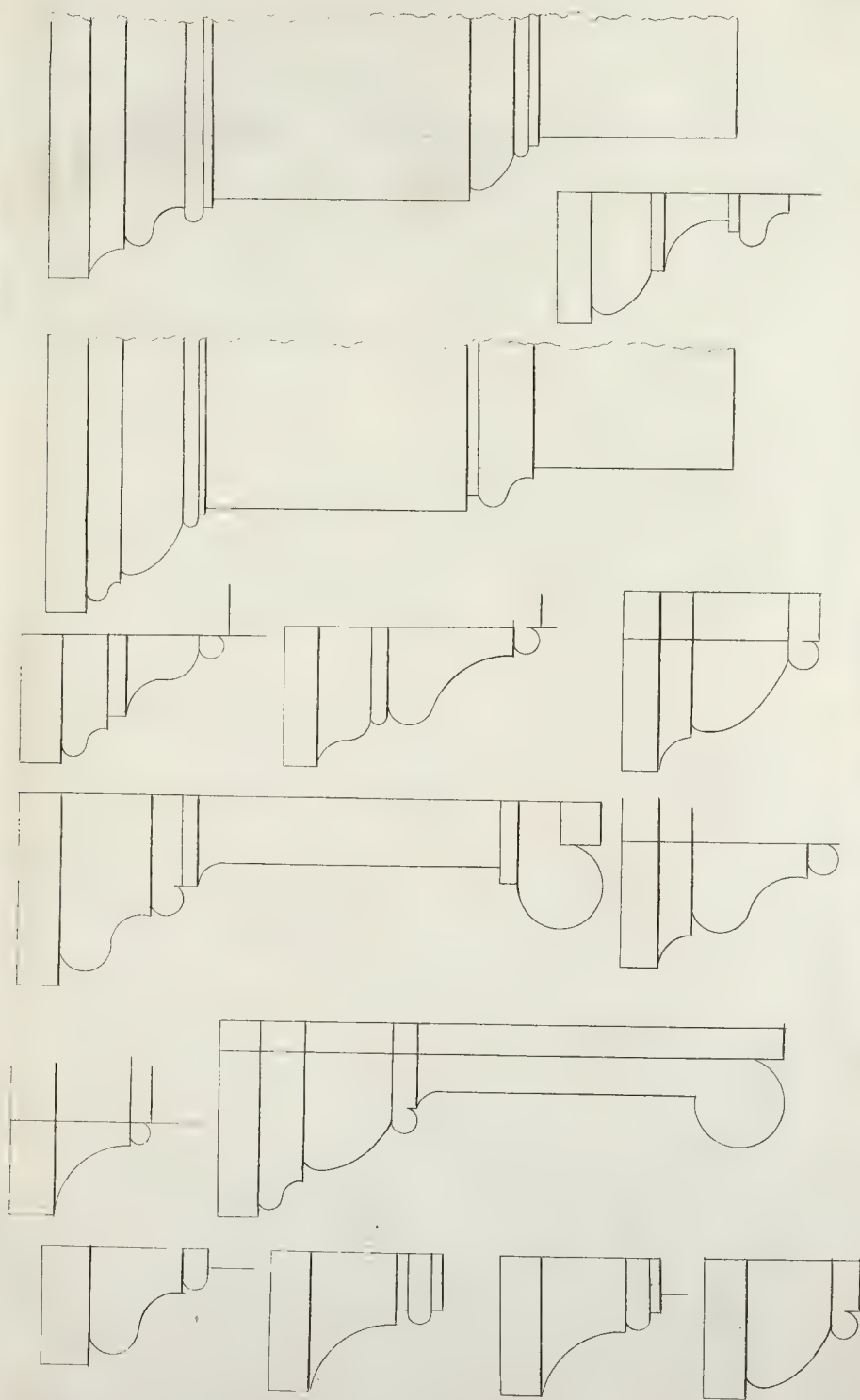
Fig. C. is a common Pitch Sky-light, which shews how to find the Miter Joint of the Hips Stiles. Draw the Line 1. 5. 2. across the Base Line of the Hips 3. 4. then set the Compaffes at 5. and draw a Circle to touch the Hips at 6. then make a Point at 7. on the Base Line of the Hips; then draw the Lines 7. 1. 7. 2. which is the Face of the Hips Stiles, which gives the Miter very exact. To find the Length of the Hips Stiles, lay down the common Pitch 1. 9. 10. then take the Height 4. 9. and draw the Arch Line 9. 8. then from 3. to 8. is the Length of the Hip; g. the Side laid out; h. the End laid out, where all the Bevels may be had for preparing the Work; n. shews the Thickness of the Hips; m. shews the Bevel at Foot and Top of the Hip. The Length of the Hip may be found another Way—Set the Compaffes at 4. and extend to a. and draw the Arch Line a. b. then draw the Line b. 9. which is the Length of the Hip.

PLATE LIV. Architrave Mouldings for Doors, Windows, Chimnies, &c. full Size.

PLATE LV. Gothic and elliptical Arches in straight and circular Walls. The circular Plans are done the same as in PLATE LI. From the Cord Line to the Wall, the Parts are taken off and set on the Soffit stretched out. The flying Arches in the straight Wall, which is flying and winding, the Part is taken from the Space between the two Arches, as 1. 2. the same as in PLATE LII. &c.

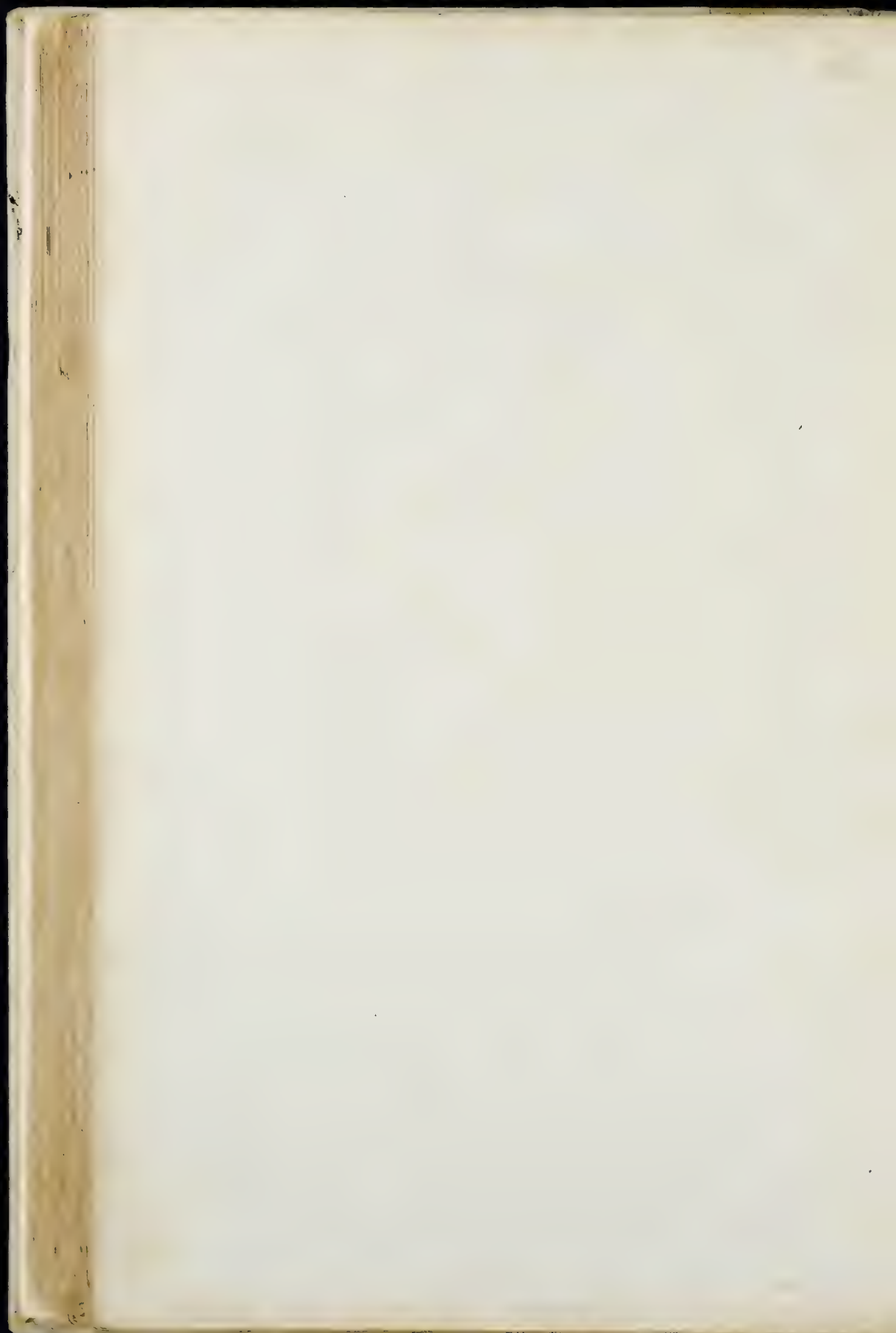


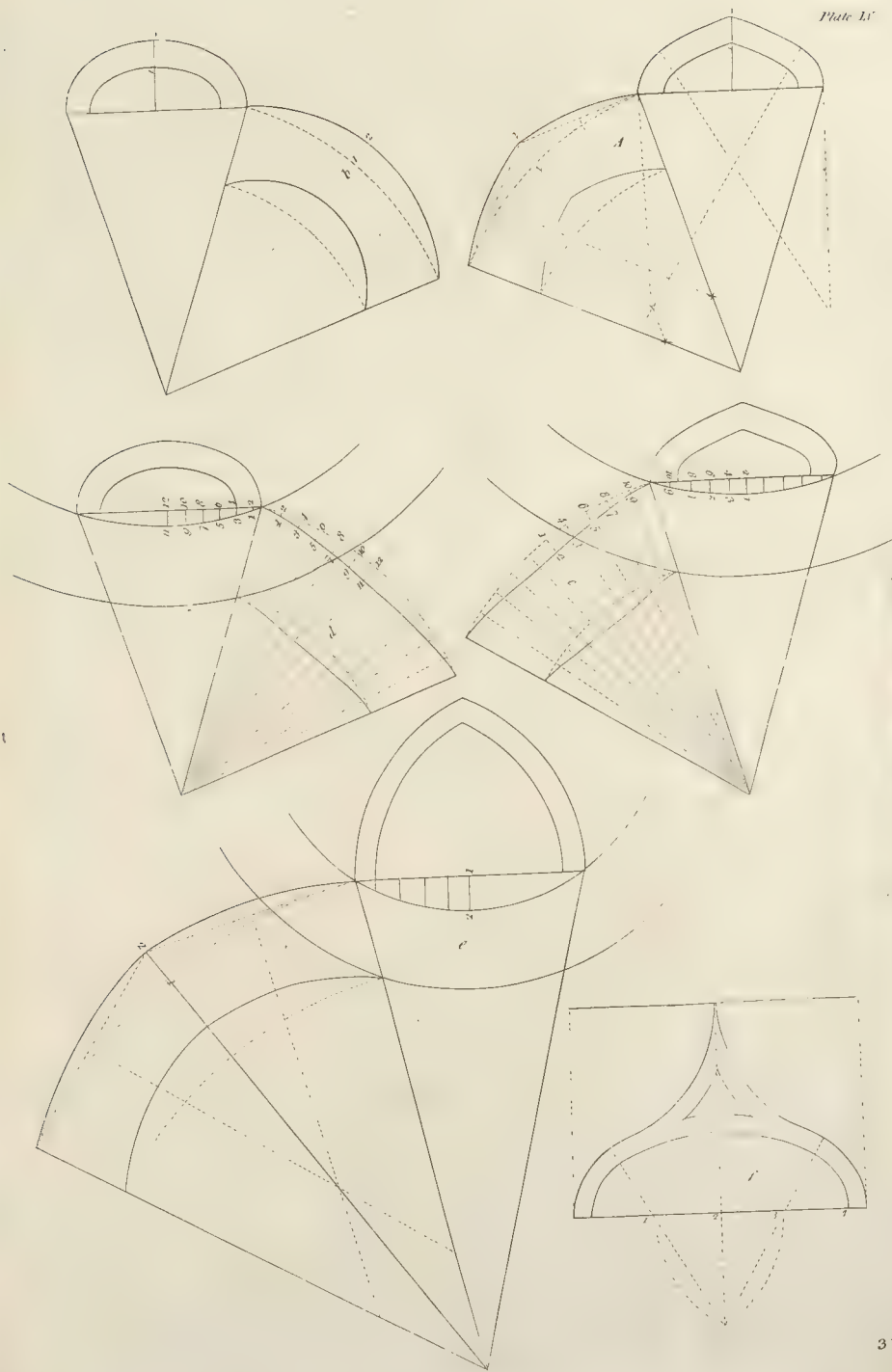




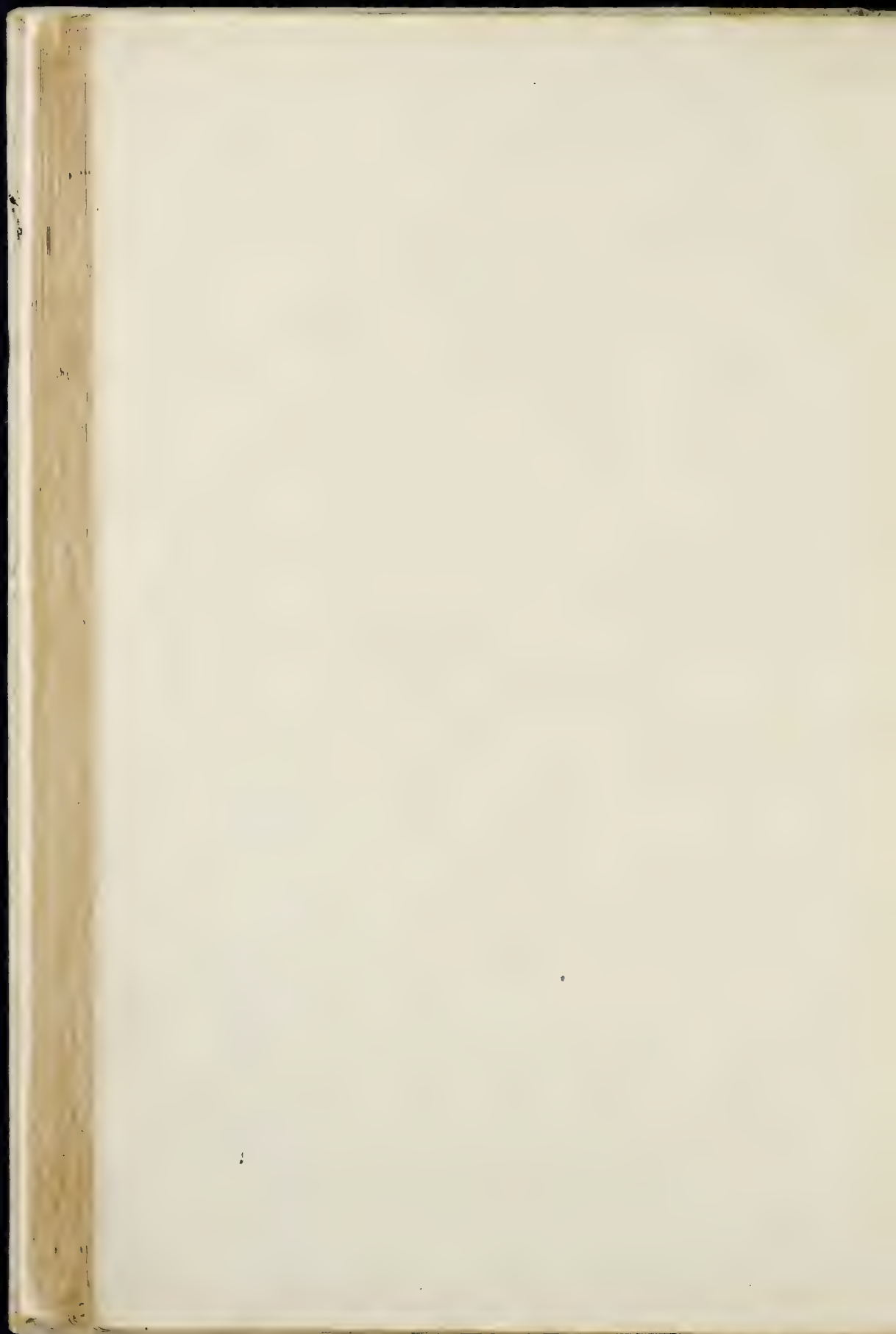
London, Published April 6. 1778. by J. Taylor in Holborn near Chancery Lane, and W. Tait.







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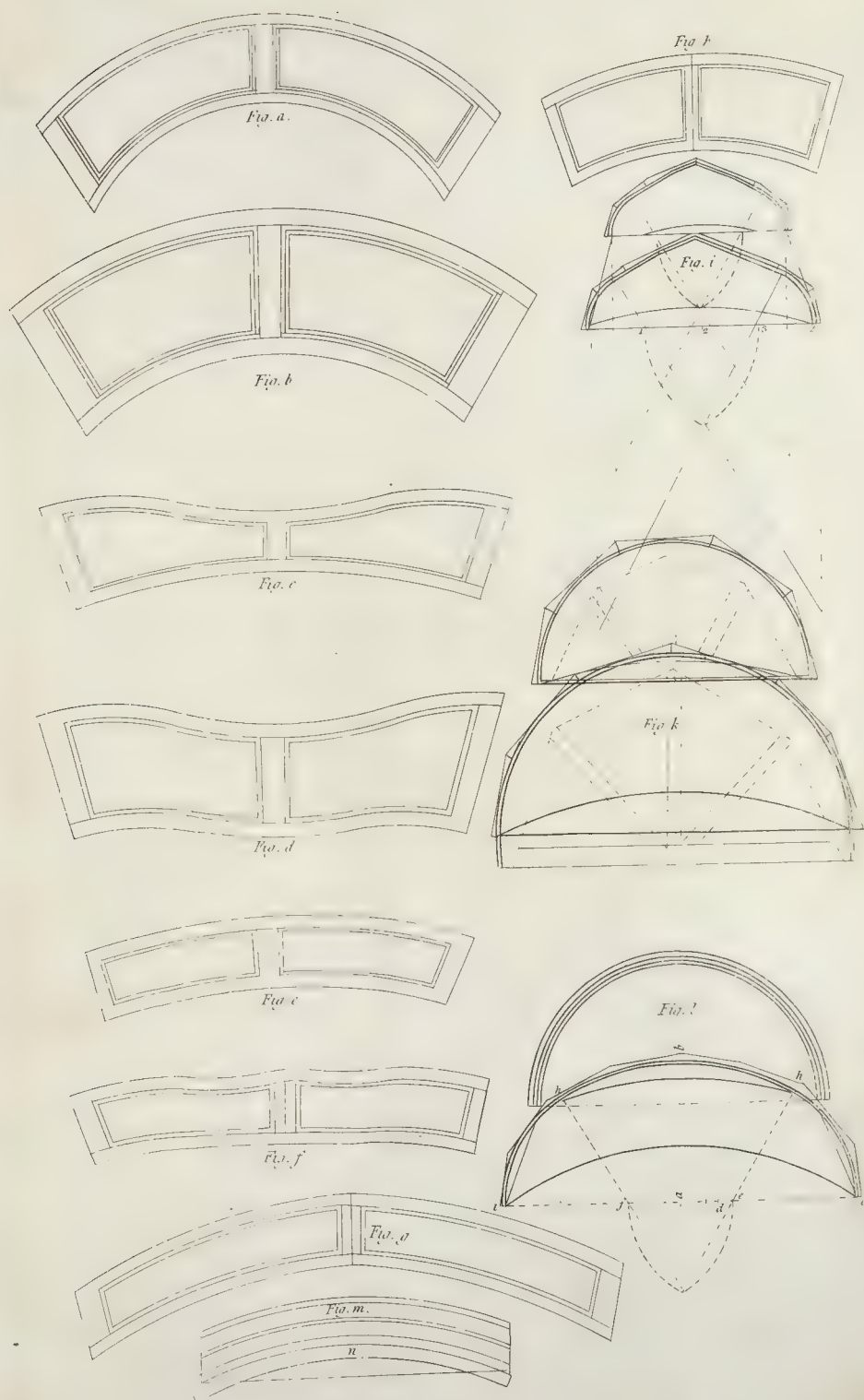
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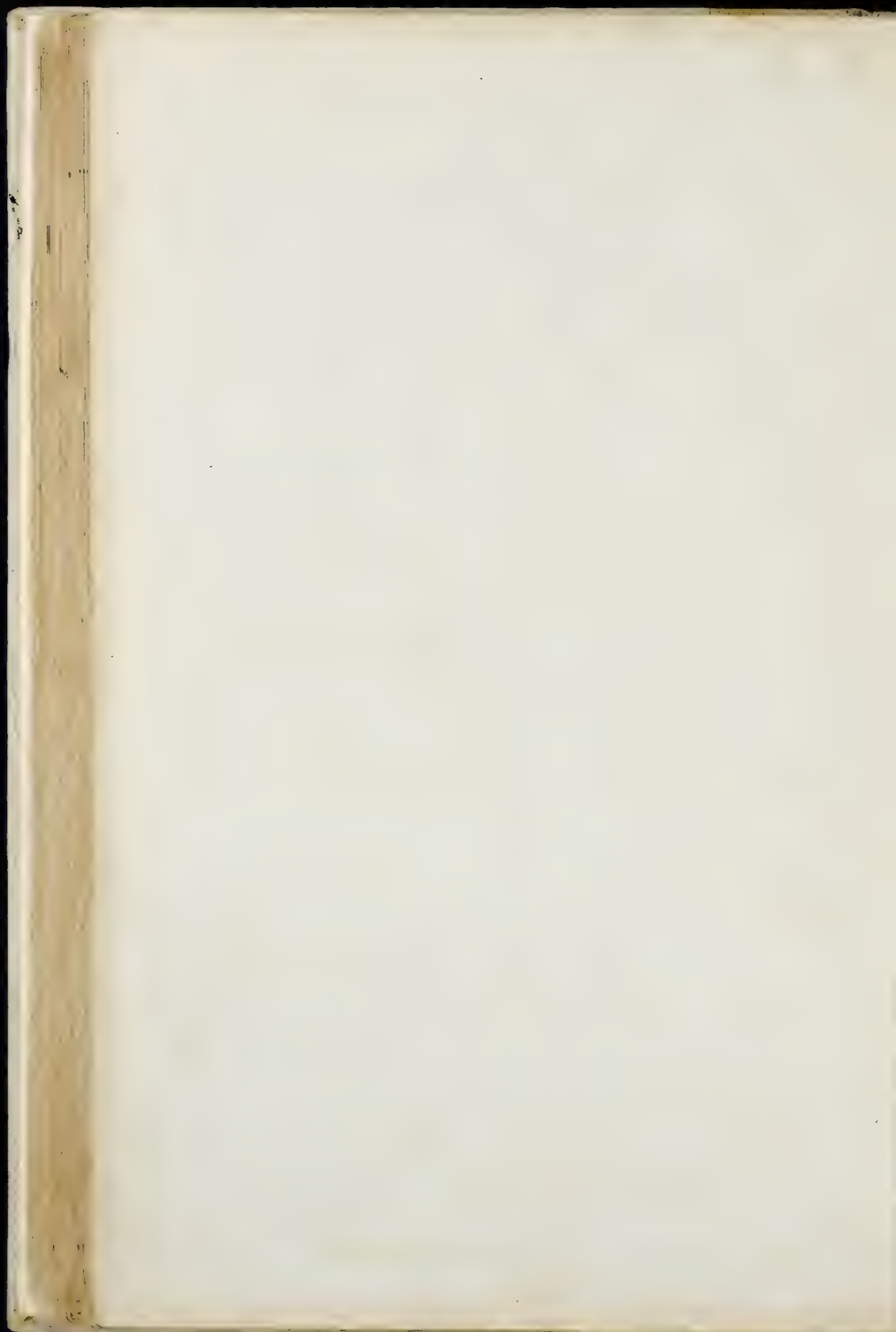
**F**IGURE A. is a circular circular Soffit stretched out: The Plan of the Wall circular in the inside, and straight on the outside next the Saffh Frame. Fig. b. is a circular circular flewing Soffit; the Plan circular on the outside and inside. Fig. C. is a circular circular Soffit, flewing and winding, and straight on the outside next Saffh Frame.

Fig. D. is a circular circular flewing and winding Soffit, circular Plan outside and inside. Fig. e. an Ellipsis on a circular Plan and flewing Jambs, the Soffit stretched out. Fig. f. a gothic Arch on a circular Plan and flewing Jambs, the Soffit stretched out. Fig. g. an Ox-eye gothic Arch on a circular Plan and flewing Jambs, the Soffit stretched out.

Fig. m. is a Plan of a Saffh Frame in a circular Wall, with a femi-circular Head. The Pulley Stiles always to stand square to the Cord Line of the Opening, as in the Plan. n. is a Mould for squaring the Head of the Frame. The Method for finding the Vaneer for the Head Beads, &c. in P L A T E L I. Fig. b. Fig. h. is a gothic Arch, the Soffit stretched out. Fig. i. is a circular Plan on which the gothic Arch is to stand, representing the Vaneer and Backing for the Stiles of the Soffit. Fig. k. shews the Manner of making the Center for gluing up the Soffit;—Make two Ribs, one to the outside and one to the inside of the Plan or Soffit, and fix them suitable to the Plan of the Wall and Board fair and smooth on the Top, and cut the Edges of the Cover Board to answer the Plan of the Wall both inside and outside to the Width of the Soffit; and then you may draw the Face of the Soffit on the Center, where you will get the Form of the Stiles, Rails, Pannels and Mouldings; then, by cutting the Vaneer as in P L A T E L I. and L I I. you will have to their Curve on the Edges, which may be fixed to the Center very exactly, when bent round the Center and fixed, then to be backed with Blocks, as Fig. I. K. and L. in P L A T E LVI. which will compleat the Stiles for the Soffit: As to the Pannels, their Width and Length are exactly found on the Center, when the Stiles and Rails are laid down on the Center as directed.









( To face P L A T E LVII. )

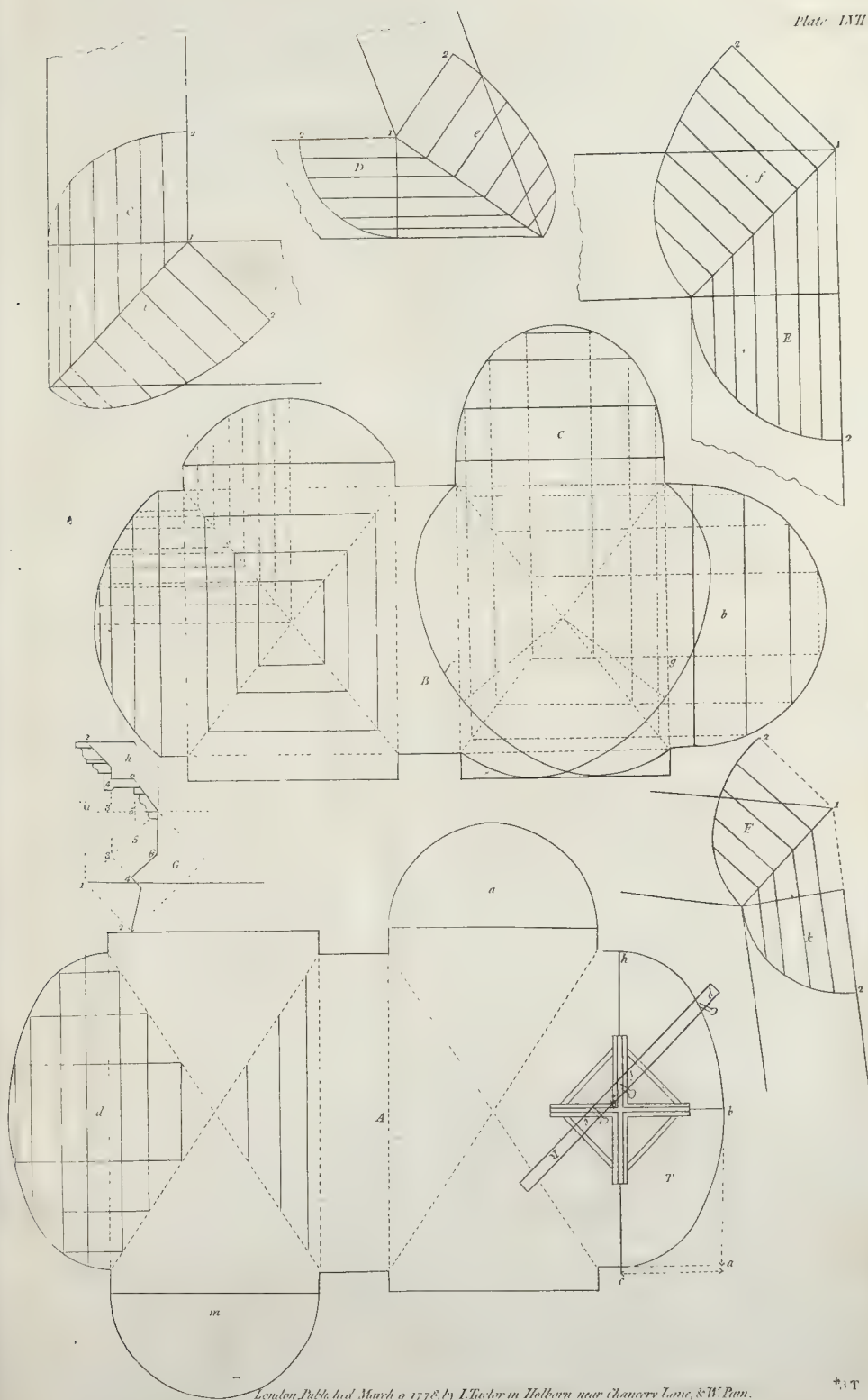
**F**IGURE A, shows the Method for laying down Groins and Angle Brackets, by the Help of the Tramel. Fig. T. the Tramel, and how used. Make a Square at right Angle, as represented on the Plate, Fig. T. and grove it; then make a Rod, as R. and fix one Pin at c. and another at d. which is half the transverse Diameter g. h. then put another Pin at f. which is half the conjugate Diameter g. b. then move those Pins in the Grove with a Pencil or Point at d. that will describe the Ellipsis c. b. h. By this Method any Groin or Angle Bracket may be done, that rises to the same Pitch as in the Plate.

Fig. A. is the Plan of a Groin. a. m. is the Body Range of the Vault to be boarded in; and d. is the Jack Ribs, to be cut as represented on the Plate, and set on the Body Range; when those Jack Ribs are set and boarded in the Form the Angle of the Groin, which was to be done to set the Jack Ribs plum up a straight Piece at the Angle of the Quoins, and strain a Line from one to the other over the Crown of the Body Arch, and strike the Line each Way, which will give the Center of the Groin on the Body Range, taking a Nail at the Center to fix a Line to slide the Line down by the straight Edge at the Angle, and make Dots down the Side of the Body Range, and that will give the Angle; or you may lay a straight Edge from the Center to the upright Piece at the Angle, and plum down in several Places, and with a thin Slip mark by the Edge from one Dot to the other, or striking a Line will answer the same Thing. Always observe to make the Ribs less than the Span, by the Thickness of the Boarding.

Fig. B. is a Plan for a Groin Cieling. The Hips f. g. from Angle to Angle, are to be cut and fixed up; then b. e. are the Jack Ribs, which are to be cut between the Hips, and to be fair on the under Side for the Lathing; so will the Groin Cieling be compleat, which is plain by Inspection of the Plan.

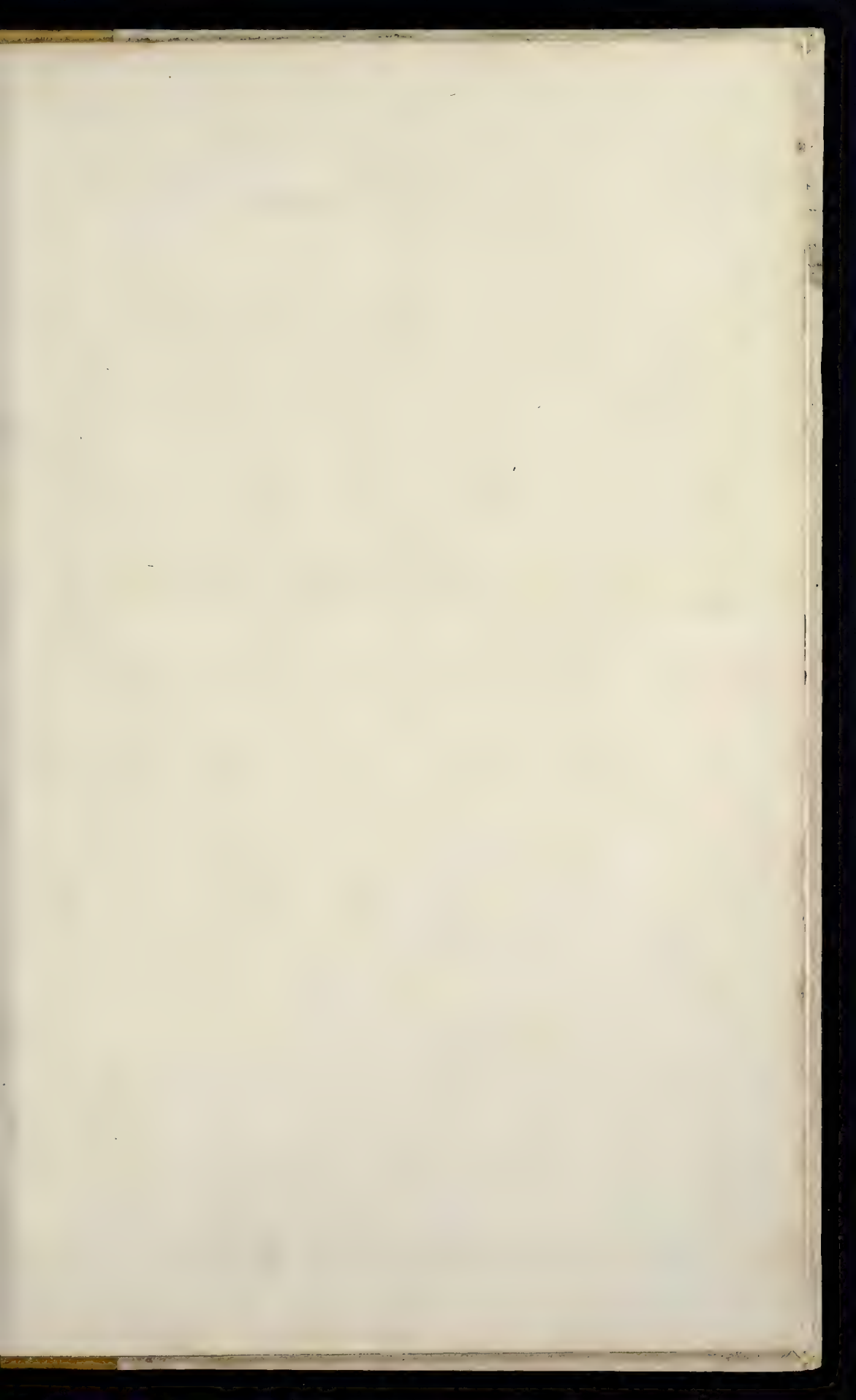
Fig. E. C. D. are Angle Brackets which are all performed by the Tramel, or they may be traced by Lines, as on the Plate.

Fig. G. is an Angle Bracket for Plaster Cornices,



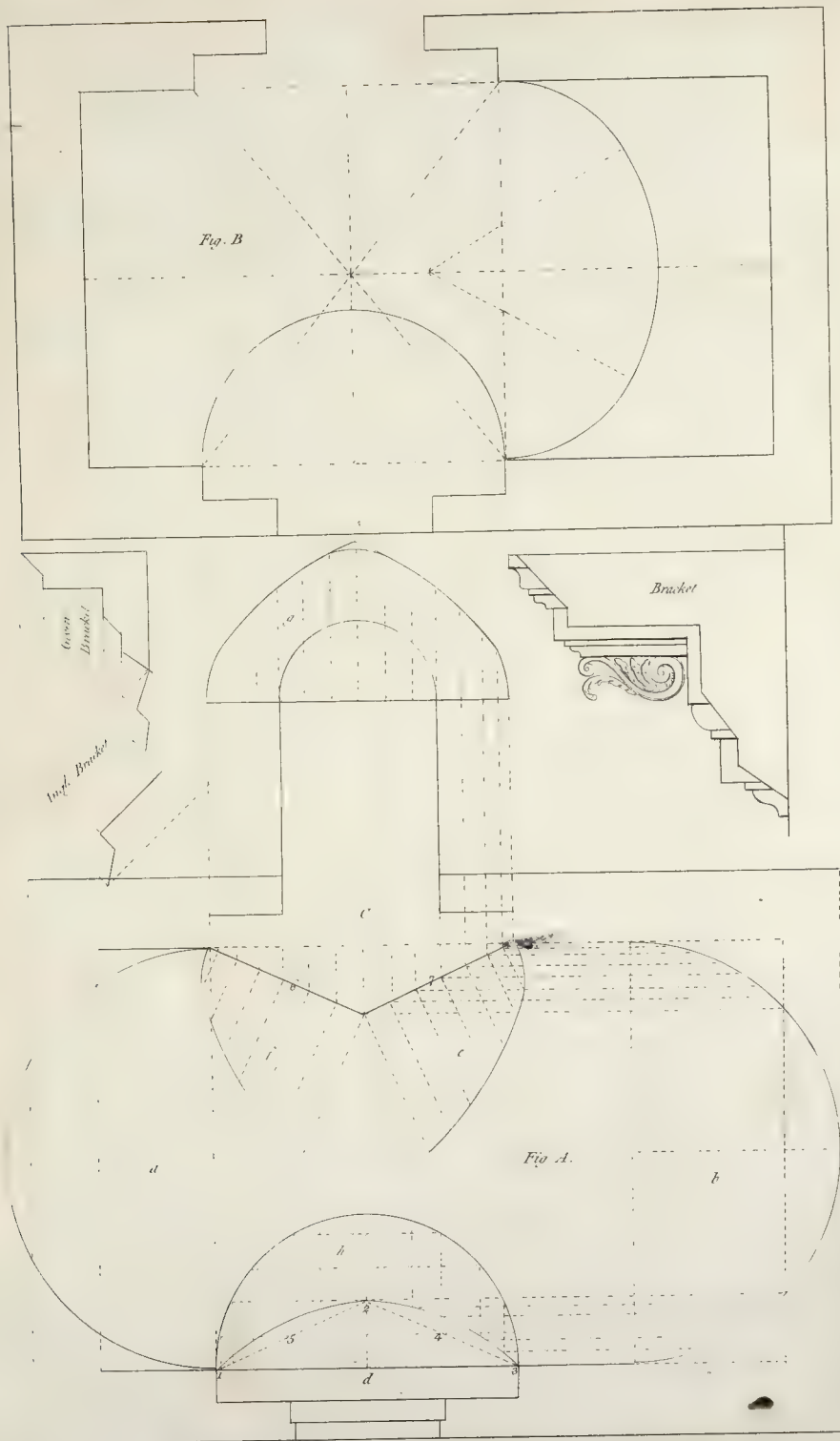






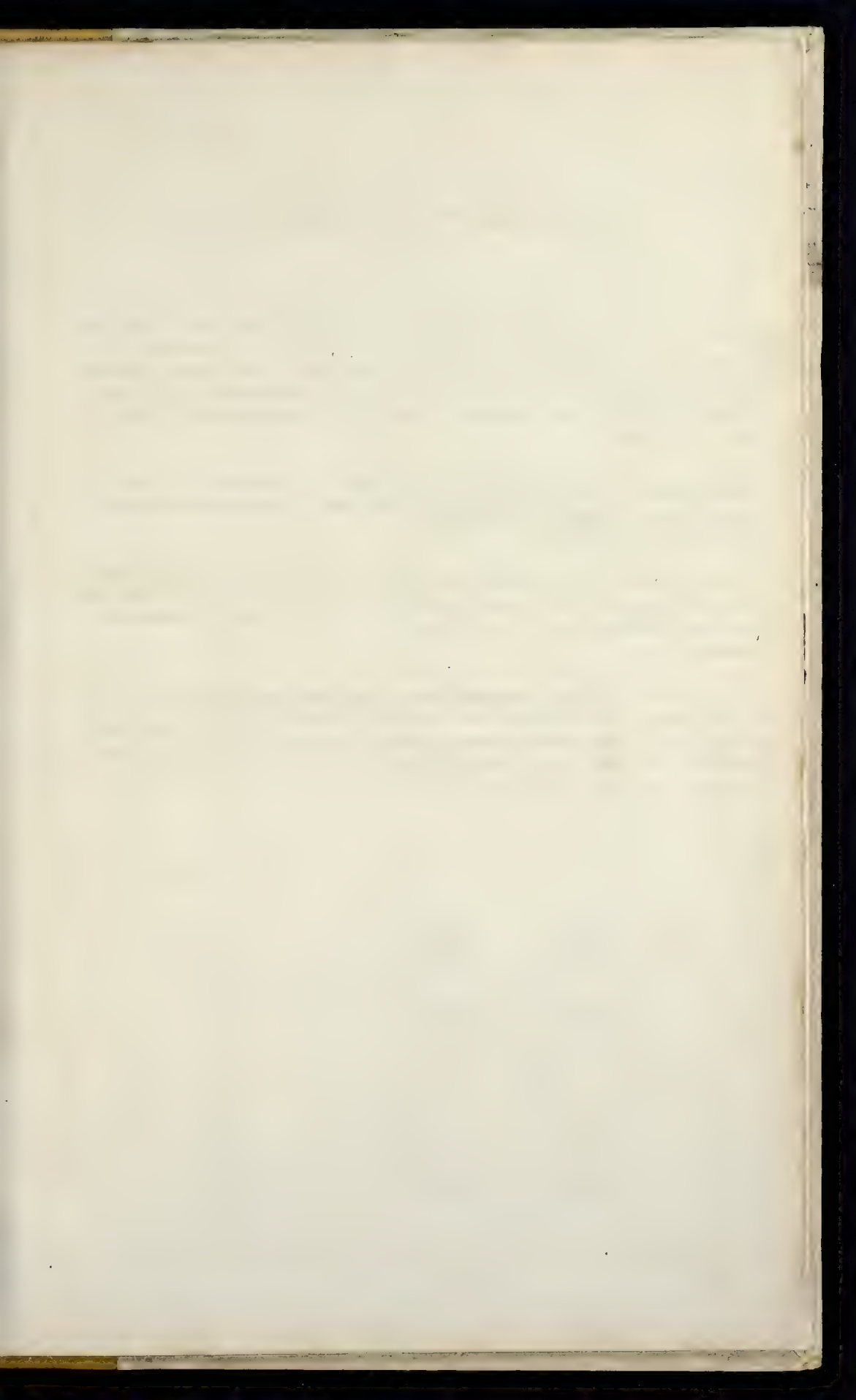
( To face P L A T E LVIII. )

**F**IGURE A. is a Plan for a Vault, whose common Arch is a. b. which has a Door-way at c. cut through the Side under the Pitch, whose Ribs must be traced to get the Angles or Hips e. f. then the Arch through the Side will be of a gothic Kind, as that of g. over the Door; so that the Tramel will not strike that Arch. Suppose an Opening is wanted on the other Side for a Window at d. to perform this, make a semi-circular Arch, as h. and cut the Jack Ribs as the Lines in the Plan represent, and set them on the Body Range, that will make a round Top, as 1. 2. 3. that is commonly called a Welch Groin; they are done with less Trouble than the other, but the Angles will not be straight, because they must follow the Curve of the Body Range; which Angles will be nearly like the Arch Line 1. 2. 3. which derivates from the diagonal Lines 4. 5. which are similar to those at the Door 6. 7. The Plan B. is of the same Kind, to be groined in with a Window, and Door-way cut through the Body Arch; but they rise to the same Pitch with the Body Range; so that the Tramel will strike the Ribs for that, and any other that rises to the same Pitch, as is plain to Inspection.









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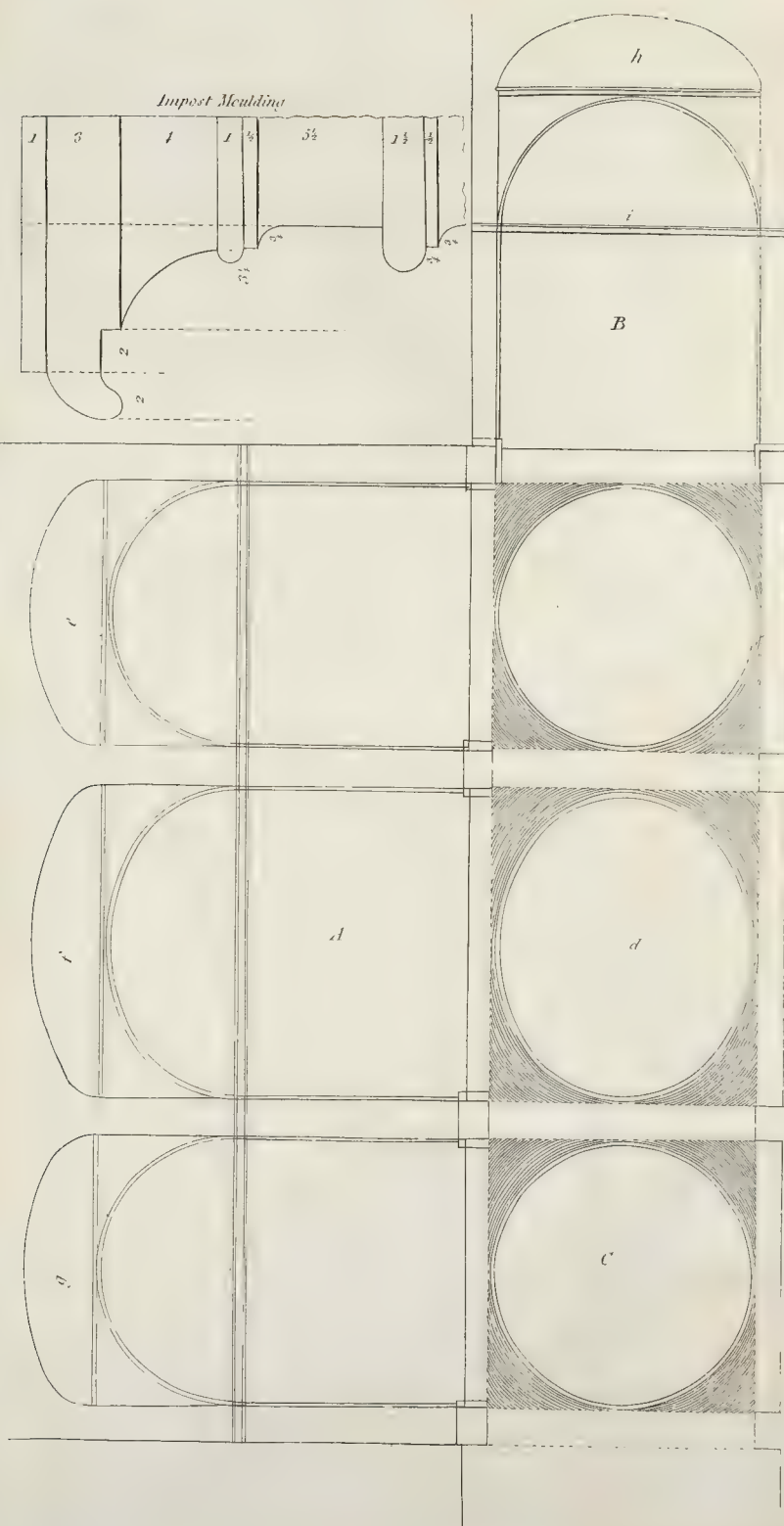
**P** L A T E L I X . is a Passage to be covered or groined. A. is the Section of the Side; B. is the End Section to the Passage; c. and d. the Figure of the Cieling above the common Arch, as e. Fig. h. will be the Portion of a Sphere, and the lower Part from h. to i. the Angles to be finished with a Cove to the Impost of the Arch or Springing. In the Angle Spandels, may be sunk Pannels, moulded and ornamented, which will enrich the Cove. A light Moulding at the Top of the Cove, will have a good Effect.

**P L A T E L X .** Plan of a Stair-case winding two Quarters with the Steps stretched out. Shews the Manner of fixing the String Bearers and Steps, plain to Inspection. The Bearers fixed in the Wall, the Strings will support the outer Part.

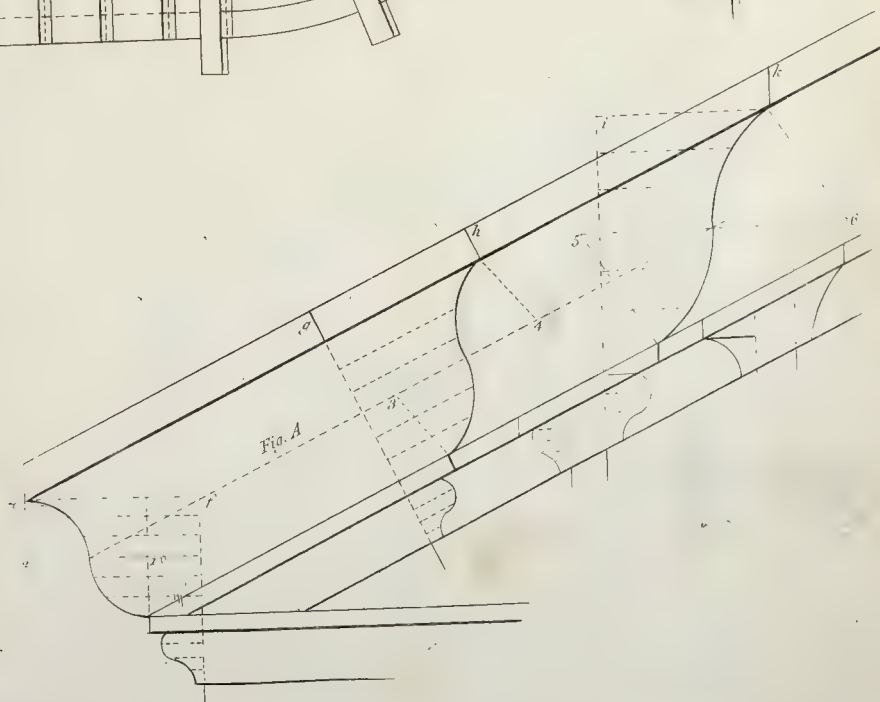
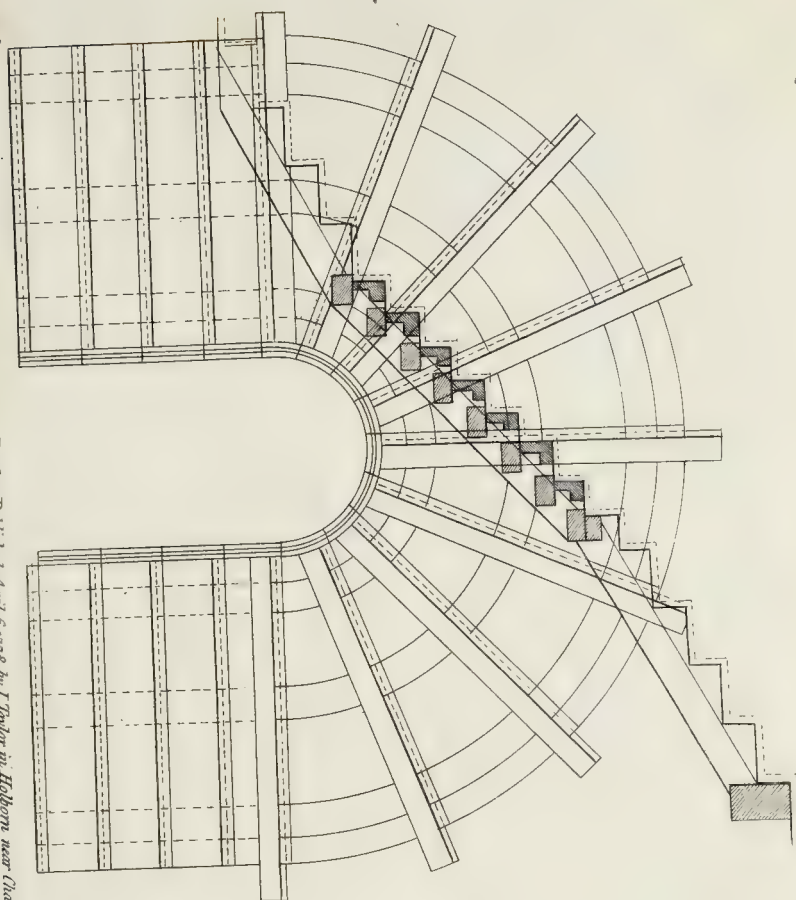
Figure A. shews the drawing and mitering the raking Cornice. The Projections must be all alike, as f. e. g. h. i. k. and the Centers at right Angle with the Projections, as 1. 2. 3. 4. 5. 6. will give the Curve of each Moulding, and answer its mitering; or they may be traced as the dotted Lines represent, if better approved.

**P L A T E L X I .** The curtail Step and Rail with 5 Centers, the Circle in the Eye  $3\frac{1}{2}$  Inches diameter. Lay down the Center, as in the Circle, and with the Center 1. draw the Arch Line a. b. with the Center 2. draw b. c. with the Center 3. draw c. d. with the Center 4. draw d. e. and with the Center 5. draw e. f. The Centers 5. and 4. draw the Inside of the Rail g. h. i. which compleats the Rail. The Centers 4. 3. 2. 1. draw the Nosing.

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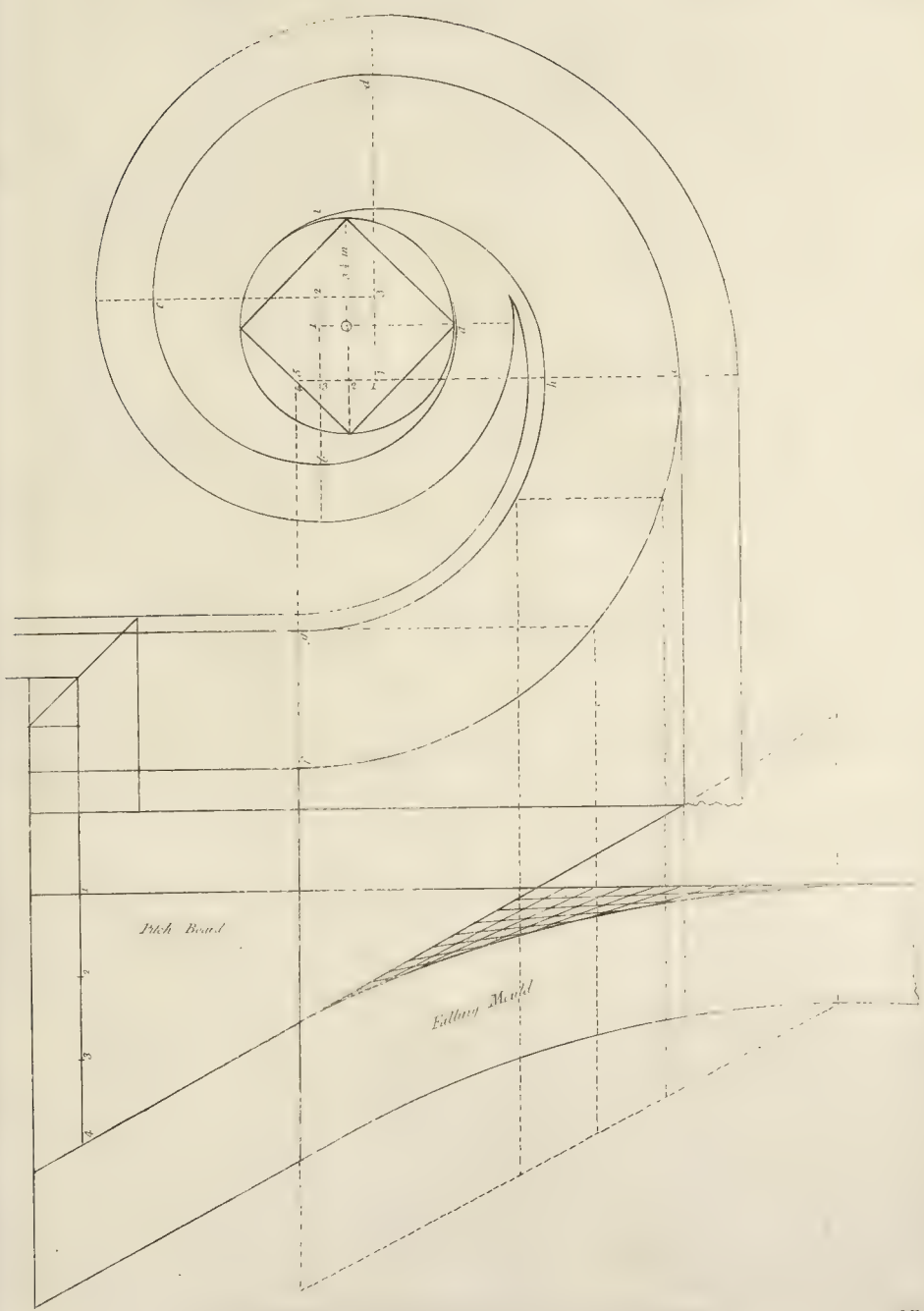














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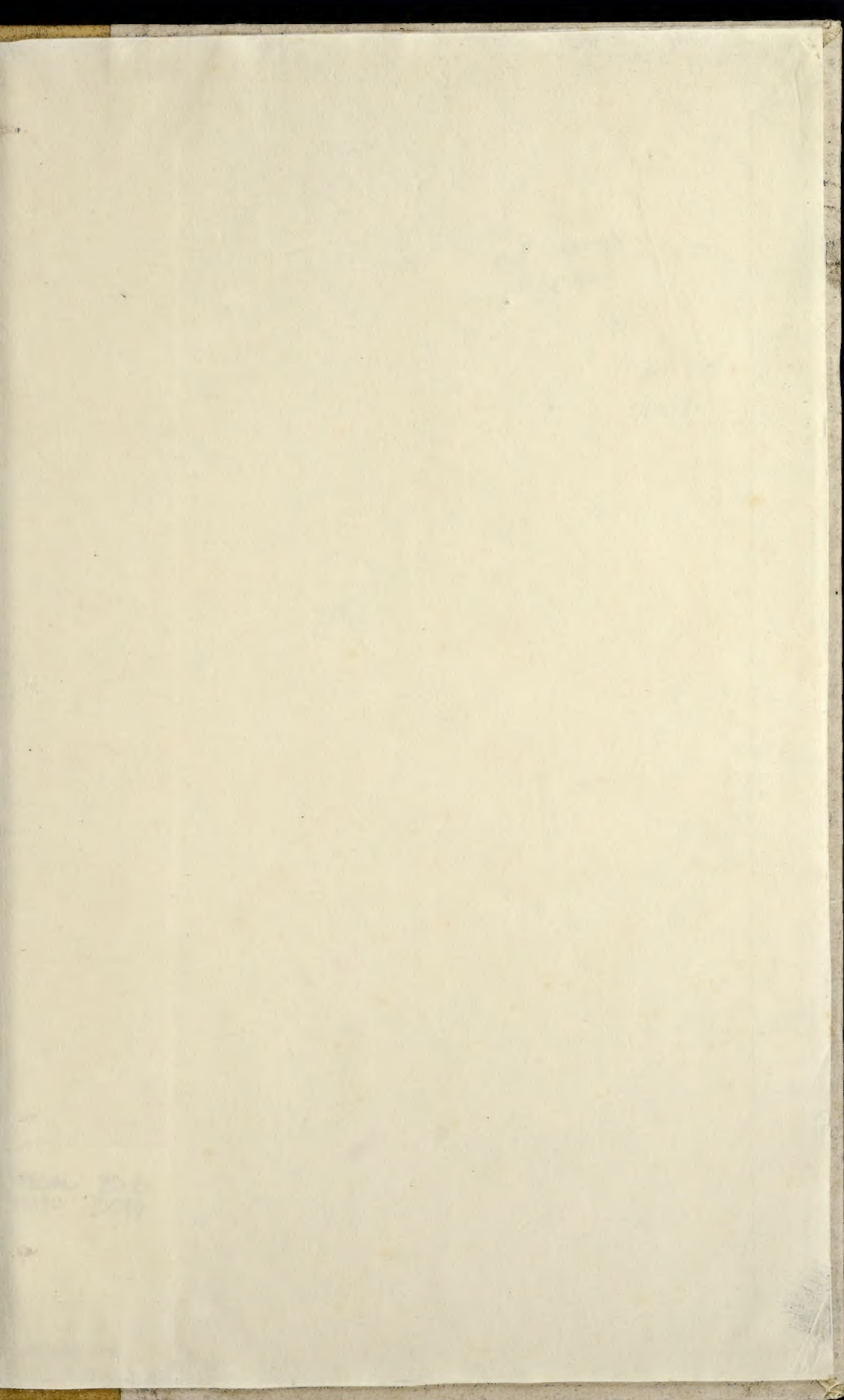
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